

International Aero Engines INFORMATION BULLETIN

**INFORMATION - INTRODUCTION OF THE OVERSIZED BUSHES FOR REPAIR OF
THE VALVE RING**

MODEL APPLICATION

V2522-A5
V2524-A5
V2527-A5
V2527E-A5
V2530-A5
V2533-A5
V2525-D5
V2528-D5

BULLETIN INDEX LOCATOR

72-32-00

Compliance Category Code

N/A

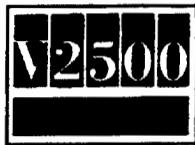
Internal Reference No.

EC99VJ001

Feb.13/00

V2500-ENG-70-0725

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A. Effectivity

(1) Aircraft:

- (a) Airbus A319**
- (b) Airbus A320**
- (c) Airbus A321**
- (d) Boeing-Douglas Product Division MD-90**

(2) Engine:

- (a) V2522-A5 Engines**
- (b) V2524-A5 Engines**
- (c) V2527-A5 Engines**
- (d) V2527E-A5 Engines**
- (e) V2530-A5 Engines**
- (f) V2533-A5 Engines**
- (g) V2525-D5 Engines**
- (h) V2528-D5 Engines**

B. Reason

To introduce the oversized bushes for repair of the valve ring.

C. Compliance

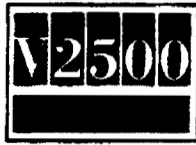
For Information Only.

D. Approval

The part number transactions are given in the Material Information section of this Service Bulletin. They comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. Reference

IAE Engineering Change No. 99VJ001



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F. General Information

- (1) The Material Information section of this Service Bulletin gives the latest information about the availability of the affected parts.
- (2) The outside diameter of the new bushes are as follows;

72-32-72/02-127 5A1843 0.02 in (0.5 mm) over size Bush
72-32-72/02-129 5A1844 0.04 in (1.0 mm) over size Bush

- (3) Other Publications Affected

V2500 Engine Illustrated Parts Catalog, Chapter/Section 72-32-72, Fig 02.

V2500 Engine Manual (E-V2500-1IA and 3IA), Chapter/Section 72-32-72, VRS1752.

G. Material Information

New Part No. (ATA No.)	Est'd Unit Qty	Price(\$)	Keyword	Old Part No. (IPC No.)	Instr. /Disp.
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The following Special Repair Parts are required to accomplish Repair VRS1752.

5A1843 (72-32-72)	A/R	..BUSH	- (02-127)	(A)
5A1844 (72-32-72)	A/R	..BUSH	- (02-129)	(A)

NOTE: The unit prices, if shown, are an estimate and they are given for the purpose of planning only. For information about actual prices, refer to the IAE Price Catalog or contact IAE's spare parts sales department.

H. Instruction/Disposition Codes

- (A) New part is currently available.

