



STANDARD PRACTICES - ENGINE - INFORMATION - TO ANNOUNCE VARIOUS THICKNESS LPT SHAFT  
ADJUSTING WASHERS - CATEGORY CODE 7 - MOD.ENG-70-0087

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

(2) Engine: V2500-A1

B. Reason

To announce the availability of various thickness LPT Shaft adjusting washers.

C. Compliance

Category 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number transaction shown under the MATERIAL INFORMATION portion of this bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

(1) Internal Reference No.

EC89VJ005

F. General Information

(1) Six different LPT Shaft adjusting washers which cover a thickness ranges from 0.4823in. (12,250 mm.) up to 0.5069in. (12.875 mm.) are provided to make the LPT Rotor adjusting easier.

(2) Other Publications Affected:

(a) V2500 Engine Illustrated Parts Catalog; Chapter/Section 72-00-50 will be revised to show the new part numbers.

(b) V2500 Engine Manual, 72-00-50, Removal, Installation, Cleaning and Inspection/Check will be revised to include the new part numbers.

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International Aero Engines  
INFORMATION BULLETIN

G. Material Information

| New<br>Part No.<br>(ATA No.) | Qty | Est'd<br>Unit<br>Price (\$) | Keyword       | Old<br>Part No.<br>(IPC No.) | Supply<br>Status |
|------------------------------|-----|-----------------------------|---------------|------------------------------|------------------|
| 5A0371<br>(72-00-50)         | 1   |                             | .Ring, adjust | 5A0371<br>(01-300)           | (B)(1)           |
| 5A0344<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-303)                | (A)              |
| 5A0345<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-304)                | (A)              |
| 5A0346<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-305)                | (A)              |
| 5A0414<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-306)                | (A)              |
| 5A0415<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-307)                | (A)              |
| 5A0416<br>(72-00-50)         | 1   |                             | .Ring, adjust | -<br>(01-308)                | (A)              |

H. Instruction/Disposition Code Statements:

- (A) New Part will be available approximately November 1990.
- (B) Old Part will continue to be available for sale.
- (1) Old Part shall only be used and machined to required washer thickness in case that the adjusting washer introduced by this service bulletin is not adequate.

NOTE: The estimated 1991 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult IAE'S Spare Parts Sales Department for information concerning firm prices.

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