

STANDARD PRACTICES - ENGINE - INFORMATION - MAIN GEARBOX ASSEMBLY - TO ANNOUNCE
SPAREABLE MAIN GEARBOX SEAL ASSEMBLIES - CATEGORY CODE 8 - MOD.ENG-70-0124

1. Planning Information

A. Effectivity

(1) Aircraft : Airbus A320

(2) Engine : V2500-A1

B. Reason

To provide spareable seal assemblies at maintenance level with the issue of new part number.

C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.

D. Approval

The part number transaction shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulation and are FAA-APPROVED for the Engine Model listed.

E. References

(1) Internal Reference No.

EC90VF020

F. General Information

(1) The Material Information portion of this Bulletin provides the latest information concerning the availability of the main gearbox seal assemblies and a record of various parts with spareability code alteration.

(2) The Catalog sequence numbers are changed as follows:

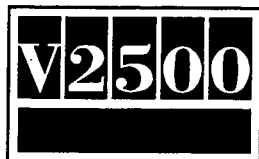
(a) Chapter/Section 72-60-22, PN 4P0015 seal housing, changes from 01-080 to 01-155.

(b) Chapter/Section 72-60-22, PN AS3209-141 packing, changes from 01-140 to 01-150.

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- (c) Chapter/Section 72-60-23, PN 4P0015 seal housing, changes from 01-240 to 01-315.
 - (d) Chapter/Section 72-60-23, PN AS3209-141 packing, changes from 01-300 to 01-310.
 - (e) Chapter/Section 72-60-25, PN 4P0015 seal housing, changes from 01-100 to 01-146.
 - (f) Chapter/Section 72-60-25, PN AS3209-141 packing, changes from 01-140 to 01-145.
 - (g) Chapter/Section 72-60-28, PN 4P0168 seal housing, changes from 01-230 to 01-306.
 - (h) Chapter/Section 72-60-28, PN AS3209-151 packingm, changes from 01-290 to 01-302.
 - (i) Chapter/Section 72-60-31, PN 4B7049 air port casing, changes from 01-090 to 01-125.
 - (j) Chapter/Section 72-60-31, PN AS3209-143 packing, changes from 01-107 to 01-120.
- (3) Other publications effected:
- (a) The V2500 Engine Illustrated Parts Catalog will be changed to include some parts and the new sequence numbers.
 - (b) The V2500 Engine Power Plant Illustrated Parts Catalog will be changed to include some parts and the new sequence numbers.
 - (c) The V2500 Aircraft Maintenance Manual will be revised to include Chapter 72-60-31 Removal/Installation.
 - (d) The V2500 Aircraft Maintenance Manual Chapters 72-60-22, 72-60-23, 72-60-28 Removal/Installation will be changed to include and delete some parts and to change some Catalog sequence numbers.
 - (e) The V2500 Engine Manual Chapters 72-60-22, 72-60-23, 72-60-28 Assembly/Disassembly will be changed to include and delete some parts and to change some Catalog sequence numbers.



International Aero Engines
INFORMATION BULLETIN

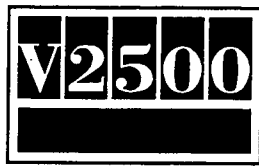
G. Material information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instructions Disposition
4A0300 (72-60-22)	1	-	.Seal Assembly	- (01-082)	(A)
AS3209-141 (72-60-22)	1	-	..Packing	- (01-150)	(B) (C)
4P0015 (72-60-22)	1	-	..Seal, Housing.	- (01-155)	(B) (D) (E)
4T0230 (72-60-22)	1	-	..Seal, IC Drawing	- (01-160)	(B) (E)
4A0300 (72-60-23)	1	-	..Seal, Assembly	- (01-242)	(A)
AS3209-141 (72-60-23)	1	-	..Packing	- (01-310)	(B) (F)
4P0015 (72-60-23)	1	-	..Seal, Housing	- (01-315)	(B) (E) (G)
4T0230 (72-60-23)	1	-	..Seal, IC Drawing	- (01-320)	(B) (E)
4A0300 (72-60-25)	-	-	..Seal, Assembly	- (01-102)	
AS3209-141 (72-60-25)	1	-	..Packing	- (01-145)	(B) (H)
4P0015 (72-60-25)	1	-	..Seal, Housing	- (01-146)	(B) (J) (E)
4T0230 (72-60-25)	1	-	..Seal, IC Drawing	- (01-150)	(B) (E)
4A0301 (72-60-28)	1	-	.Seal, Assembly	- (01-232)	(A)
AS3209-151 (72-60-28)	1	-	..Packing	- (01-302)	(B) (K)

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4P0168 (72-60-28)	1	-	..Seal, Housing	- (01-306)	(B) (L) (E)
4T0232 (72-60-28)	1	-	..Seal, IC Drawing	- (01-310)	(B) (E)
4A0302 (72-60-31)	1	-	.Seal, Assembly	- (01-092)	(A)
AS3209-143 (72-60-31)	1	-	..Packing	- (01-120)	(B) (M)
4B7049 (72-60-31)	1	-	..Casing, A/O Air Port.	- (01-125)	(B) (N) (E)
MS21209FA- 15L (72-60-310)	3	-	...Insert	- (01-130)	(B) (E)
4T0231 (72-60-31)	1	-	..Seal, IC Drawing	- (01-150)	(B)

Printed in Great Britain

H. Instruction/Disposition Code Statements.

- (A) New part is currently available.
- (B) Parts coded (B) are listed to shown relationship to seal Assembly.
- (C) Part transferred from 72-60-22, 01-140.
- (D) Part transferred from 72-60-22, 01-080.
- (E) Parts coded (E) will no longer be listed as spareable for line maintenance.
- (F) Part transferred from 72-60-23, 01-300.
- (G) Part transferred from 72-60-23, 01-240.
- (H) Part transferred from 72-60-25, 01-140.
- (J) Part transferred from 72-60-25, 01-100.
- (K) Part transferred from 72-60-28, 01-290.
- (L) Part transferred from 72-60-28, 01-230.
- (M) Part transferred from 72-60-31, 01-107.
- (N) Part transferred from 72-60-31, 01-090.

NOTE: The estimated 1992 Unit Prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.