



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - LP COMPRESSOR - TO ANNOUNCE THE
SPAREABILITY OF A BUSHINGS FOR THE LP COMPRESSOR BOOSTER STAGE DISK ASSEMBLY - FOR
INFORMATION ONLY - MOD.ENG-70-0560

Printed in Great Britain

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A319
(b) Airbus A320
(c) Airbus A321
(d) McDonnell Douglas MD-90
- (2) Engine: (a) V2500-A1 engines
(b) V2522-A5 engines
(c) V2524-A5 engines
(d) V2527-A5 engines
(e) V2530-A5 engines
(f) V2533-A5 engines
(g) V2525-D5 engines
(h) V2528-D5 engines

B. Reason

To make the Jacking Pad Bush available as a spare part for repair of the LP Compressor Booster Stage Disk Assembly.

C. Compliance

For information only.

D. Approval

The part number transactions shown under the Material Information section of this Service Bulletin comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine models listed.

E. References

- (1) Internal Reference Nos.

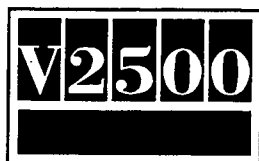
87VJ345-02

A5723281-02

D5723281-01

33723281-01

V2500-ENG-70-0560



F. General Information

- (1) New Repair Scheme is being introduced into the V2500 Engine Manuals (E-V2500-1IA and E-V2500-3IA) which require Special Spare Parts for accomplishment.

ATA Ref. No.	Repair Scheme	Title
For V2500-A1 Engine:		
72-32-81	VRS1367	LP Compressor Booster Stage Disk - Replace the jacking pad bush (Repair-09)

For V2500-A5 and V2500-D5 Engines:

72-32-81	VRS1368	LP Compressor Booster Stage Disk - Replace the jacking pad screw (Repair-10)
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- (2) V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA, S-V2500-2IA and S-V2500-3IA), Chapter/Section 72-32-81 will be revised.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
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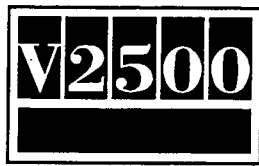
- (1) The following Special Repair Parts are required to accomplish Repair Scheme VRS1367.

5R0404 (72-32-81)	A/R	..Bush, Jacking pad	-	(A)(B) (01-204)
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- (2) The following Special Repair Parts are required to accomplish Repair Scheme VRS1368.

5R0160 (72-32-81)	A/R	..Bush, Jacking screw	-	(A)(B) (02-204)
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NOTE: The unit prices, if shown, are an estimate and they are given for the purpose of planning only. For information about actual prices, refer to the IAE Price Catalog or contact IAE's Spare Parts Sales Department.



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H. Supply Status Code Statements:

- (A) New part is currently available.
- (B) The quantity used can be from 1 to 6, as required

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Nov. 14/97

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