



STANDARD PRACTICES – ENGINE – INFORMATION – ENGINE – TO ANNOUNCE THE AVAILABILITY OF
VARIOUS GEARBOX REPAIR PARTS – NOT APPLICABLE – MOD.ENG-70-0197

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

(2) Engine: V2500-A1

B. Reason

To provide new detail parts (repair only parts) to restore various main gearbox parts.

C. Compliance

For information only

D. Approval

(1) The part number transaction shown under Material Information in paragraph has been shown to comply with the applicable Federal Aviation Regulation and are FAA-APPROVED for the Engine Model listed.

(2) IAE sanctioned the release of the remainder of data shown in this Bulletin which have been duly approved by the IAE Authorization Document Numbers that appear under Paragraph E (4)

E. Reference

(1) Internal Reference No.

EC91VF017

EC91VF017-01

F. Other Publications Affected

(1) The V2500 Engine Illustrated Parts Catalog Chapter/Sections 72-60-21 Figure 02, 72-60-22 Figure 01, 72-60-23 Figure 01, 72-60-41 figure 01 will be revised to show the parts being introduced by this Service Bulletin

(2) The following Engine Manual Chapter/Section will show the parts being introduced by this Service Bulletin:

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- (a) 72-60-21 Repair (VRS5280), Repair (VRS5281), Repair (VRS5262), Repair (VRS5266), Repair (VRS5277), Repair (VRS5284), Repair (VRS5421), Repair (VRS5285), Repair (VRS5420), Repair (VRS5296)
- (b) 72-60-22 Repair (VRS5029)
- (c) 72-60-23 Repair (VRS5042), Repair (VRS5039).
- (d) 72-60-41 Repair (VRS5106), Repair (VRS5109)
- (e) 72-60-43 Repair (VRS5427).

G. Material information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instruction Disposition
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(1) The following Special Repair Parts are required to accomplish Repair No. VRS5280

4L0036 (72-60-21)	1	44.50	..Bushing	- (02-975)	(A)
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(2) The following Special Repair Parts are required to accomplish Repair No. VRS5281

4L0037 (72-60-21)	1	44.50	..Bushing	- (02-976)	(A)
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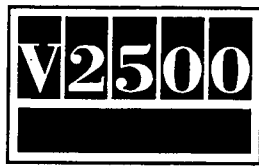
(3) The following Special Repair Parts are required to accomplish Repair No. VRS5262

4L0024 (72-60-21)	1	74.10	..Bushing	- (02-977)	(A)
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(4) The following Special Repair Parts are required to accomplish Repair No. VRS5266

4L0028 (72-60-21)	1	62.50	..Bushing	- (02-978)	(A)
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(5) The following Special Repair Parts are required to accomplish Repair No. VRS5277

4L0029	1	39.20	..Bushing	-	(A)
(72-60-21)				(02-979)	

(6) The following Special Repair Parts are required to accomplish Repair No. VRS5284

4L0031	1	38.10	..Bushing	-	(A)
(72-60-21)				(02-980)	

(7) The following Special Repair Parts are required to accomplish Repair No. VRS5421

4L0038	1	41.30	..Bushing	-	(A)
(72-60-21)				(02-981)	

(8) The following Special Repair Parts are required to accomplish Repair No. VRS5285

4L0052	1	95.30	..Bushing	-	(A)
(72-60-21)				(02-982)	

(9) The following Special Repair Parts are required to accomplish Repair No. VRS5420

4L0053	1	11.60	..Bushing	-	(A)
(72-60-21)				(02-983)	

(10) The following Special Repair Parts are required to accomplish Repair No. VRS5296

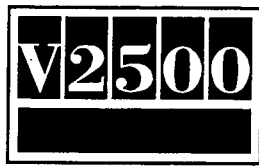
4L0054	1	7.41	..Bushing	-	(A)
(72-60-21)				(02-984)	

(11) The following Special Repair Parts are required to accomplish Repair No. VRS5029

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4L0007 (72-60-22)	1	74.10	..Bushing	-	(A)
				(01-305)	

(12) The following Special Repair Parts are required to accomplish Repair No. VRS5042

4L0022 (72-60-23)	1	89.20	..Bushing	-	(A)
				(01-464)	

(13) The following Special Repair Parts are required to accomplish Repair No. VRS5039

4L0023 (72-60-23)	1	192.00	..Bushing	-	(A)
				(01-465)	

(14) The following Special Repair Parts are required to accomplish Repair No. VRS5106

4L0039 (72-60-41)	1	62.50	..Bushing	-	(A)
				(01-303)	

(15) The following Special Repair Parts are required to accomplish Repair No. VRS5109

4L0055 (72-60-41)	1	-	..Bushing	-	(A)
				(01-304)	

(16) The following Special Repair Parts are required to accomplish Repair No. VRS5427

4L7015 (72-60-43)	1	41.10	...Plug	-	(A)
				(01-251)	

4L7016 (72-60-43)	1	13.10	...Pin	-	(A)
				(01-252)	

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H. Instruction/Disposition Code Statements.

(A) New part is available for sale

NOTE: The estimated 1993 Unit Prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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