

International Aero Engines
SERVICE BULLETIN

Mar. 19/99

Subject: Transmittal of Revision 1 to Service Bulletin V2500-ENG-70-0642.

Service Bulletin Revision History:

Event	Date
Initial Issue	Sep. 4/98.
Revision 1	Mar. 19/99.

Reason for Revision:

- (1) To add contents of EC supplement 97VR026B.
- (2) To correct engine models at 1. (2) (c).
- (3) Add IPC reference to 1. E..

Effect on Past Compliance:

None.

List of Effective Pages:

Page No.	Revision No.	Effective Date
1 to 8	Revision 1	Mar. 19/99.

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Transmittal
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INFORMATION - ANNOUNCEMENT OF ALTERNATIVE HARNESS LACING TIES, CLIP DATUMS
AND SUPPORT BUSHES

MODEL APPLICATION

V2500-A1
V2522-A5
V2524-A5
V2527-A5
V2527E-A5
V2530-A5
V2533-A5

BULLETIN INDEX LOCATOR

71-51-00

Compliance Category Code

R 7

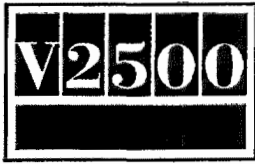
Internal Reference No.

EC97VR026 97VR026B

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INFORMATION - ANNOUNCEMENT OF ALTERNATIVE HARNESS LACING TIES, CLIP DATUMS AND SUPPORT BUSHES

1. Planning Information

A. Effectivity

(1) Aircraft

- (a) Airbus A319.
- (b) Airbus A320.
- (c) Airbus A321.

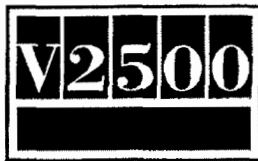
(2) Engines

- (a) V2500-A1 Engines prior to Serial No. V0362.
- (b) V2522-A5 Engines prior to Serial No. V10550.
- (c) V2524-A5 Engines prior to Serial No. V10550.
- (d) V2527-A5 Engines prior to Serial No. V10550.
- (e) V2527E-A5 Engines prior to Serial No. V10550.
- (f) V2530-A5 Engines prior to Serial No. V10550.
- (g) V2533-A5 Engines prior to Serial No. V10550.

B. Reason

To announce the introduction of alternative lacing ties, clip datum identification tape, support bushes and electrical contacts for the EEC Fan and Core Harness and the Fancase and Core Ignition Harness assemblies.

In addition, the opportunity has been taken to introduce the part numbers for the spareable-reels where applicable.



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C. Compliance

Category Code 7

This Service Bulletin can be accomplished when there are no old parts remaining.

D. Approval

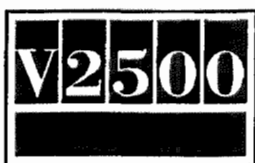
The part number transactions are given in the Material Information section of this Service Bulletin. They comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. References

- R (1) IAE Engineering Change Number 97VR026 and 97VR026B.
- R (2) Illustrated Parts Catalogue (IPC), Chapter/Sections 71-51-41 and 71-52-43.

F. General Information

The Material Information section of this Service Bulletin provides the latest information about the availability of the affected parts.



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2. Material Information

A. Kits necessary for this Service Bulletin:

None.

B. Parts affected by this Service Bulletin:

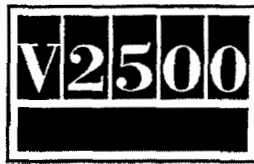
	NEW PART NUMBER	QTY	EST'D UNIT PRICE	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
R	SF11	1		..Bush	-	(A) (B)
R	(71-51-41)			(VK7823)	(03-815)	
R	SF13	2		..Bush	-	(A) (C)
R	(71-51-41)			(VK7823)	(03-816)	
R	SF16	2		..Bush	-	(A) (F)
R	(71-51-41)			(VK7823)	(03-818)	
R	SF13	3		..Bush	-	(A) (C)
R	(71-51-41)			(VK7823)	(03-819)	
R	SF56	3		..Bush	-	(A) (H)
R	(71-51-41)			(VK7823)	(03-820)	
R	SF58	1		..Bush	-	(A) (J)
R	(71-51-41)			(VK7823)	(03-821)	
R	SF62	8		..Bush	-	(A) (K)
R	(71-51-41)			(VK7823)	(03-822)	
R	SF24	2		..Bush	-	(A) (L)
R	(71-51-41)			(VK7823)	(03-823)	
R	SF25	2		..Bush	-	(A) (M)
R	(71-51-41)			(VK7823)	(03-824)	
R	U440036	1		..Tape (Bulk Stock U322742)	-	(A) (N)
R	(71-51-41)			(33m, 108ft reel)	(03-915)	
R	U440254	1		..Tape (bulk stock ESW1900)	-	(A) (G)
R	(71-51-41)			(30me, 100ft reel)	(03-916)	

