

International Aero Engines INFORMATION BULLETIN

INFORMATION – ENGINE - ANNOUNCEMENT OF PARTS FOR REPAIR OF RIGID STAINLESS
STEEL TUBE ASSEMBLIES

MODEL APPLICATION

V2500-A1 Engines
V2522-A5 Engines
V2524-A5 Engines
V2527-A5 Engines
V2527E-A5 Engines
V2527M-A5 Engines
V2530-A5 Engines
V2533-A5 Engines
V2525-D5 Engines
V2528-D5 Engines

BULLETIN INDEX LOCATOR

70-35-00

Compliance Category Code

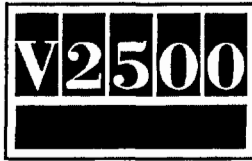
Not Applicable

Mar.15/00

Internal Reference No.

99VR799

V2500-ENG-70-0724



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A. Effectivity

(1) Aircraft

- (a) Airbus A319
- (b) Airbus A319CJ
- (c) Airbus A320
- (d) Airbus A321
- (e) Boeing-Douglas Product Division MD-90

(2) Engines

- (a) V2500-A1 Engines
- (b) V2522-A5 Engines
- (c) V2524-A5 Engines
- (d) V2527-A5 Engines
- (e) V2527E-A5 Engines
- (f) V2527M-A5 Engines
- (g) V2530-A5 Engines
- (h) V2533-A5 Engines
- (i) V2525-D5 Engines
- (j) V2528-D5 Engines

B. Reason

To announce the availability of newly released repair parts.

C. Compliance

For information only.

D. Approval

The part number transactions shown under the "Material Information" portion of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model Listed.

E. References

IAE Engineering Change Numbers 99VR799.

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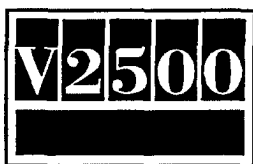
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F. General Information

- (1) The material information portion of this bulletin provides the latest information concerning the availability of the affected parts.
- (2) New repair schemes being introduced into the V2500 Engine Manual which require special spare parts for their accomplishment.

<u>ATA Ref No.</u>	<u>Repair Scheme</u>	<u>Title</u>
70-35-24	VRS7001	Repair rigid tubes

(For special repair parts required, refer to "Material Information").



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G. Material Information

NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
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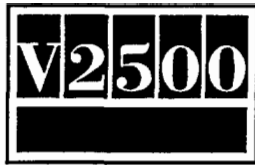
All Models

(1) The following special repair parts are required to accomplish repair VR7001:-

LK64933 (70-35-24)	1	79.80	.Tube	- (01.005)	(A)
LK64921 (70-35-24)	1	67.50	.Tube	- (01.050)	(A)
LK64922 (70-35-24)	1	56.90	.Tube	- (01.055)	(A)
LK64923 (70-35-24)	1	207.00	.Tube	- (01.060)	(A)
LK64924 (70-35-24)	1	47.30	.Tube	- (01.065)	(A)
LK64925 (70-35-24)	1	58.80	.Tube	- (01.070)	(A)
LK64926 (70-35-24)	1	55.40	.Tube	- (01.075)	(A)
LK64927 (70-35-24)	1	94.00	.Tube	- (01.080)	(A)
LK64928 (70-35-24)	1	289.00	.Tube	- (01.085)	(A)
LK64929 (70-35-24)	1	442.00	.Tube	- (01.090)	(A)

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NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
LK64930 (70-35-24)	1	168.00	.Tube	- (01.095)	(A)
LK64931 (70-35-24)	1	213.00	.Tube	- (01.100)	(A)
LK70785 (70-35-24)	1	218.00	.Tube	- (01.105)	(A)
LK81707 (70-35-24)	1	224.00	.Tube	- (01.110)	(A)
LK64932 (70-35-24)	1	243.00	.Tube	- (01.115)	(A)
LK71218 (70-35-24)	1	103.00	.Tube	- (01.150)	(A)
LK64934 (70-35-24)	1	77.40	.Tube	- (01.155)	(A)
LK64935 (70-35-24)	1	160.00	.Tube	- (01.160)	(A)
LK64936 (70-35-24)	1	224.00	.Tube	- (01.165)	(A)
LJ34521 (70-35-24)	1	1297.00	.Tube (2.000 OD x .036)	- (01.170)	(A)
LK64937 (70-35-24)	1	140.00	.Tube	- (01.200)	(A)
JR17153 (70-35-24)	1	61.30	.Ring	- (01.250)	(A)
JR17170 (70-35-24)	1	61.30	.Ring	- (01.300)	(A)

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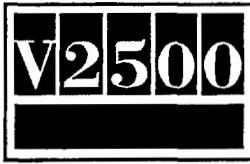


