

International Aero Engines

Subject : Transmittal of Revision 1 to Service Bulletin No. V2500-ENG-70-0634

Service Bulletin Revision History :

Event	Date
Basic Issue	Jul.14/98
Revision 1	Jul.1/99

Reason for Issuance of Revision :

To add the engine introduction Serial Number

Effect on Past Compliance

None

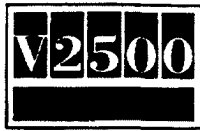
List of Effective Pages:

Bulletin Page No	Rev No.	Effective Date
R 1	1	Jul.1/99
R 2	1	Jul.1/99
R 3	1	Jul.1/99

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Transmittal  
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# International Aero Engines INFORMATION BULLETIN

INFORMATION - ENGINE - LP TURBINE ROTOR AND STATOR ASSEMBLY -  
TO ANNOUNCE THE AVAILABILITY OF A NEW INNER TRANSITION DUCT  
WITHOUT SHEET METAL SEAL RIM

## MODEL APPLICATION

V2500-A1  
V2522-A5  
V2524-A5  
V2527-A5  
V2527E-A5  
V2530-A5  
V2533-A5  
V2525-D5  
V2528-D5

## BULLETIN INDEX LOCATOR

72-50-00

### Compliance Category Code

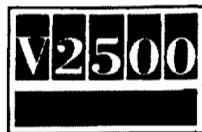
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### Internal Reference No.

97VM023  
97VM023A

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TO ANNOUNCE THE AVAILABILITY OF A NEW INNER TRANSITION DUCT  
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## A. Effectivity

- (1) Aircraft: Airbus A319  
Airbus A320  
R Airbus A321  
Boeing Douglas Product Division MD90
- (2) Engine: V2500-A1 Engines prior to Serial No. V0363  
R V2522-A1 Engines prior to Serial No. V10375  
R V2524-A5 Engines prior to Serial No. V10375  
R V2527-A5 Engines prior to Serial No. V10375  
R V2527E-A5 Engines prior to Serial No. V10375  
R V2530-A5 Engines prior to Serial No. V10375  
R V2533-A5 Engines prior to Serial No. V10375  
R V2525-D5 Engines prior to Serial No. V20222  
R V2528-D5 Engines prior to Serial No. V20222

## B. Reason

To announce the availability of new Inner Transition Ducts without sheet metal seal rim. The provision of the seal rim for the LP Turbine Inner Transition Duct is no longer necessary.

## C. Compliance

Category Code 8

Accomplish based upon experience with the prior configuration.

## D. Approval

The partnumber transaction shown under the Material Information portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

## E. Reference

Engineering Change No. 97VM023 and 97VM023A  
Service Bulletin V2500-ENG-72-0294

## F. General Information

The Material Information Section of this Bulletin provides the latest information concerning the affected parts.

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## G. Material Information

	New Part No. (ATA No.)	Qty.	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
R	3A0108 (72-50-24)	12	2.058	Duct, A/O Segment Inner	3A0771 (01-010)	(A) (B) (S1)

## H. Instruction/Disposition Code Statement

(A) New part is currently available for sale

(B) Old part will continue to be supplied until the existing stock is exhausted

(S1) New part is fully interchangeable to the old part.

The old part is only interchangeable, when it has been reworked according to Service Bulletin V2500-ENG-72-0294.

R **NOTE:** The estimated 1999 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

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