



## International Aero Engines

Subject : Transmittal of Revision 1 to Service Bulletin No. V2500-ENG-70-0514

Service Bulletin Revision History :

Event	Date
Basic Issue	Jan.30/97
Revision 1	Mar.3/97

Reason for Issuance of Revision :

Part Number Correction

Effect on Past Compliance

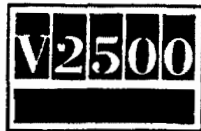
None

List of Effective Pages:

Bulletin Page No	Rev No.	Effective Date
R 1	1	Mar.3/97
2	Basic	Jan.30/97
R 3	1	Mar.3/97

V2500-ENG-70-0514

Transmittal  
Page 1 of 1



# International Aero Engines INFORMATION BULLETIN

INFORMATION – ENGINE – LP TURBINE ROTOR AND STATOR ASSEMBLY –  
RE-INTRODUCTION OF LP-TURBINE VANE STAGE 4 BRAZED CLUSTER

## MODEL APPLICATION

V2500-A1  
V2522-A5  
V2524-A5  
V2527-A5  
V2530-A5  
V2533-A5  
V2525-D5  
V2528-D5

## BULLETIN INDEX LOCATOR

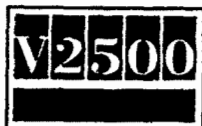
72-50-00

### Compliance Category Code

7

### Internal Reference No.

96VM023  
96VM024



# International Aero Engines INFORMATION BULLETIN

## INFORMATION – ENGINE – LP TURBINE ROTOR AND STATOR ASSEMBLY – RE-INTRODUCTION OF LP-TURBINE VANE STAGE 4 CAST CLUSTER

### A. Effectivity

- (1) Aircraft: Airbus A320  
Airbus A321  
Mc Donnell Douglas MD90
- (2) Engine: V2500–A1 Engines  
V2522–A5 Engines  
V2524–A5 Engines  
V2527–A5 Engines  
V2530–A5 Engines  
V2533–A5 Engines  
V2525–D5 Engines  
V2528–D5 Engines

### B. Reason

- (1) To announce the re-introduction of pre Service Bulletin V2500–ENG–70–0512 configuration hardware for production and spares. The brazed vane cluster configuration must be confirmed in production due to delivery problems with the cast cluster configuration. Either configuration is valid as turbine vanes in cast cluster will become available again.
- (2) For V2533–A5 engines only  
The LP turbine vane stage 4 in cast cluster configuration are basic for V2533–A5 engines. The brazed vane stage 4 cluster is now introduced as an additional configuration.

### C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

### D. Approval

The partnumber transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

### E. Reference

Engineering Change No. 96VM023  
Engineering Change No. 96VM024  
Service Bulletin V2500–ENG–70–0512

### F. General Information

The Material Information Section of this Bulletin provides the latest information concerning the affected parts.

Printed in Great Britain



# International Aero Engines INFORMATION BULLETIN

## G. Material Information

	New Part No. (ATA No.)	Qty.	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
R	3A2244 (72-50-22)	30		Vane Turbine Stg. 4	3A2417 (01-550)	(A) (B) (1)

## H. Instruction/Disposition Code Statement

- (A) New part is currently available for sale
- (B) Old part will no longer be available
- (1) Old and new parts are fully interchangeable

**NOTE:** The estimated 1996 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

Printed in Great Britain