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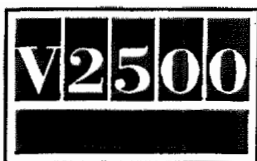
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	NEW PART NUMBER	QTY	EST'D UNIT PRICE	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
R	U440036	1		..Tape (Bulk Stock U322742)	-	(A) (N)
R	(71-51-41)			(33m, 108ft reel)	(03-970)	
	SF11	4		..Bush	-	(A) (B)
	(71-51-44)			(VK7823)	(03-815)	
	SF15	2		..Bush	-	(A) (E)
	(71-51-44)			(VK7823)	(03-817)	
	U440036	1		..Tape (Bulk Stock U322742)	-	(A) (N)
	(71-51-44)			(33M 108ft reel)	(03-915)	
	U440254	1		..Tape (Bulk Stock ESW1900)	-	(A) (G)
	(71-51-44)			(30m, 100ft reel)	(03-916)	
	SF1	1		..Bush	-	(A) (U)
	(71-52-43)			(VK7823)	(03-815)	
	SF1	1		..Bush	-	(A) (U)
	(71-52-43)			(VK7823)	(03-816)	
	SF51	3		..Bush	-	(A) (V)
	(71-52-43)			(VK7823)	(03-818)	
	SF13	1		..Bush	-	(A) (C)
	(71-52-43)			(VK7823)	(03-819)	
	SF15	1		..Bush	-	(A) (E)
	(71-52-43)			(VK7823)	(03-820)	
	SF56	1		..Bush	-	(A) (H)
	(71-52-43)			(VK7823)	(03-821)	
	SF20	1		..Bush	-	(A) (W)
	(71-52-43)			(VK7823)	(03-822)	
	SF29	2		..Bush	-	(A) (X)
	(71-52-43)			(VK7823)	(03-823)	



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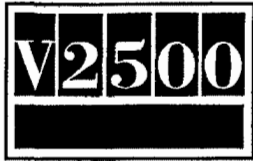
NEW PART NUMBER	QTY	EST'D UNIT PRICE	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
U440254 (71-52-43)	1		..Tape (bulk stock ESW1900)	- (03-960)	(A) (G)
U440036 (71-52-43)	1		..Tape (Bulk Stock U32272) (33m, 108ft reel)	- (03-970)	(A) (N)
R	A1 Engine Model Only				
R R	SF15 (71-51-41)	9	..Bush (VK7823)	- (03-817)	(A) (E)
R R	M39029-88-488 (71-51-41)	6	..Socket, Contact (VU0425)	- (04-067)	(A) (T)
R R	M39029-88-487 (71-51-41)	6	..Socket, Contact (VU0425)	- (04-068)	(A) (R)
R R	M39029-88-488 (71-51-41)	6	..Socket, Contact (VU0425)	- (04-147)	(A) (T)
R R	M39029-88-487 (71-51-41)	6	..Socket, Contact (VU0425)	- (04-148)	(A) (R)
	A5 Engine Models Only				
	SF15 (71-51-41)	8	..Bush (VK7823)	- (03-817)	(A) (E)
R R	M39029-88-487 (71-51-41)	1	..Socket, Contact (VU0425)	- (04-065)	(A) (R)
R R	M39029-88-488 (71-51-41)	1	..Socket, Contact (VU0425)	- (04-066)	(A) (T)
R R	M39029-88-488 (71-51-41)	5	..Socket, Contact (VU0425)	- (04-067)	(A) (T)
R R	M39029-88-487 (71-51-41)	5	..Socket, Contact (VU0425)	- (04-068)	(A) (R)

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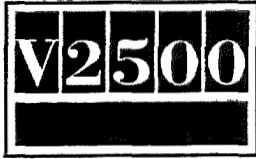
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	NEW PART NUMBER	QTY	EST'D UNIT PRICE	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
R	M39029-88-487	1		..Socket, Contact	-	(A) (R)
R	(71-51-41)			(VU0425)	(04-145)	
R	M39029-88-488	1		..Socket, Contact	-	(A) (T)
R	(71-51-41)			(VU0425)	(04-146)	
R	M39029-88-488	5		..Socket, Contact	-	(A) (T)
R	(71-51-41)			(VU0425)	(04-147)	
R	M39029-88-487	5		..Socket, Contact	-	(A) (R)
R	(71-51-41)			(VU0425)	(04-148)	

NOTE: The unit prices, if shown, are an estimate and they are given for the purpose of planning only.
For actual prices, refer to the IAE Price Catalog or contact IAE's spare parts sales department.



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C. Instruction Disposition Codes:

- R (1) (A) Additional.
- R (2) (B) Alternative to ESC53-25.
- R (3) (C) Alternative to ESC53-27 and ESC53-31
- R (4) (E) Alternative to ESC53-28.
- R (5) (F) Alternative to ESC53-30.
- R (6) (G) Alternative to ESW1900, U440068, 3100631 or T085.
- R (7) (H) Alternative to ESC53-32.
- R (8) (J) Alternative to ESC53-33.
- R (9) (K) Alternative to ESC53-38.
- R (10) (L) Alternative to ESC53-39.
- R (11) (M) Alternative to ESC53-40.
- R (12) (N) Alternative to U440198, U322742 and 718G.
- R (13) (R) Alternative to T3-4120-10R and 5100-299-0120.
- R (14) (T) Alternative to T3-4120-10P and 5100-299-0220.
- R (15) (U) Alternative to ESC53-20 and ESC53-21.
- R (16) (V) Alternative to ESC53-23.
- R (17) (W) Alternative to ESC53-36.
- R (18) (X) Alternative to ESC53-43.