



STANDARD PRACTICES - ENGINE - INFORMATION - TO ANNOUNCE THE AVAILABILITY OF OVERSIZE
RING SEALS TO PERMIT THE REPAIR OF VARIOUS CARBON SEAL RING HOLDERS - CATEGORY CODE 7
- MOD.ENG-70-0091

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320
- (2) Engine: V2500-A1

B. Reason

To announce the availability of oversize Seal Rings to permit the repair of the No.1, 3 and 4 Seal Assemblies.

C. Compliance

Category Code 7

Accomplish when the supply of superseded parts has been depleted.

D. Approval

- (1) The part number transaction shown under the "MATERIAL INFORMATION" portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) Internal Reference No.
89VA207

F. General Information

- (1) The Material Information portion of this Bulletin provides the latest information concerning repair parts for the No.1, 3 and 4 Seal Assemblies.
- (2) The New Repair Schemes being introduced into the V2500 Engine Manual, which make Special Repair Parts necessary at assembly, are:

V2500-ENG-70-0091



International Aero Engines
INFORMATION BULLETIN

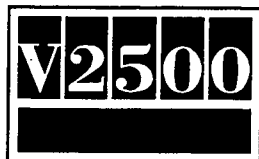
Printed in Great Britain

ATA Ref. No. -----	Repair Scheme No. -----	Title -----
72-32-53	VRS3405	No.1 Bearing Seal Ring Holder, Seal Ring Groove Wear Repair
72-32-25	VRS3389	No.3 Bearing Seal Ring Holder, Seal Ring Groove Wear Repair
72-42-33	VRS3067	No.4 Bearing Front Seal Assembly, Seal Ring Groove Wear Repair
72-43-20	VRS3118	No.4 Bearing Rear Seal Assembly, Seal Ring Groove Wear Repair

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
(1) One of the following Special Repair Parts is required for assembly of the No.1 Bearing Seal Assembly, 2A2782, when VRS3405 was done.					
2A1781P5 (72-32-53)	1	565.00	Seal Ring	- (01-342)	(A)
2A1781P10 (72-32-53)	1	565.00	Seal Ring	- (01-344)	(A)
2A1781P15 (72-32-53)	1	565.00	Seal Ring	- (01-346)	(A)
2A1781P20 (72-32-53)	1	565.00	Seal Ring	- (01-348)	(A)
(2) One of the following Special Repair Parts is required for assembly of the No.3 Bearing Seal Assembly, 2A1289, when VRS3389 was done.					
2A179P35 (72-32-25)	1	474.00	Seal Ring	- (02-252)	(A)
2A1793P10 (72-32-25)	1	474.00	Seal Ring	- (02-254)	(A)
2A1793P15 (72-32-25)	1	474.00	Seal Ring	- (02-256)	(A)
2A1793P20 (72-32-25)	1	474.00	Seal Ring	- (02-258)	(A)
(3) One of the following Special Repair Parts is required for assembly of the No.4 Bearing Front Seal Assemblies, 2A0853, 2A2025 and 2A2055, when VRS3067 was done.					

V2500-ENG-70-0091



International Aero Engines
INFORMATION BULLETIN

Printed in Great Britain

2A0074P5 (72-42-33)	1	-	Seal Ring	-	(A)
2A0074P10 (72-42-33)	1	-	Seal Ring	(01-162)	(A)
2A0074P15 (72-42-33)	1	-	Seal Ring	(01-164)	(A)
2A0074P20 (72-42-33)	1	-	Seal Ring	(01-166)	(A)
				(01-168)	

(4) One of the following Special Repair Parts is required for assembly of the No.4 Bearing Rear Seal Assemblies, 2A0849, 2A2026 and 2A2056 when VRS3118 was done.

2A0074P5 (72-43-20)	1	-	Seal Ring	-	(A)
2A0074P10 (72-43-20)	1	-	Seal Ring	(01-122)	(A)
2A0074P15 (72-43-20)	1	-	Seal Ring	(01-124)	(A)
2A0074P20 (72-43-20)	1	-	Seal Ring	(01-126)	(A)
				(01-128)	

(A) New part is currently available.

NOTE: The estimated 1990 Unit Prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

V2500-ENG-70-0091

Jul.6/90

Page 3