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NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
JR17171 (70-35-24)	1	61.00	.Ring	- (01.305)	(A)
JR17172 (70-35-24)	1	61.30	.Tee-piece	- (01.310)	(A)
AS52824 (70-35-24)	1	-	.Ring,welding	- (01.315)	(A)
JR17174 (70-35-24)	1	61.30	.Ring	- (01.320)	(A)
JR17175 (70-35-24)	1	61.30	.Tee-piece	- (01.325)	(A)
AS52830 (70-35-24)	1	11.60	.Spacer,ring	- (01.330)	(A)
AS52832 (70-35-24)	1	-	.Ring,welding	- (01.335)	(A)
JR17183 (70-35-24)	1	72.90	.Connector	- (01.340)	(A)
JR17184 (70-35-24)	1	72.90	.Ring	- (01.345)	(A)
JR17185 (70-35-24)	1	72.90	.Ring	- (01.350)	(A)
LK70787 (70-35-24)	1	66.70	.Ring	- (01.355)	(A)
AS52840 (70-35-24)	1	110.00	.Spacer,ring	- (01.360)	(A)
LK64938 (70-35-24)	1	84.00	.Ring	- (01.365)	(A)

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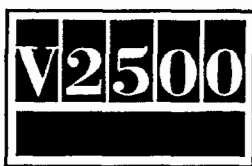


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NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
AS52825 (70-35-24)	1	-	.Spacer,ring	- (01.400)	(A)
AS52831 (70-35-24)	1	-	.Spacer,ring	- (01.405)	(A)
AS52833 (70-35-24)	1	-	.Spacer,ring	- (01.410)	(A)
AS52841 (70-35-24)	1	-	.Spacer,ring	- (01.415)	(A)
JR17585 (70-35-24)	1	64.90	.Ring	- (01.450)	(A)
B434997 (70-35-24)	1	-	.Ring,tee	- (01.475)	(A) (B)
JR17187 (70-35-24)	1	496.00	.Ring,tee	- (01.475)	(A) (B)
LK64940 (70-35-24)	1	84.10	.Sleeve (.375 o/dia x .022)	- (01.500)	(A)
JR17602 (70-35-24)	1	110.00	.Sleeve (.1875 o/dia x .028)	- (01.550)	(A)
JR17590 (70-35-24)	1	110.00	.Sleeve (.250 o/dia x .028 in)	- (01.555)	(A)
LK46450 (70-35-24)	1	72.90	.Sleeve (.3125 o/dia x .028)	- (01.560)	(A)
LK46451 (70-35-24)	1	72.90	.Sleeve (.375 o/dia x .028)	- (01.565)	(A)
JR17591 (70-35-24)	1	110.00	.Sleeve (.4375 o/dia x .028 in)	- (01.570)	(A)

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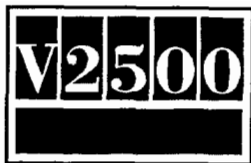


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NEW PART No. (ATA No.)	QTY	EST'D UNIT PRICE (\$)	PART TITLE	OLD PART No. (IPC No.)	INSTR DISP
LK46452 (70-35-24)	1	75.10	.Sleeve (.500 o/dia x .028)	- (01.575)	(A)
LK46453 (70-35-24)	1	75.10	.Tube	- (01.580)	(A)
JR17594 (70-35-24)	1	110.00	.Sleeve (.750 o/dia x .028 in)	- (01.585)	(A)
JR17598 (70-35-24)	1	110.00	.Sleeve (1.000 o/dia x .028 in)	- (01.590)	(A)
JR17599 (70-35-24)	1	110.00	.Sleeve (1.125 o/dia x .028)	- (01.595)	(A)
JR17600 (70-35-24)	1	110.00	.Sleeve (1.250 o/dia x .028)	- (01.600)	(A)
LK70786 (70-35-24)	1	88.20	.Sleeve,tube	- (01.605)	(A)
JR17601 (70-35-24)	1	110.00	.Sleeve	- (01.610)	(A)
LK64939 (70-35-24)	1	88.20	.Sleeve (1.625 o/d x .028)	- (01.615)	(A)
JR17610 (70-35-24)	1	111.00	.Sleeve	- (01.650)	(A)
JR17614 (70-35-24)	1	99.50	.Sleeve (.625 o/dia x .036)	- (01.655)	(A)
JR17616 (70-35-24)	1	111.00	.Sleeve (.750 o/dia x .036)	- (01.660)	(A)
LK64941 (70-35-24)	1	88.20	.Sleeve	- (01.665)	(A)

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JR17640 (70-35-24)	1	113.00	.Sleeve (1.250 o/dia x .048)	- (01.700)	(A)
B439513 (70-35-24)	1	-	.Sleeve,tube connecting	- (01.725)	(A) (C)
JR17623 (70-35-24)	1	111.00	.Sleeve,tube	- (01.725)	(A) (C)
JR17619 (70-35-24)	1	-	.Spacer,welding,tube joint	- (01.750)	(A)

NOTE: The unit prices, if shown, are an estimate and they are given for the purpose of planning only.
For actual prices, refer to IAE Price Catalog or contact IAE's spare parts sales department.

H. Instruction/Disposition Code Statements:

- (A) New part currently available for repair of Stainless Steel tube assemblies.
- (B) Parts coded (B) are alternative.
- (C) Parts coded (C) are alternative.

