



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - LP TURBINE ROTOR AND STATOR  
ASSEMBLY - INTRODUCTION OF LP - TURBINE VANE STAGE 3 CAST CLUSTER - CATEGORY CODE 7 -  
MOD.ENG-70-0513

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320  
Airbus A321  
McDonnell Douglas MD90
- (2) Engine: V2500-A1 Engines  
V2522-A5 Engines  
V2524-A5 Engines  
V2527-A5 Engines  
V2530-A5 Engines  
V2525-D5 Engines  
V2528-D5 Engines

B. Reason

To announce the availability of new LP Turbine vanes stage 3 made as cast cluster.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The partnumber transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

- (1) Internal Reference No.

94VM024

F. General Information

The Material Information Section of this Bulletin provides the latest information concerning the affected parts.

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INFORMATION BULLETIN

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
3A2412 (72-50-22)	27		Vane Turbine Stg.3	3A2243CL33 (01-750)	(A) (B) (1)
3A2415 (72-50-22)	2		Vane Turbine Stg.3	3A2245CL33 (01-780)	(A) (B) (1)

H. Instruction/Disposition Code Statement

- (A) New part is currently available for sale
- (B) Old part will continue to be supplied until the existing stock is exhausted
- (1) Old and new parts are fully interchangeable

NOTE: The estimated 1996 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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