



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - HP SYSTEM MODULE - REPLACE A
BRACKET NUT PLATE WITH ONE THAT HAS MORE DURABLE THREAD FEATURES - CATEGORY CODE 8 -
MOD.ENG-70-0479

1. Planning Information

A. Effectivity

- (1) Aircraft: McDonnell Douglas MD-90
- (2) Engine: V2525-D5 Engines
V2528-D5 Engines

B. Reason

To provide a new Manifold Loop Clamp Bracket that contains a nut plate with one that has more durable thread fasteners.

C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.

D. Approval

The part number transactions shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) Internal Reference No.
95VA011
- (2) Other References
V2500-D5 Engine Illustrated Parts Catalog (S-V2500-3IA)

F. General Information

- (1) The Material Information portion of this Bulletin provides the latest information concerning the availability of Bracket Plate Nuts.

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International Aero Engines
INFORMATION BULLETIN

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status

Applicability: For all V2500-A1 Engines to incorporate this Service Bulletin:					
2A2831-01 (72-40-00)	1	111.00	Bracket-Loop Clamp Assembly	- (01-060)	(A)
- (72-40-00)	1		.Nut, Self Locking	4012022 (01-064)	(1) (B)
ST5030-09 (72-40-00)	1		.Nut Option Consisting of:	- (01-067)	(1) (A)
ST5032-09 (72-40-00)	Ref.		..Nut - Self Locking, Plate	- (01-068)	(1) (C)
ST5033-09 (72-40-00)	Ref.		..Nut - Self Locking, Plate	- (01-069)	(1) (C)

H. Instruction/Disposition Code Statements:

- (1) Old and new parts are freely and fully interchangeable, both physically and functionally.
- (A) New part is currently available.
- (B) Old part will no longer be available for sale.
- (C) The Nuts ST5032-09 and ST5033-09 are details of the ST5030-09 Nut Option.

NOTE: The estimated 1996 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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