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DATE ~~R~~ Oct. 1/01**V2500-A5/D5 PROPULSION SYSTEMS SERVICE BULLETIN**

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This document transmits Revision 1 to Service Bulletin EV2500-70-0385

Document History

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 Initial Issue Jul.5/95

Supplement Revision Status

Bulletin Revision 1

Remove
 All pages of the
 Service Bulletin

Incorporate
 Pages 1 to 5 of the
 Service Bulletin

Reason for change
 To revise Effectivity and
 Material Information.

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Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED

If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England

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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 are as follows:

<u>Page</u>		<u>Revision Number</u>	<u>Revision Date</u>
	Bulletin		
R	1	1	Oct.1/01
R	2	1	Oct.1/01
R	3	1	Oct.1/01
R	4	1	Oct.1/01
R	5	1	Oct.1/01

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INFORMATION – ENGINE – DIFFUSER AND COMBUSTION SECTION – TO ANNOUNCE THE
AVAILABILITY OF ADDITIONAL CLASSES OF CASE FUEL NOZZLE BOSS INSERTS

1. Planning Information

A. Effectivity

- R (1) Airbus A319
R V2522-A5, V2524-A5, V2527M-A5 Engines
R (2) Airbus A320
R (a) V2500-A1 Engines
R (b) V2527-A5, V2527E-A5 Engines
R (3) Airbus A321
R V2530-A5, V2533-A5 Engines
R (4) Boeing – Longbeach Division MD-90
R V2525-D5, V2528-D5 Engines

B. Reason

To announce the availability of newly released repair parts.

C. Compliance

For information only.

D. Approval Data

The part number changes and/or part modifications specified in the Accomplishment Instructions and Material Information sections of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model(s) given.

E. References

- R 1. V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA, S-V2500-2IA,
R S-V2500-2IB, S-V2500-3IA, S-V2500-3IB, S-V2500-5IA, S-V2500-5IB, S-V2500-6IA,
R S-V2500-6IB, S-V2500-7IA, and S-V2500-7IB), Chapter/Section 72-42-11.

F. General Information

New Repair Schemes being introduced into the V2500 Engine Manual (E-V2500-1IA) the V2500 Engine Manual (E-V2500-31IA) which require Special Spare Parts for their accomplishment.

ATA Ref. No.	Repair Schemes	Title
72-42-11	VRS 3059	Seal Nozzle Boss Insert Repair

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2. Material Information

A. Material – Price and Availability

1. The estimated price of new material is \$22.50 each insert replaced, to do this Service Bulletin when the repair scheme VRS3059 is used.

B. The material data that follows is for each engine.

NOTE: The prices shown are for estimating purposes only and as such are given in good faith without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current Price Catalog for current prices.

For V2500-A1 Engines:

	New PN	Qty	Estimate of Unit Price (\$)	Keyword	Old PN	Instructions- Disposition
R	2A0308CL1	60	22.50	Insert, Screw Thread	(72-42-11-01-182)	(A)
R	2A0308CL2	60	22.50	Insert, Screw Thread	(72-42-11-01-184)	(A)
R	2A0308CL3	60	22.50	Insert, Screw Thread	(72-42-11-01-186)	(A)
R	2A0308CL7	60	22.50	Insert, Screw Thread	(72-42-11-01-187)	(A)
R	2A0308CL8	60	22.50	Insert, Screw Thread	(72-42-11-01-188)	(A)
R	2A0308CL9	60	22.50	Insert, Screw Thread	(72-42-11-01-189)	(A)

For V2522-A5, V2524-A5, V2527-A5, V2527E-A5, V2527M-A5, V2530-A5, V2533-A5, V2525-D5, V2528-D5 Engines:

	New PN	Qty	Estimate of Unit Price (\$)	Keyword	Old PN	Instructions- Disposition
R	2A0308CL1	64	22.50	Insert, Screw Thread	(72-42-11-01-182)	(A)
R	2A0308CL2	64	22.50	Insert, Screw Thread	(72-42-11-01-184)	(A)
R	2A0308CL3	64	22.50	Insert, Screw Thread	(72-42-11-01-186)	(A)
R	2A0308CL7	64	22.50	Insert, Screw Thread	(72-42-11-01-187)	(A)
R	2A0308CL8	64	22.50	Insert, Screw Thread	(72-42-11-01-188)	(A)
R	2A0308CL9	64	22.50	Insert, Screw Thread	(72-42-11-01-189)	(A)



C. Instructions/Disposition Code Statements:

(A) The new part is currently available.



R 3. Accomplishment Instructions

R (1) Refer to repair scheme VRS 3059.

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Not subject to the EAR per 15 C.F.R. Chapter 1, Part 734.3(b)(3).

