

International Aero Engines
INFORMATION BULLETIN

INFORMATION - ANNOUNCEMENT OF REPAIR PARTS TO SUPPORT THE REPAIR OF THE
ACTUATOR RING ASSEMBLY FOR THE STAGE-6 VARIABLE VANES OF THE HP COMPRESSOR

MODEL APPLICATION

V2500-A1

BULLETIN INDEX LOCATOR

72-41-00

Compliance Category Code

N/A

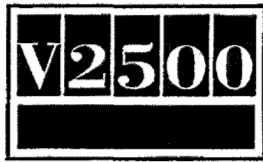
Internal Reference No.

EC90VR712

Sep. 25/98

V2500-ENG-70-0394

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1. Planning Information

A. Effectivity

(1) Aircraft

(a) Airbus A320

(2) Engines

(a) V2500-A1 Engines

B. Reason

To announce the availability of new repair parts.

C. Compliance

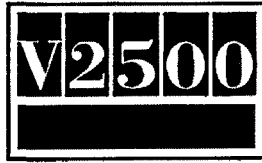
For information only.

D. Approval

The part number transactions are given in the Material Information section of this Service Bulletin. They obey the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. References

IAE Engineering Change Numbers 90VR712.



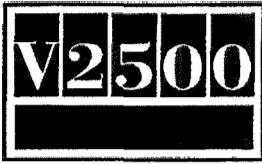
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F. General Information

- (1) The Material Information section of this Service Bulletin gives the latest information about the availability of the affected parts.
- (2) The new repair schemes introduced to the V2500 Engine Manual which require special spare parts to complete them are as follows:

<u>ATA Ref No.</u>	<u>Repair Scheme</u>	<u>Title</u>
72-41-34	VRS6232	HP Compressor - Stage-6 variable vanes - actuator ring assembly - Replace the bushes and bracket assembly

NOTE: For the necessary special repair parts, refer to the Material Information section.



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G. Material Information

NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
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The following special repair parts are required to accomplish repair VRS6232.

UP10815 (72-41-34)	A/R		Bush	- (06-460)	(A)
6A2899 (72-41-34)	A/R		Bracket assy, ring to connector.	- (06-470)	(A)
6A2903 (72-41-34)	A/R		Bracket, assy	- (06-480)	(A)
UP10815 (72-41-34)	A/R		Bush	- (06-560)	(A)
6A2899 (72-41-34)	A/R		Bracket assy, ring to connector.	- (06-570)	(A)
6A3683 (72-41-34)	A/R		Bracket assy	- (06-580)	(A)

NOTE: The units prices, if shown, are an estimate and they are given for the purpose of planning only. For information about actual prices, refer to the IAE price catalogue or contact IAE's spare part Sales Department.

H. Instruction/Disposition Codes

(A) New part is available for the repair of the actuator ring for the Stage-6 variable vanes of the HP Compressor.