

STANDARD PRACTICES - ENGINE - INFORMATION - MAIN GEARBOX ASSEMBLY - PROVIDE VARIOUS RINGS AND SHIMS AT VARIOUS GEARBOX LOCATIONS AND A CHANGE OF AN ITEM CATALOG SEQUENCE NUMBER - CATEGORY CODE 7 - MOD.ENG-70-0153

1. Planning Information

A. Effectivity

- (1) Aircraft : Airbus A320
- (2) Engine : V2500-A1

B. Reason

To provide the availability if various rings and shims.

C. Compliance

Category Code 7

Accomplish when supply of supersedes parts has been depleted.

D. Approval

The part number transaction shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulation and are FAA-APPROVED for the Engine Model listed.

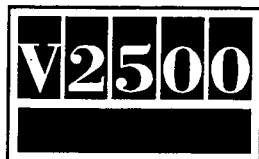
E. Reference

- (1) Internal Reference No.
EC91VF002

F. General Information

- (1) The Material Information portion of this Bulletin provides the latest information concerning the availability of the angle gearbox shims and rings.
- (2) The Catalog sequence numbers are changed as follows:
 - (a) Chapter/Section 72-60-40, PN AS3209-157 packing, changes from 01-070 to 01-080.
- (3) Other publications effected:
 - (a) The V2500 Engine Illustrated Parts Catalog will be revised to include the new part numbers and the new sequence numbers.

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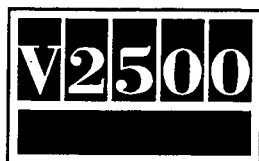
(b) The V2500 Engine Manual Chapters 72-60-40, 72-60-42, 79-21-41 Assembly/Disassembly will be changed to include some parts and to change some catalog some catalog sequence numbers.

G. Material information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instruction Disposition
4P0304 (72-60-40)	3	-	.Shim	4P0021 (01-065)	(B)(C)
4P0304CL01 (72-60-40)	3	274.00	.Shim	- (01-067)	(A)
4P0304CL02 (72-60-40)	3	274.00	.Shim	- (01-068)	(A)
4P0304CL03 (72-60-40)	3	274.00	.Shim	- (01-069)	(A)
4P0304CL04 (72-60-40)	3	274.00	.Shim	- (01-071)	(A)
4P0304CL05 (72-60-40)	3	274.00	.Shim	- (01-072)	(A)
AS3209-157 (72-60-40)	3	8.27	.Packing	- (01-080)	(D)
4P0305 (72-60-40)	3	-	.Shim	4P0022 (01-175)	(B)(C)
4P0305CL01 (72-60-40)	3	272.00	.Shim	- (01-177)	(B)
4P0305CL02 (72-60-40)	3	272.00	.Shim	- (01-178)	(A)
4P0305CL03 (72-60-40)	3	272.00	.Shim	- (01-179)	(A)
4P0305CL04 (72-60-40)	3	272.00	.Shim	- (01-180)	(A)
4P0305CL05 (72-60-40)	3	272.00	.Shim	- (01-181)	(A)

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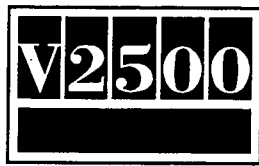
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4P0303 (72-60-42)	1	-	.Shim	4P0028 (01-360)	(B)(C)
4P0303CL01 (72-60-42)	1	267.00	.Shim	- (01-362)	(A)
4P0303CL02 (72-60-42)	1	267.00	.Shim	- (01-363)	(A)
4P0303CL03 (72-60-42)	1	267.00	.Shim	- (01-364)	(A)
4P0303CL04 (72-60-42)	1	267.00	.Shim	- (01-365)	(A)
4P0303CL05 (72-60-42)	1	267.00	.Shim	- (01-366)	(A)
4P0303CL06 (72-60-42)	1	267.00	.Shim	- (01-367)	(A)
(79-21-41)	1	-	.Valve, assy relief	4A7062 (01-550)	
4P7296 (79-21-41)	1	-	..Ring	4P7094 (01-590)	(B)(C)
4P7296CL01 (79-21-41)	1	-	..Ring	- (01-592)	(A)
4P7296CL02 (79-21-41)	1	-	..Ring	- (01-593)	(A)
4P7296CL03 (79-21-41)	1	-	..Ring	- (01-594)	(A)
4P7296CL04 (79-21-41)	1	-	..Ring	- (01-595)	(A)
4P7296CL05 (79-21-41)	1	-	..Ring	- (01-596)	(A)
(79-22-43)	1	-	.Valve, assy filter bypass	4A7050 (01-410)	
4P7297 (79-22-43)	1	-	..Ring	4P7094 (01-430)	(A)
4P7297CL01 (79-22-43)	1	-	..Ring	- (01-432)	(A)

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4P7297CL02 (79-22-43)	1	-	..Ring	- (01-433)	(A)
4P7297CL03 (79-22-43)	1	-	..Ring	- (01-434)	(A)
4P7297CL04 (79-22-43)	1	-	..Ring	- (01-435)	(A)
4P7297CL05 (79-22-43)	1	-	..Ring	- (01-436)	(A)

H. Instruction/Disposition Code Statements.

- (A) New parts are currently available
- (B) Old parts are no longer available
- (C) New parts coded (C) are not spareable
- (D) Part transferred from 72-60-40, 01-070.

NOTE: The estimated 1993 Unit Prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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