



STANDARD PRACTICES - ENGINE - INFORMATION - TO ANNOUNCE VARIOUS CHANGES IN SPAREABILITY
CODES - CATEGORY CODE 8 - MOD.ENG-70-0105

Printed in Great Britain

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

(2) Engines: V2500-A1

B. Reason

To announce the availability of various repair parts for the LP Turbine repairs.

C. Compliance

Category Code 8

Accomplish based upon experience with prior configuration.

D. Approval

The part number transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

(1) Internal Reference No.

EC86VM007-02

EC86VM007-03

EC86VM009-01

EC86VM016-01

EC86VM023-01

EC86VM023-02

EC86VM023-03

EC87VM008A-02

EC87VM025-01

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(2) Other References

Engineering Change Memo No. 86VM023-02

V2500 Engine Manual

V2500 Engine Illustrated Parts Catalog

V2500 Component Maintenance Manual - Tubes, Ducts and Hoses

F. Other Publications Affected

- (1) V2500 Engine Illustrated Parts Catalog Chapter/Section 72-50-21 Fig.01, 72-50-23 Fig.01, 75-24-49 Fig.02 and 75-24-49 Fig.03 will be revised to show the parts affected by this Service Bulletin.
- (2) The following V2500 Engine manual Chapter/Sections will show the parts affected by these Service Bulletins:
 - (a) 72-50-21, Repair 002 (VRS4002), Repair 010 (VRS4013), Repair 011 (VRS4014) and Repair 026 (VRS4049).
 - (b) 72-50-23, Repair 001 (VRS4028), Repair 007 (VRS4081) and Repair 019 (VRS4097).
- (3) The V2500 Component Maintenance Manual (Tubes, Ducts and Hoses) Chapter/Section 75-24-49 Repair 006 will show the remaining parts affected by this Service Bulletin.

G. Material Information

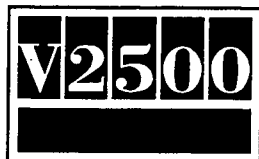
New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
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- (1) The following repair part is required to accomplish Repair No.VRS4002

3A0709 (72-50-21)	1	76.40	Pin, Shoulder headless -	(01-040)	(A)
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- (2) The following repair part is required to accomplish Repair No.VRS4049

AGS3707 (72-50-21)	8	0.76	Inset Screw thread	(01-050)	(A)
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- (3) The following repair parts are required to accomplish Repair No. VRS4013

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International Aero Engines
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3A0514	2	-	Boss, Intrascop	-	(A)
(72-50-21)				(01-090)	
AN123685	8	-	Rivet, Solid CSKHD	-	(B)
(72-50-21)				(01-100)	

(4) The following repair parts are required to accomplish Repair No. VRS4014

3A0857	1	-	Bracket	-	(B)
(72-50-21)				(01-110)	
AN123399	4	-	Rivet, Solid Universal	-	(B)
(72-50-21)				(01-112)	

(5) The following repair part is required to accomplish Repair No. VRS4081

3A0669	1	32.30	Key, Machine	-	(A)
(72-50-23)				(01-030)	

(6) The following repair part is required to accomplish Repair No. VRS4097

3A0670	1	-	Seal, Strip	-	(C)
(72-50-23)				(01-035)	

(7) The following repair part is required to accomplish Repair No. VRS4028

3A0137	1	-	Seal, Strip stage 5	-	(C)
(72-50-23)				(01-190)	

(8) The following repair parts are required to accomplish Repair No. VRS4048

3A0165	1	42.20	Support, front	-	(A)
(75-24-49)				(02-215)	
3A0164	1	24.40	Support, rear	-	(A)
(75-24-49)				(02-220)	
3A0165	1	42.20	Support, front	-	(A)
(75-24-49)				(03-215)	
3A0164	1	24.40	Support, rear	-	(A)
(75-24-49)				(03-220)	

H. Instruction/Disposition Code Statements:

- (A) Parts currently available for sale.
- (B) Parts will be available for sale in June 1991.
- (C) Parts will be available for sale in May 1991.

NOTE: The estimated 1991 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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