



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - LP TURBINE ROTOR AND STATOR
ASSEMBLY - RE-INTRODUCTION OF LP - TURBINE VANE STAGE 4 CAST CLUSTER - CATEGORY CODE 7
- MOD.ENG-70-0523

Printed in Great Britain

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320
Airbus A321
Mc Donnell Douglas MD90
- (2) Engine: V2500-A1 Engines
V2522-A5 Engines
V2524-A5 Engines
V2527-A5 Engines
V2530-A5 Engines
V2533-A5 Engines
V2525-D5 Engines
V2528-D5 Engines

B. Reason

- (1) This Service Bulletin re-introduces the cast cluster configuration of the LP Turbine vane stage 4 to replace the current braced cluster version.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The partnumber transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. Reference

- (1) Internal Reference No.

96VM007
- (2) Other References

Engineering Change No.97VM007

Service Bulletin V2500-ENG-70-0514

V2500-ENG-70-0523



International Aero Engines
INFORMATION BULLETIN

Service Bulletin V2500-ENG-70-0512

F. General Information

The Material Information Section of this Bulletin provides the latest information concerning the affected parts.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
3A2417 (72-50-22)	30		Vane Turbine Stg.4	3A2244 (01-550)	(A) (B) (1)

H. Instruction/Disposition Code Statement

- (A) New part is currently available for sale
- (B) Old part will continue to be supplied until the existing stock is exhausted
- (1) Old and new parts are fully interchangeable

NOTE: The estimated 1997 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for further information concerning firm prices.

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