



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - TURBINE EXHAUST - TO ANNOUNCE THE AVAILABILITY OF NEW NO. 5 BEARING SCAVENGE AND PRESSURE TUBE ASSEMBLIES MADE OF REVISED MATERIAL AND WITH AN IMPROVED BRAZE MATERIAL - CATEGORY CODE 7 - MOD.ENG-70-0352

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A320
(b) Airbus A321
(c) McDonnell Douglas MD90
- (2) Engine: (a) V2500-A1 Engine
(b) V2527-A5 Engine
(c) V2530-A5 Engine
(d) V2525-D5 Engine
(e) V2528-D5 Engine

B. Reason

The purpose of this General Information Bulletin is to inform the V2500-A1, V2500-A5 and V2500-D5 operators the latest information on the availability of No.5 Bearing Scavenge and Pressure Tubes. The improved braze on the new tube assemblies is a higher temperature braze. The higher temperature braze limits repairability and causes the details of the new tube assemblies to become nonsaleable.

C. Compliance

Category Code 7.

Accomplish when the supply of superseded parts has been depleted.

D. Approval

The part number transaction shown under the MATERIAL INFORMATION paragraph has been shown to comply with the applicable Federal Aviation Regulations and is FAA-APPROVED for the Engine Model listed.

E. Reference

- (1) Internal Reference No.

93VA131

- (2) Other References

V2500-ENG-72-0063 (Engine - LP Turbine Rotor and Stator Assembly - Introduce New Tube Assemblies Required For Modified Turbine Exhaust Case)

V2500-ENG-70-0352



International Aero Engines
INFORMATION BULLETIN

F. General Information

The Material Information portion of this Service Bulletin provides the latest information concerning the availability of No. 5 Bearing Scavenge and Pressure Tube Assemblies.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instructions Disposition
2A3091-01 (72-50-53)	1	755.00	..Tube Assembly - Pressure, No. 5 Bearing	2A2168-01 (20-176)	(S1) (A) (B) (C)
2A3092-01 (72-50-53)	1	755.00	..Tube Assembly - Scavenge, No. 5 Bearing	2A2169-01 (20-435)	(S1) (A) (B) (C)

H. Instruction/Disposition Code Statements:

- (S1) Old and new parts coded (S1) are directly interchangeable.
- (A) New part is currently available.
- (B) Old part will no longer be available.
- (C) Details of the new tube assembly will not be sold and the details of the old tube assembly will no longer be available for sale. The parts that follow were coded as salable on Service Bulletin V2500-ENG-72-0063, but are no longer available for sale.

MS9198-06, MS9198-07, MS9483-06, MS9483-07, 2A2173, 2A2207, 2A2209, 2A2235, 2A2468, 004855-01

NOTE: The estimated 1995 unit prices shown are provided for planning purposes only and do not constitute a firm question. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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