

STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - LP COMPRESSOR - TO ANNOUNCE THE  
AVAILABILITY OF NEW LP COMPRESSOR REAR CASE FLANGE PLATE WASHERS - CATEGORY CODE 7 -  
MOD.ENG-70-0419

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A321  
(b) McDonnell Douglas MD-90
- (2) Engine: (a) V2527-A5  
(b) V2530-A5  
(c) V2525-D5  
(d) V2528-D5

B. Reason

The new LP Compressor (LPC) Rear Case Flange Plate Washers are introduced to simplify the assembly procedures.

C. Compliance

Category Code 7

Accomplish when the supply of the superseded parts has been depleted.

D. Approval

The part number transaction shown under the Material Information portion of this bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

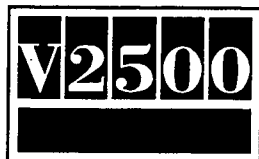
- (1) Internal Reference No.

EC93VJ059

F. General Information

- (1) The Material Information section of this Bulletin provides the latest information concerning the availability of a new LPC Rear Case Flange Plate Washer.
- (2) The configuration and quantity of the current washer plate is changed from Rectangle Washer Plate (57 Off) to new three holes LPC Rear Case Flange Washer Plate (19 Off).

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International Aero Engines  
INFORMATION BULLETIN

- (3) V2500 Engine Illustrated Parts Catalog (S-V2500-2IA, S-V2500-3IA) Chapter/Section 72-32-83.
- (4) V2500 Engine Manual (S-V2500-1IA, S-V2500-3IA), Chapter/Section 72-32-80, Disassembly Config-2, and Assembly Config-2.
- (5) V2500 Engine Manual (S-V2500-1IA, S-V2500-3IA), Chapter/Section 72-32-83, Inspection/Check will be introduced new procedures.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No (IPC No.)	Supply Status
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For V2527-A5 and V2530-A5 Engines:

For V2525-D5 and V2528-d5 Engines:

5A1649	19	15.00	.Washer, Plate	5A0462	(A)(B)
(72-32-83)			LPC Rear	(02-508)	(C)(S1)

H. Supply Status Code Statement:

- (A) New part is currently available.
- (B) Old part can be used for other applications.
- (C) Quantity of new part is decreased from 57 to 19 against existing old part.
- (S1) Old and new part are freely interchangeable as a COMPLETE SET per engine and mixing of old and new parts is not permissible.

NOTE: The estimated 1995 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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