



Date: Nov.8/93

Subject: Transmittal of Revision 2 to Service Bulletin Number
V2500-ENG-70-0154

Service Bulletin Revision History:

<u>Event</u>	<u>Date</u>
Basic Issue	Apr.10/92
Revision 1	Sept.18/92
Revision 2	Nov.8/93

Reasons For Issuance Of Revision:

- (1) To revise the engine effectivity, add a repair part and revise various Instruction/Disposition Code Statements.

Effect On Past Compliance: ..

None.

List Of Effective Pages:

<u>Bulletin</u> <u>Page No.</u>	<u>Rev.</u> <u>No.</u>	<u>Effective</u> <u>Date</u>
R 1 to 3	1	Nov.8/93

V2500 – ENG – 70 – 0154

Transmittal
Page 1 of 1



International Aero Engines INFORMATION BULLETIN

INFORMATION - HP TURBINE ROTOR AND STATOR ASSEMBLY - INTRODUCE REVISED
MATERIAL STAGE 2 TURBINE BLADE ASSEMBLIES

MODEL APPLICATION

V2500-A1

BULLETIN INDEX INDICATOR

72-45-00

Compliance Category Code

7

Internal Reference No.

88VA265

Apr.10/92
R Revision 2 Nov.8/93

V2500 - ENG - 70 - 0154
Page 1 of 3



International Aero Engines INFORMATION BULLETIN

INFORMATION - HP TURBINE ROTOR AND STATOR ASSEMBLY - INTRODUCE REVISED
MATERIAL STAGE 2 TURBINE BLADE ASSEMBLIES

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

R (2) Engine: V2500-A1 Engines before Serial No.V0346*

*The Serial Number data shown is of a preliminary nature and is provided for advanced planning only. A future revision to this Service Bulletin will confirm final serial number effectivity.

B. Reason

To introduce a new Stage 2 Turbine Blade Assembly with revised material that will improve the durability.

C. Compliance

Category Code 7.

D. The part number transaction shown under the MATERIAL INFORMATION paragraph has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

(1) IAE Engineering Change No.88VA265.

F. General Information

The Material Information portion of this Service Bulletin provides the latest information concerning the availability of the Stage 2 Turbine Blade Assembly.

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Apr.10/92

R Revision 2 Nov.8/93

V2500 – ENG – 70 – 0154

Page 2



International Aero Engines INFORMATION BULLETIN

G. Material Information

	New	Qty.	Est'd Unit Price (\$)	Keyword	Old	Instructions Disposition
	Part No. (ATA No.)				Part No. (IPC No.)	
R	2A1102 (72-45-32)	72	2379.00	.Blade Assembly, Stage 2, HPT	2A0402 (01-010)	(S1) (A) (B)
R	2A0159 (72-45-32)	72	2.47	..Plate - HPT Stage 2	- (01-013)	(C)

H. Instruction/Disposition Code Statements:

- R (S1) Old and new parts coded (S1) are directly interchangeable.
R (A) New part is currently available.
R (B) Old part is no longer available.
R (C) New part is now available as a spare for repair of the 2A1102 Stage 2 HPT
R Blade assembly.

- R NOTE: The estimated 1994 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

V2500 - ENG - 70 - 0154

R Apr.10/92
Revision 2 Nov.8/93

Page 3