



STANDARD PRACTICES - ENGINE - INFORMATION - ENGINE - HP TURBINE ROTOR AND STATOR  
ASSEMBLY - TO ANNOUNCE THE AVAILABILITY OF THE NO. 4 BEARING COOLING DUCT SPACER -  
CATEGORY CODE 8 - MOD.ENG-70-0713

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A319, A320, A321
- (2) Engine: V2500-A1, V2522-A5, V2524-A5, V2527-A5, V2527E-A5, V2530-A5,  
V2533-A5, V2525-D5, V2528-D5

B. Reason

To introduce the No. 4 Bearing Cooling Duct Spacer as a spareable part for the purpose of repair.

C. Compliance

Category Code 8

Accomplish based on the operators experience with the prior configuration.

D. Approval

The part number transactions shown under the Material Information portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) Internal Reference No.
- 98VC014
- (2) Other References
- IAE Engineering Change No. 98VC014

F. General Information

- (1) The Material Information portion of this Bulletin provides the latest information concerning the availability of the No. 4 Bearing Cooling Duct Spacer.
- (2) A New Repair Scheme is being introduced into the V2500 Engine Manuals (E-V2500-11A and E-V2500-31A) which require Special Spare Parts for Accomplishment.

V2500-ENG-70-0713



International Aero Engines  
INFORMATION BULLETIN

ATA Ref. No.	Repair Scheme	Title
72-43-40	VRS3561	No. 4 Bearing Cooling Duct Spacer Replacement

- (3) V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA, S-V2500-2IA, S-V2500-3IA, S-V2500-5IA, S-V2500-6IA and S-V2500-7IA), Chapter/Section 72-43-30 will be revised.

G. Material Information

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instructions Disposition
------------------------------	-----	-----------------------------	---------	------------------------------	-----------------------------

Applicability: For each V2500-A1, V2522-A5, V2524-A5, V2527-A5, V2527E-A5, V2530-A5, V2533-A5, V2525-D5 and V2528-D5 Engine to incorporate this General Information Bulletin.

2A3383 (72-43-40)	8		..Spacer, Cooling Duct	2A0085-05 (01-060)	(1)(A)(B)
----------------------	---	--	---------------------------	-----------------------	-----------

H. Instruction/Disposition Code Statements:

- (1) Old and new parts are freely and fully interchangeable.  
(A) New part is currently available.  
(B) Old part will no longer be supplied.

NOTE: The estimated 1999 unit prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices.

Printed in Great Britain

V2500-ENG-70-0713