

STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - HP COMPRESSOR - TO ANNOUNCE THE
 AVAILABILITY OF PARTS TO SUPPORT REPAIR OF THE STAGE 3 VARIABLE VANE ACTUATING RING
 ASSEMBLY - CATEGORY CODE 8 - MOD.ENG-70-0322

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320
- (2) Engine : V2500-A1

B. Reason

To announce the availability of newly released Repair Parts.

C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.

D. Approval

The part number transactions shown under the MATERIAL INFORMATION portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) Internal Reference No.

92VR751

92VR751A

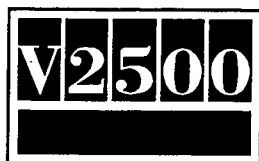
F. General Information

New Repair Schemes being introduced into the V2500 Engine Manual which requires Special Repair Parts for their accomplishment.

ATA Ref No. -----	Repair Scheme -----	Title -----
72-41-34	VRS6248	HP compressor stage 3 variable vane actuating ring assembly - Replace bushes and loose fittings.

(For Special Repair Parts required, see 'Material Information')

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International Aero Engines
INFORMATION BULLETIN

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
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(1) The following Special Repair parts are required to accomplish Repair Scheme VRS6248.					
UP11069 (72-41-34)	A/R	19.80	Bush, assy A & B	- (03-460)	(A)
6A2869 (72-41-34)	A/R	333.00	Bracket, assy A & B	- (03-470)	(A)
6A3660 (72-41-34)	A/R		Bracket, assy A & B	- (03-480)	(A)
6A3662 (72-41-34)	A/R		Bracket, assy A & B	- (03-490)	(A)
6A3678 (72-41-34)	A/R	162.00	Bracket, assy A & B	- (03-520)	(A)
UP11069 (72-41-34)	A/R	19.80	Bush, assy C & D	- (03-560)	(A)
6A2869 (72-41-34)	A/R	333.00	Bracket, assy C & D	- (03-570)	(A)
6A2877 (72-41-34)	A/R	715.00	Bracket, assy C & D	- (03-580)	(A)
6A2873 (72-41-34)	A/R	599.00	Bracket, assy C & D	- (03-590)	(A)
6A3678 (72-41-34)	A/R	162.00	Bracket, assy C	- (03-620)	(A)

H. Supply Status Code Statements

(A) New part is currently available.

NOTE: The estimated 1996 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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