



**International Aero Engines**  
**SERVICE BULLETIN**

**INFORMATION - ANNOUNCEMENT OF REPAIR PARTS FOR REPAIR OF THE ACC SYSTEM  
STATOR ROD ASSEMBLY**

**MODEL APPLICATION**

V2500-A1  
V2522-A5  
V2524-A5  
V2527-A5  
V2527E-A5  
V2530-A5  
V2525-D5  
V2528-D5

**BULLETIN INDEX LOCATOR**

75-24-00

**Compliance Category Code**

8

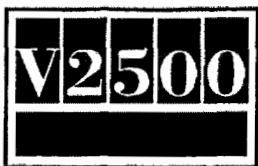
**Internal Reference No.**

EC94VR850

July 24/98

**V2500-ENG-70-0434**

Page 1 of 4



International Aero Engines

## SERVICE BULLETIN

### INFORMATION - ANNOUNCEMENT OF REPAIR PARTS FOR REPAIR OF THE ACC SYSTEM STATOR ROD ASSEMBLY

#### 1. Planning Information

##### A. Effectivity

###### (1) Aircraft

- (a) Airbus A319
- (b) Airbus A320
- (c) Airbus A321
- (d) Boeing Douglas Product Division MD-90

###### (2) Engines

- (a) V2500-A1 Engines
- (b) V2522-A5 Engines
- (c) V2524-A5 Engines
- (d) V2527-A5 Engines
- (e) V2527E-A5 Engines
- (f) V2530-A5 Engines
- (g) V2525-D5 Engines
- (h) V2528-D5 Engines

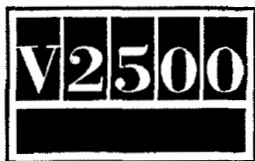
##### B. Reason

To announce the availability of new repair parts.

##### C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.



International Aero Engines

## SERVICE BULLETIN

### D. Approval

The part number transactions are shown in the Material Information section of this Service Bulletin. They obey the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine models listed.

### E. References

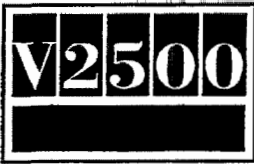
IAE Engineering Change Numbers 94VR850.

### F. General Information

- (1) The Material Information section of this Service Bulletin gives the latest information about the availability of the affected parts.
- (2) The new repair schemes introduced to the V2500 Engine Manual which require special spare parts to complete them are as follows:

<u>ATA Ref No.</u>	<u>Repair Scheme</u>	<u>Title</u>
75-24-51	VRS6250	Stator Rod Assembly - Active Clearance Control Valve - Replace bearings

- (a) For the necessary special repair parts, refer to the Material Information section.



International Aero Engines  
**SERVICE BULLETIN**

G. Material Information

NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
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(1) The special repair parts that follow are necessary to do repair VRS6250:

A1 Model

5W2097 (75-24-51)	A/R		Bearing	- (01-820)	(A)
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ABK4V302 (75-24-51)	A/R		Bearing	- (01-820)	(A)
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A5 and D5 Model

5W2097 (75-24-51)	A/R		Bearing	- (01-820)	(A)
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**NOTE:** The unit prices if shown, are an estimate and they are given for the purpose of planning only.  
For information about actual prices, refer to the IAE price catalogue or contact IAE's spare  
part sales department.

H. Instruction/Disposition Codes

(A) New part is available for repair of the stator rod assembly for the active clearance control valve.