

STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - TURBINE EXHAUST CASE ASSEMBLY - TO  
ANNOUNCE THE AVAILABILITY OF OVERSIZE BUSHINGS FOR THE TURBINE EXHAUST CASE MOUNT AND  
GROUND HANDLING LUGS - NOT APPLICABLE - MOD.ENG-70-0535

1. Planning Information

A. Effectivity

- (1) Aircraft: McDonnell Douglas MD-90
- (2) Engine: V2525-D5 Engines  
V2528-D5 Engines

B. Reason

To announce the availability of newly released repair parts.

C. Compliance

For information only.

D. Approval

The part number transactions shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) Internal Reference No.

93VA186C

- (2) Other References

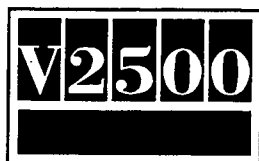
The V2500 Engine Manual (E-V2500-3IA).

F. General Information

New Repair Schemes are being introduced into the V2500 Engine Manual (E-V2500-3IA) which require Special Spare Parts for accomplishment.

| ATA Ref. No. | Repair Schemes | Title  |
|--------------|----------------|--|
| 72-50-53     | VRS 3015       | Turbine Exhaust Case Assembly<br>- Replace The Mount Bushings<br>(Repair-50) |

V2500-ENG-70-0535



International Aero Engines  
INFORMATION BULLETIN

72-50-53

VRS 3016

Turbine Exhaust Case Assembly  
- Replace The Ground Handling  
Bushings (Repair-52)

G. Material Information

| New<br>Part No.<br>(ATA No.) | Qty | Est'd<br>Unit<br>Price (\$) | Keyword            | Old<br>Part No.<br>(IPC No.) | Instructions<br>Disposition |
|------------------------------|-----|-----------------------------|--------------------|------------------------------|-----------------------------|
| 2A2259P5<br>(72-50-53)       | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-441)                | (1) (A) (B)                 |
| 2A2259P10<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-442)                | (1) (A) (B)                 |
| 2A2259P15<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-443)                | (1) (A) (B)                 |
| 2A2259P20<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-444)                | (1) (A) (B)                 |
| 2A2259P25<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-445)                | (1) (A) (B)                 |
| 2A2260P5<br>(72-50-53)       | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-451)                | (1) (A) (C)                 |
| 2A2260P10<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-452)                | (1) (A) (C)                 |
| 2A2260P15<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-453)                | (1) (A) (C)                 |
| 2A2260P20<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-454)                | (1) (A) (C)                 |
| 2A2260P25<br>(72-50-53)      | A/R | 108.00                      | ..Bushings, Sleeve | -<br>(21-455)                | (1) (A) (C)                 |

H. Instruction/Disposition Code Statements:

(1) Old and new parts are freely and fully interchangeable, however, the correct oversize must be selected to accomplish the repair (VRS 3015 and 3016).

(A) New part is currently available.

(B) The quantity used can be from 0 - 8, as required.

(C) The quantity used can be from 0 - 1, as required.

NOTE: The estimated 1997 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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