



STANDARD PRACTICES - ENGINE - INFORMATION - INTRODUCTION OF ALTERNATIVE RIGGING PIN
BRACKETS FOR THE HP COMPRESSOR VIGV/VSV'S - N/A - MOD.ENG-70-0701

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A319.
(b) Airbus A320.
(c) Airbus A321.
(d) Boeing-Douglas Division MD-90.
- (2) Engines: (a) V2522-A5 Engines prior to Serial No. V10525.
(b) V2524-A5 Engines prior to Serial No. V10525.
(c) V2527-A5 Engines prior to Serial No. V10525.
(d) V2527E-A5 Engines prior to Serial No. V10525.
(e) V2530-A5 Engines prior to Serial No. V10525.
(f) V2533-A5 Engines prior to Serial No. V10525.
(g) V2525-D5 Engines prior to Serial No. V20275.
(h) V2528-D5 Engines prior to Serial No. V20275.

B. Reason

To announce the introduction of alternative aluminium alloy rigging pin brackets for the Variable Inlet Guide Vane (VIGV) and Variable Stator Vane (VSV) of the HP Compressor.

C. Compliance

For Information only.

D. Approval

The part number transactions are given in the Material Information section of this Service Bulletin. They comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. References

- (1) Internal Reference No.

EC98VR007

F. General Information

- (1) The Material Information section of this Service Bulletin provides the latest information about the availability of the affected parts.

V2500-ENG-70-0701



International Aero Engines
INFORMATION BULLETIN

G. Material Information

Applicability: For each V2500 engine for which this Information Bulletin is applicable.

(1) Parts affected by this Information Bulletin:

NEW PART No. (ATA No.)	QTY	EST'D	PART TITLE UNIT PRICE (\$)	OLD PART No. (IPC No.)	INSTR DISP
6A7408 (72-41-34)	1		.Bracket - rig pin, HP Compressor VIGV	- (02.780)	(A)(B)
6A7409 (72-41-34)	1		.Bracket - rig pin, HP Compressor stage 3	- (03.770)	(A)(C)
6A7410 (72-41-34)	1		.Bracket - rig pin, HP Compressor stage 4	- (04.770)	(A)(E)
6A7411 (72-41-34)	1		.Bracket - rig pin, HP Compressor stage 5	- (05.760)	(A)(F)

NOTE: The Unit Prices, if shown, are an estimate and they are given for the purpose of planning only. For information about actual prices, refer to the IAE Price Catalog or contact IAE's spare parts sales department.

H. Instruction Disposition Codes

- (A) New part will be available from November 1998.
- (B) Alternative to 6A4289.
- (C) Alternative to 6A5474.
- (E) Alternative to 6A5475.
- (F) Alternative to 6A5523.

Printed in Great Britain

V2500-ENG-70-0701