

International Aero Engines
INFORMATION BULLETIN

Aug. 7/98

Subject: Transmittal of Revision 1 to Service Bulletin V2500-ENG-70-0636

Service Bulletin Revision History:

Event	Date
Basic Issue	May 8/98.
Revision 1	Aug. 7/98.

Reason for Revision:

(1) Changes to 3. Material Information.

Effect on Past Compliance:

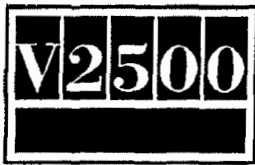
None.

List of Effective Pages:

Page No.	Revision No.	Effective Date
1 to 5	Revision 1	Aug. 7/98.

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Transmittal
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INFORMATION - ENGINE - MAIN GEARBOX ASSEMBLY - DELETION OF THE PULLER PINS

MODEL APPLICATION

V2500-A1
V2522-A5
V2524-A5
V2527-A5
V2530-A5
V2533-A5
V2525-D5
V2528-D5

BULLETIN INDEX LOCATOR

72-60-00

Compliance Category Code

7

Internal Reference No.

EC97VF021

May 8/98

R Revision 1 Aug. 7/98

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Not subject to the EAR per 15 C.F.R. Chapter 1, Part 734.3(b)(3).



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INFORMATION - ENGINE - MAIN GEARBOX ASSEMBLY - DELETION OF THE PULLER PINS

1. Planning Information

A. Effectivity

(1) Aircraft:

- (a) Airbus A319.
- (b) Airbus A320.
- (c) Airbus A321.
- (d) Boeing Douglas Product Division MD-90.

(2) Engines:

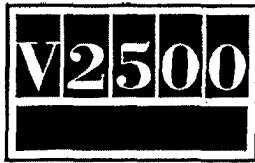
- (a) V2500-A1 Engines.
- (b) V2522-A5 Engines.
- (c) V2524-A5 Engines.
- (d) V2527-A5 Engines.
- (e) V2530-A5 Engines.
- (f) V2533-A5 Engines.
- (g) V2525-D5 Engines.
- (h) V2528-D5 Engines.

B. Reason

To announce the availability of revised main and angled gearboxes without puller pins.

C. Compliance

For information only



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D. Approval

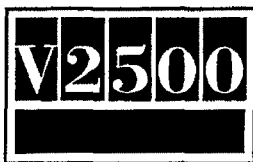
The part number transactions are given in the Material Information section of this Service Bulletin. They obey the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. References

- (1) The IAE Engineering Change Number 97VF021.

F. General Information

- (1) The Material Information Section of this Service Bulletin gives the latest information about the latest main and angled gearbox casings.
- (2) Other Publications Affected.
 - (a) Engine Illustrated Parts Catalog (EIPC), Chapter/Section 72-60-21 and 72-60-41.



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2. Material Information

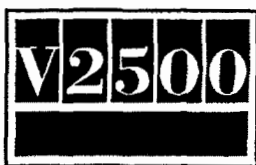
Applicability: For each model to incorporate this Service Bulletin.

A. Kits necessary for this Service Bulletin

None

B. Parts affected by this Service Bulletin

	NEW PART No (ATA)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No (IPC No)	INSTR DISP
R	A1 Only					
R	4B0057 (72-60-21)	1		Casing, Assembly of Gearbox	4B0057 (02-050)	(A) (S1)
R	A5 Only					
R	4B04020 (72-60-21)	1		Casing, Assembly of Gearbox	4B0402 (02-050)	(A) (S1)
R	D5 Only					
R	4B2285 (72-60-21)	1		Casing, Assembly of Gearbox	4B2285 (02-050)	(A) (S1)
R	All models					
	- (72-60-21)	3		Pin, Puller,	4P0041 (02-260)	(B)
	- (72-60-21)	3		Pin, Puller,	4P0041 (02-370)	(B)
	- (72-60-21)	3		Pin, Puller,	4P0041 (01-480)	(B)
	- (72-60-21)	2		Pin, Puller,	4P0041 (01-490)	(B)
	- (72-60-21)	3		Pin, Puller,	4P0041 (02-500)	(B)



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	NEW PART No (ATA)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No (IPC No)	INSTR DISP
	- (72-60-21)	3		Pin, Puller,	4P0041 (02-550)	(B)
R	- (72-60-21)	3		Pin, Puller,	4P0041 (02-680)	(B)
	- (72-60-21)	3		Pin, Puller,	4P0041 (02-850)	(B)
R	A1 and A5					
R	4B0256 (72-60-41)	1		Casing, Assembly of Angled Gearbox	4B0256 (01-300)	(A) (S1)
R	D5 Only					
R	4B2201 (72-60-41)	1		Casing, Assembly of Angled Gearbox	4B2201 (01-300)	(A) (S1)

NOTE: The units prices, if shown, are an estimate and they are given for the purpose of planning only.
For information about actual prices, refer to the IAE price catalogue or contact IAE's spare part Sales Department.

F. Instruction Disposition Codes

- (A) Parts are available for sale.
- (B) The old part is not available for sale.
- (S1) Old and new parts are fully interchangeable.