



International Aero Engines

Subject : Transmittal of Revision 1 to Service Bulletin No. V2500-ENG-70-0184

Service Bulletin Revision History :

Event	Date
Basic Issue	Mar.30/94
Revision 1	Jul.19/99

Reason for Issuance of Revision :

Model usage has been clarified, Engine S/N and prices have been added

Effect on Past Compliance

None

List of Effective Pages:

Bulletin Page No	Rev No.	Effective Date
R 1	1	Jul.19/99
R 2	1	Jul.19/99
R 3	1	Jul.19/99

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Transmittal
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International Aero Engines INFORMATION BULLETIN

INFORMATION - LP TURBINE
PROVIDE A NEW STAGE 3 SHROUD SEGMENT SEAL ASSEMBLY

MODEL APPLICATION

V2500-A1
V2522-A5
V2524-A5
V2527-A5
V2527E-A5
V2530-A5
V2525-D5
V2528-D5

BULLETIN INDEX LOCATOR

72-50-00

Compliance Category Code

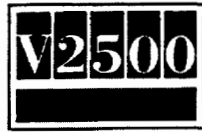
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Internal Reference No.

91VM006
91VM006A
91VM006-01

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INFORMATION - LP TURBINE PROVIDE A NEW STAGE 3 SHROUD SEGMENT SEAL ASSEMBLY

A. Effectivity

R	(1) Aircraft:	Airbus A319
		Airbus A320
		Airbus A321
R		Boeing Douglas Product Division MD90
R	(2) Engine:	V2500-A1 Engines prior Engine S/N 0378
R		V2522-A5 Engines prior Engine S/N V10063
R		V2524-A5 Engines prior Engine S/N V10063
R		V2527-A5 Engines prior Engine S/N V10063
R		V2527E-A5 Engines prior Engine S/N V10063
R		V2530-A5 Engines prior Engine S/N V10063
R		V2525-D5 Engines prior Engine S/N V20009
R		V2528-D5 Engines prior Engine S/N V20009

B. Reason

To improve durability of the LP Turbine shroud seal Stage 3.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

Engineering Change No. 91VM006
91VM006A

R Engineering Change Memo 91VM006-01

F. General Information

The Material Information Section of this Service Bulletin provides the latest information concerning the availability of the stage 3 shroud seal assembly.

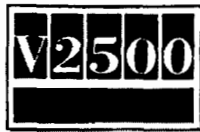
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G. Material Information

	New Part No. (ATA No.)	Qty.	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
R	Applicability for A1 engines affected by this Service Bulletin:					
	3A2050 (72-50-23)	15	1710.00	Seal, Segment Shroud, Stage 3	3A0719 (01-350)	(A) (B) (S1)
R	Applicability for A5 and D5 engines affected by this Service Bulletin:					
	3A2234 (72-50-23)	15	2214.00	Seal, Segment Shroud, Stage 3	3A1916 (01-350)	(A) (B) (S1)

H. Instruction/Disposition Code Statement

(A) New part is available for sale

(B) Old part will continue to be supplied until existing supplies have been depleted

(S1) Old and new parts are freely and fully interchangeable

R **NOTE:** The estimated 1999 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

