



STANDARD PRACTICES - ENGINE - INFORMATION - LP COMPRESSOR - TO ANNOUNCE THE
AVAILABILITY OF AN ALTERNATIVE FAN CASE NUT PLATE ATTACHING RIVET - CATEGORY CODE 8 -
MOD.ENG-70-0433

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A320, A321
(b) McDonnell Douglas MD-90
- (2) Engine: (a) V2500-A1 Engines
(b) V2527-A5 Engines
(c) V2530-A5 Engines
(d) V2525-D5 Engines
(e) V2528-D5 Engines

B. Reason

To announce the availability of the alternative rivets, which attach the Plate Nuts onto the Fan Case, the Fan Frame and the Panel Fairing, and the change of part identification numbering system.

C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.

D. Approval

The part number transactions shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

- (1) Internal Reference No.

94VJ048

94VJ048A

94VJ069

94VJ069A

V2500-ENG-70-0433



International Aero Engines
INFORMATION BULLETIN

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F. General Information

- (1) The Material Information portion of this Bulletin provides the latest information concerning the availability of the new rivets.
- (2) V2500 Engine Illustrated Parts Catalog (S-V2500-1IA, S-V2500-2IA and S-V2500-3IA), Chapter/Section 72-32-03 and 72-32-85 will be revised to incorporate the alternative rivet part numbers.
- (3) V2500 Engine Manual (S-V2500-1IA and S-V2500-3IA), Chapter/Section 72-32-03, VRS1902 and V2500 Engine Manual (E-V2500-1IA) Chapter/Section 72-32-03, VRS1184 and Chapter/Section 72-32-85, VRS1418 will be revised to include the alternative part numbers.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No (IPC No.)	Supply Status
(1) For V2500-A1, V2527-A5 and V2530-A5 Engines					
CR2662-3-03 (72-32-03)	8	5.06	...Rivet, Flush Head	CR2662-3-3 (02-230)	(A)(B)(S1)
CR2672-3-03 (72-32-03)	REF	5.06	...Rivet, Flush Head	- (02-230)	(C)
CR2562M4-05 (72-32-03)	36	5.16	...Rivet, Flush Head	CR2562M4-5 (03-148)	(A)(B)(S1)
CR2572-4-05 (72-32-03)	REF	5.16	...Rivet, Flush Head	- (03-148)	(C)
CR2663-3-03 (72-32-85)	40	6.03	...Rivet, Blind	CR2663-3-3 (01-550)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-550)	(C)
CR2663-3-03 (72-32-85)	148	6.03	...Rivet, Blind	CR2663-3-3 (01-690)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-690)	(C)

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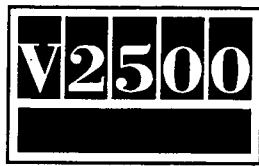
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CR2663-3-03 (72-32-85)	100	6.03	...Rivet, Blind	CR2663-3-3 (01-715)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-715)	(C)
CR2663-3-04 (72-32-85)	80	6.03	...Rivet, Blind	CR2663-3-4 (01-730)	(A)(B)(S1)
CR2673-3-04 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-730)	(C)

(2) For V2525-D5 and V2528-D5 Engines

CR2562M4-05 (72-32-03)	36	5.16	...Rivet, Flush Head	CR2562M4-5 (03-148)	(A)(B)(S1)
CR2572-4-05 (72-32-03)	REF	5.15	...Rivet, Flush Head	- (03-148)	(C)
CCR264CS3-04 (72-32-03)	16	6.00	...Rivet, C/Sunk Head	CCR264CS3-4 (03-150)	(A)(B)(S1)
CR2672-3-04 (72-32-03)	REF	6.00	...Rivet, C/Sunk Head	- (03-150)	(C)
CR2663-3-03 (72-32-85)	40	6.03	...Rivet, Blind	CR2663-3-3 (01-550)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-550)	(C)
CR2663-3-03 (72-32-85)	116	6.03	...Rivet, Blind	CR2663-3-3 (01-690)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-690)	(C)
CR2663-3-03 (72-32-85)	96	6.03	...Rivet, Blind	CR2663-3-3 (01-715)	(A)(B)(S1)
CR2673-3-03 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-715)	(C)
CR2663-3-04 (72-32-85)	80	6.03	...Rivet, Blind	CR2663-3-4 (01-730)	(A)(B)(S1)
CR2673-3-04 (72-32-85)	REF	6.03	...Rivet, Blind	- (01-730)	(C)

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H. Supply Status Code Statements:

- (A) New part is currently available for sale.
- (B) Old part will continue to be supplied until the existing stock is exhausted.
- (C) New part is an alternate to New part coded (A).
- (S1) New and Old parts are identical. Part number has been altered because of change in Supplier's part numbering system.

NOTE: The estimated 1996 unit prices shown are provided for planning purposes only and do not constitute a firm quotations. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.