



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - HP COMPRESSOR - PROVIDE
REPLACEMENT SHANK NUTS FOR THE STAGE 8 AND 11 CASE ASSEMBLIES - CATEGORY CODE 8 -
MOD.ENG-70-0235

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

(2) Engine: V2500-A1

B. Reason

To announce the availability of newly released Repair Parts.

C. Compliance

Category 8

Accomplish based upon experience with the prior configuration.

D. Approval

The part number transaction shown under the MATERIAL INFORMATION portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

(1) Internal Reference No.

EC89VR829

EC89VR830

F. General Information

New Repair Schemes being introduced into the V2500 Engine Manual which require Special Repair Parts for their accomplishment.

ATA Ref No.	Repair Scheme	
72-41-21	VRS6218	HP Compressor Stage 8 Case Assy Replacement of Damaged Shank Nuts.
72-41-21	VRS6219	HP Compressor Stage 11 Case Assy Replacement of Damaged Shank Nuts.

(For Special Repair Parts required, see 'Material Information'.)

V2500-ENG-70-0235



G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
------------------------------	-----	-----------------------------	---------	------------------------------	------------------

The following Special Repair Part is required to accomplish Repair Scheme VRS6218.

AS44750 (72-41-21)	A/R	7.94	Nut	- (03-666)	(A)
-----------------------	-----	------	-----	---------------	-----

The following Special Repair Part is required to accomplish Repair Scheme VRS6219.

AS44750 (72-41-21)	A/R	7.94	Nut	- (04-616)	(A)
-----------------------	-----	------	-----	---------------	-----

H. Supply Status Code Statement

(A) New part number is currently available.

NOTE: The estimated 1994 Unit Prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.