



400 MAIN STREET, MAIL STOP 121-10
EAST HARTFORD, CT 06108, USA.
TELEPHONE:- 860 565 5515
FAX:- 860 565 0600

DATE: May.25/05

P.O. BOX 31, DERBY
TELEGRAMS - 'ROYCAR' DERBY
TELEX - 37645
TELEPHONE:- 44 (0) 1332 242424
FAX:- 44 (0) 1332 249936

V2500 A1/A5/D5 SERIES PROPULSION SYSTEM SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 3 to Service Bulletin EV2500-70-0569 and the Initial Issue of the Supplement

Document History

Service Bulletin Revision Status	Supplement Revision Status
Initial Issue Jul.11/97	
Revision 1 Jul.29/98	
Revision 2 Mar.10/00	

Bulletin Revision 3

Remove	Incorporate	Reason for change
All pages of the	Pages 1 to 3 of the	To revise Material
Service Bulletin	Service Bulletin	Information and to add
		parts prices supplement

Supplement Initial Issue

Remove	Incorporate	Reason for change
	Page 1	To revise Material
		Information and to add
		parts prices supplement

V2500-ENG-70-0569

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England
© Rolls-Royce plc (date as above) Printed in Great Britain

LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 3 to the Bulletin and the Initial Issue of the Supplement are as follows:

<u>Page</u>	<u>Revision Number</u>	<u>Revision Date</u>
Bulletin		
R 1	3	May 25/05
R 2	3	May 25/05
R 3	3	May 25/05
Supplement		
1		May 25/05

Printed in Great Britain

INFORMATION – AIR – TO ANNOUNCE THE AVAILABILITY OF NEW ACTIVE CLEARANCE CONTROL
(ACC) AIR DUCT IN X10 MATERIAL

1. Planning Information

A. Effectivity

(1) Airbus A321

Airbus A320

Airbus A319

Boeing Douglas Product Division MD90

(2) Engine

V2500-A1 Engines prior to Serial No.V0362

V2522-A5 Engines prior to Serial No.V10250

V2524-A5 Engines prior to Serial No.V10250

V2527-A5 Engines prior to Serial No.V10250

V2527E-A5 Engines prior to Serial No.V10250

V2527M-A5 Engines prior to Serial No.V10250

V2530-A5 Engines prior to Serial No.V10250

V2533-A5 Engines prior to Serial No.V10250

V2525-D5 Engines prior to Serial No.V20150

V2528-D5 Engines prior to Serial No.V20150

B. Reason

To announce the availability of new ACC Cooling Air Duct Assy in X10 material.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number changes and/or part modification described in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Models listed.

E. General Information

The Material Information Section of this Service Bulletin provides the latest information concerning the affected parts.

F. References

- (1) Engineering Change No. - 94VM018, 94VM018A and 94VM018-01
- (2) ATA Locator - 75-24-49

2. Material Information

A. The kit required consists of the following parts:

None.

R B. New production parts:

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
	3A2380	1	Duct Assy Cooling Air Upper			
	3A2410	1	Duct Assy Cooling Air Lower			

R C. Parts affected by this Bulletin:

R 75-24-49

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
	3A2380	1	Duct Assy Cooling Air Upper	-	3A1662	(A)(B)(1)
	3A2410	1	Duct Assy Cooling Air Lower	-	3A1666	(A)(B)(1)

D. Instruction disposition codes:

(A) New part is currently available for sale

(B) Old part will continue to be supplied until the existing stock is exhausted

(1) Old and new parts are fully interchangeable

3. Accomplishment Instructions

None

INFORMATION – AIR – TO ANNOUNCE THE AVAILABILITY OF NEW ACTIVE CLEARANCE CONTROL
(ACC) AIR DUCT IN X10 MATERIAL

SUPPLEMENT – PRICES AND AVAILABILITY

The prices (if shown) are for estimating purposes only and as such are given in good faith, without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current price catalogue for current prices.

1. Modification Kit:

Not applicable; parts supplied as single line items.

2. New Production Parts:

	Part No.	Description	Unit Price US Dollars
	3A2380	Duct Assy Cooling Air Upper	18,390.00
	3A2410	Duct Assy Cooling Air Lower	18,390.00