



400 MAIN STREET, MAIL STOP 121-10
EAST HARTFORD, CT 06108, USA.
TELEPHONE:- 860 565 5515
FAX:- 860 565 0600

DATE: May.18/05

P.O. BOX 31, DERBY
TELEGRAMS - 'ROYCAR' DERBY
TELEX - 37645
TELEPHONE:- 44 (0) 1332 242424
FAX:- 44 (0) 1332 249936

V2500-A1/A5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 1 to Service Bulletin EV2500-70-0347

Document History

Service Bulletin Revision Status
Initial Issue Jun.23/94

Supplement Revision Status

Bulletin Revision 1

Remove
All pages of the
Service Bulletin

Incorporate
Page 1 and 2 of the
Service Bulletin

Reason for change
To revise Effectivity and
Material Information.

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Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England
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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 are as follows:

<u>Page</u>	<u>Revision Number</u>	<u>Revision Date</u>
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	Bulletin		
R	1	1	May 18/05
R	2	1	May 18/05

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STANDARD PRACTICES – ENGINE – MAIN GEARBOX ASSEMBLY – TO ANNOUNCE THE AVAILABILITY OF
NEW OIL SCAVENGE TUBE ASSEMBLIES

1. Planning Information

A. Effectivity

(1) Airbus A319

R V2522-A5, V2524-A5 Engines prior to Serial No. V10010

(2) Airbus A319CJ

R V2527M-A5 Engines prior to Serial No. V10010

(3) Airbus A320

R (a) V2500-A1 Engines prior to Serial No. V0362

R (b) V2527-A5, V2527E-A5 Engines prior to Serial No. V10010

(4) Airbus A321

R V2530-A5 Engines prior to Serial No. V10010

B. Reason

Provide steel oil scavenge tube assemblies.

C. Compliance

Caregory Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number changes and/or part modification described in Section 2 and 3 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA APPROVED for the Engine Models Listed.

E. References

R Internal Reference No. EC92VF003 and EC92VF003A

F. General Information

The material information Section of this Bulletin provides the current information concerning spare parts availability.

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2. Material Information

A. The kit required consists of the following parts:

None.

B. New production parts:

None.

C. Parts affected by this Bulletin:

V2500-A1 and A5 Engines

79-22-48

R

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	OLD PART NO.	INSTR DISP
01110	4B0306	1	.Tube, A/O Oil	4B0215	(A)(B)(C)
02110	4B0307	1	.Tube, A/O Oil	4B0216	(A)(B)(C)
03100	4B0309	1	.Tube, A/O Oil	4B7248	(A)(B)(C)
05500	4B0308	1	.Tube, A/O Oil	4B2262	(A)(B)(D)
05510	-	3	.Bolt Machine Double Hex	4W0165	(B)(D)
05520	-	3	.Washer Flat	MS9321-10	(B)(D)
05530	4P0125	1	.Packing	AS3209	(A)(B)(D)
				-217	
05555	4P7253	1	.Collar	-	(A)(B)(D)

D. Instructions disposition codes:

(A) New part is currently available.

(B) Old part will be available until the existent stock is depleted.

(C) Old and new parts are fully interchangeable, both physically and functionally.

(D) Old and new parts coded (D) are interchangeable in complete sets.

3. Accomplish Instructions

None.