

International Aero Engines SERVICE BULLETIN

Oct.01/98

Subject: Transmittal of Revision 1 to Service Bulletin
No.V2500-ENG-70-0452

Service Bulletin Revision History:

<u>Event</u>	<u>Date</u>
Basic	Aug.15/98
Revision 1	Oct.01/98

Reason for Issuance of Revision:

- (1) To correct the mistyping of the part no. for the two panel liners.
- (2) To include Model V2522-A5,V2524-A5,V2527E-A5 and V2533-A5.

Effect on Past Compliance:

None

List of Effective Pages:

<u>Bulletin</u> <u>Page No.</u>	<u>Rev.</u> <u>No.</u>	<u>Effective</u> <u>Date</u>
1 to 3	1	Oct.01/98
4	Basic	Aug.15/98
5	1	Oct.01/98
6 and 7	Basic	Aug.15/98
8	1	Oct.01/98

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INFORMATION - ENGINE - LP COMPRESSOR - TO ANNOUNCE THE AVAILABILITY
OF NEW PANEL LINERS WITH REVISED BUSHES

MODEL APPLICATION

R	V2500-A1
R	V2522-A5
	V2524-A5
	V2527-A5
R	V2527E-A5
	V2530-A5
R	V2533-A5
	V2525-D5
	V2528-D5

BULLETIN INDEX LOCATOR

72-32-00

Compliance Category Code

7
R

Internal Reference No.

92VJ157
92VJ157A

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Not subject to the EAR per 15 C.F.R. Chapter 1, Part 734.3(b)(3).



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INFORMATION - ENGINE - LP COMPRESSOR - TO ANNOUNCE THE AVAILABILITY
OF NEW PANEL LINERS WITH REVISED BUSHES

A. Effectivity

(1) Aircraft:

- (a) Airbus A320/321
- R (b) Boeing-Douglas Product Division MD-90

(2) Engine:

- (a) V2500-A1 Engines
- R (b) V2522-A5 Engines
- R (c) V2524-A5 Engines
- (d) V2527-A5 Engines
- R (e) V2527E-A5 Engines
- (f) V2530-A5 Engines
- R (g) V2533-A5 Engines
- (h) V2525-D5 Engines
- (i) V2528-D5 Engines

B. Reason

To announce the availability of the new Panel Liners with the
fiber reinforced plastic bushes.

C. Compliance

Category Code 7

- R Accomplish when there are no original parts remaining.

D. Approval

- R The part number transactions shown under the Material
Information section of this Service Bulletin comply with the
applicable Federal Aviation Regulations and are FAA-APPROVED
- R for the engine model listed.

E. Reference

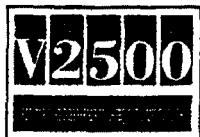
- R IAE Engineering Change No.92VJ157 and 92VJ157A

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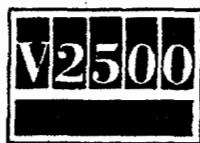
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F. General Information

- R (1) The Material Information section of this Service Bulletin
R gives the latest information about the availability of the
new Panel Liners.
- (2) V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA,
S-2500-2IA and S-V2500-3IA), Chapter/Section 72-32-87 will be
revised to incorporate new parts.

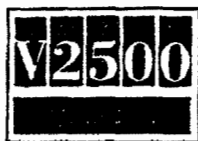
G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price(\$)	Keyword	Old Part No. (IPC No.)	Instr. Disp.
(1) For V2500-A1					
5A1622 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type A	5A0809 (02-100)	(A) (B) (S1)
5A1622 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type A	5A0809 (02-150)	(A) (B) (S1)
5A1623 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type B	5A0814 (02-200)	(A) (B) (S1)
R 5A1625 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type D	5A0817 (02-250)	(A) (B) (S1)
R 5A1626 (72-32-87)	1	502.00	.Panel, A/O Liner MID	5A0815 (02-290)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type C	5A0818 (02-300)	(A) (B) (S1)
5A1622 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type A	5A0809 (02-350)	(A) (B) (S1)
5A1623 (72-32-87)	1	945.00	.Panel, A/O Liner Rear Type B	5A0814 (02-400)	(A) (B) (S1)



