

International Aero Engines

SERVICE BULLETIN

INFORMATION - ANNOUNCEMENT OF REPAIR PARTS TO SUPPORT REPAIR OF FUEL SYSTEM
AIR TUBES

MODEL APPLICATION

V2500-A1

BULLETIN INDEX LOCATOR

70-00-00

Compliance Category Code

N/A

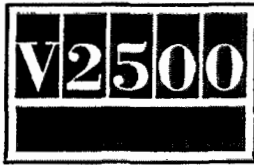
Internal Reference No.

EC89VR888, 90VR707
90VR708

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**INFORMATION - ANNOUNCEMENT OF REPAIR PARTS TO SUPPORT REPAIR OF FUEL SYSTEM
AIR TUBES**

1. Planning Information

A. Effectivity

(1) Aircraft

(a) Airbus A320

(2) Engines

(a) V2500-A1 Engines

B. Reason

To announce the availability of new repair parts.

C. Compliance

For information only.

D. Approval

The part number transactions are given in the Material Information section of this Service Bulletin. They obey the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

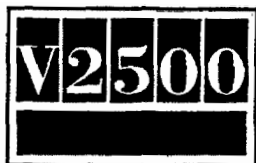
E. References

IAE Engineering Change Numbers 89VR888, 90VR707 and 90VR708.

F. General Information

- (1) The Material Information section of this Service Bulletin gives the latest information about the availability of the affected parts.
- (2) The new repair schemes introduced to the V2500 Engine Manual which require special spare parts to complete them are as follows:

<u>ATA Ref No.</u>	<u>Repair Scheme</u>	<u>Title</u>
73-22-49	VRS6228	Fuel system air tube assemblies Replace welded connections
<u>ATA Ref No.</u>	<u>Repair Scheme</u>	<u>Title</u>



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73-22-49	VRS6229	Fuel system air tube assemblies Replace damaged tube sections up to 0.500 in. (12,70mm) long.
73-22-49	VRS6230	Fuel system air tube assemblies Replace damaged tube sections more than 0.500 in. (12,70mm) long.

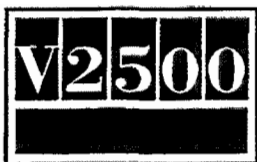
NOTE: For the necessary special repair parts, refer to the Material Information section.

G. Material Information

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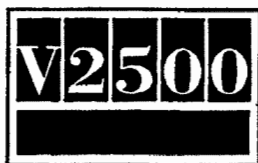
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NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
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The special repair parts that follow are necessary to do repair VRS6228:

AS15777 (73-22-49)	A/R		Wire, thrust	- (09-200)	(A)
AS15701 (73-22-49)	A/R		Nut, tube coupling	- (09-201)	(A)
LK56511 (73-22-49)	A/R		Ferrule assy	- (09-202)	(A)
AS15802 (73-22-49)	A/R		Adaptor	- (09-242)	(A)
AS15777 (73-22-49)	A/R		Wire, thrust	- (09-600)	(A)
AS15701 (73-22-49)	A/R		Nut, tube coupling	- (09-601)	(A)
AS15768 (73-22-49)	A/R		Ferrule assy	- (09-602)	(A)
UP11028 (73-22-49)	A/R		Adaptor	- (10-202)	(A)
UP11197 (73-22-49)	A/R		Trap, moisture-assy-of	- (10-218)	(A)
AS15802 (73-22-49)	A/R		Adaptor	- (10-242)	(A)
AS15777 (73-22-49)	A/R		Wire, thrust	- (10-600)	(A)
AS15701 (73-22-49)	A/R		Nut, tube coupling	- (10-601)	(A)

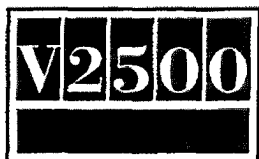
NEW PART No.	QTY	EST'D UNIT	PART TITLE	OLD PART No.	INSTR DISP
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(ATA No.)		PRICE (\$)		(IPC No.)	
AS15768 (73-22-49)	A/R	Ferrule assy	- (10-602)	(A)	
AS15802 (73-22-49)	A/R	Adaptor	- (10-642)	(A)	
AS15777 (73-22-49)	A/R	Wire, thrust :	- (11-200)	(A)	
AS15701 (73-22-49)	A/R	Nut, tube coupling	- (11-201)	(A)	
AS15768 (73-22-49)	A/R	Ferrule assy	- (11-202)	(A)	
UP11029 (73-22-49)	A/R	Adaptor	- (11-242)	(A)	
AS15777 (73-22-49)	A/R	Wire, thrust	- (12-200)	(A)	
AS15701 (73-22-49)	A/R	Nut, tube coupling	- (12-201)	(A)	
AS15768 (73-22-49)	A/R	Ferrule assy	- (12-202)	(A)	
UP11198 (73-22-49)	A/R	Trap, moisture-assy of	- (12-218)	(A)	
UP11029 (73-22-49)	A/R	Adaptor	- (12-242)	(A)	

NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
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The special repair parts that follow are necessary to do repair VRS6230:

LK64922 (73-22-49)	A/R	Tube	- (89-053)	(A)
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JR17171 (73-22-49)	A/R	Ring	- (89-153)	(A)
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The special repair part that follows is necessary to do repair VRS6229:

JR17590 (73-22-49)	A/R	Sleeve (.250 dia x .028 in.)	- (89-253)	(A)
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NOTE: The units prices, if shown, are an estimate and they are given for the purpose of planning only. For information about actual prices, refer to the IAE price catalogue or contact IAE's spare part Sales Department.

H. Instruction/Disposition Codes

(A) New part is available for the repair of fuel system air tubes.