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New Part No. (ATA No.)	Qty	Est'd Unit Price(\$)	Keyword	Old Part No. (IPC No.)	Instr. Disp.
5A1623 (72-32-87)	1	945.00	.Panel,A/O Liner Rear Type B	5A0814 (02-450)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	.Panel,A/O Liner Rear Type C	5A0818 (02-500)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	.Panel,A/O Liner Rear Type C	5A0818 (02-550)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-100)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-150)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-200)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-250)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-300)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-350)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-400)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-450)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-500)	(A) (B) (S1)
5A1627 (72-32-87)	1	777.00	.Panel,A/O Liner Front	5A1086 (03-550)	(A) (B) (S1)



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New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instr. Disp.
R (2) For V2500-A5, V2524-A5, V2527-A5, V2530-A5 and V2533-A5					
5A1622 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type A	5A0809 (02-100)	(A) (B) (S1)
5A1622 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type A	5A0809 (02-150)	(A) (B) (S1)
5A1623 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type B	5A0814 (02-200)	(A) (B) (S1)
R 5A1625 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type D	5A0817 (02-250)	(A) (B) (S1)
R 5A1626 (72-32-87)	1	502.00	. Panel, A/O Liner MID	5A0815 (02-290)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type C	5A0818 (02-300)	(A) (B) (S1)
5A1622 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type A	5A0809 (02-350)	(A) (B) (S1)
5A1623 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type B	5A0814 (02-400)	(A) (B) (S1)
5A1623 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type B	5A0814 (02-450)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type C	5A0818 (02-500)	(A) (B) (S1)
5A1624 (72-32-87)	1	945.00	. Panel, A/O Liner Rear Type C	5A0818 (02-550)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	. Panel, A/O Liner Front	5A0807 (03-100)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	. Panel, A/O Liner Front	5A0807 (03-150)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	. Panel, A/O Liner Front	5A0807 (03-200)	(A) (B) (S1)

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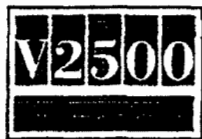
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New		Est'd		Old	
Part No. (ATA No.)	Qty	Unit Price(\$)	Keyword	Part No. (IPC No.)	Instr. Disp.
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-250)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-300)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-350)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-400)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-450)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-500)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-550)	(A) (B) (S1)
(3) For V2525-D5,V2528-D5					
5A1617 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type A	5A1089 (02-100)	(A) (B) (S1)
5A1617 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type A	5A1089 (02-150)	(A) (B) (S1)
5A1620 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type B	5A1090 (02-200)	(A) (B) (S1)
5A1621 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type C	5A1091 (02-250)	(A) (B) (S1)
5A1621 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type C	5A1091 (02-300)	(A) (B) (S1)
5A1617 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type A	5A1089 (02-350)	(A) (B) (S1)



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New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instr. Disp.
5A1620 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type B	5A1090 (02-400)	(A) (B) (S1)
5A1620 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type B	5A1090 (02-450)	(A) (B) (S1)
5A1621 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type C	5A1091 (02-500)	(A) (B) (S1)
5A1621 (72-32-87)	1	1096.00	.Panel,A/O Liner Rear Type C	5A1091 (02-550)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-100)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-150)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-200)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-250)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-300)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-350)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-400)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-450)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-500)	(A) (B) (S1)
5A1615 (72-32-87)	1	1172.00	.Panel,A/O Liner Front	5A0807 (03-550)	(A) (B) (S1)



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R NOTE: The unit prices, if shown, are an estimate and they are given
R for the purpose of planning only. For information about actual
R prices, refer to the IAE Price Catalog or contact IAE's spare
R parts sales department.

H. Instruction/Disposition Codes

R (A) New part is currently available.

R (B) Old part will continue to be supplied until there are no
original parts remaining.

(S1) Old and New parts are freely and fully interchangeable, both
physically and functionally.

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