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## V2500-A1/A5/D5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 1 to Service Bulletin EV2500-70-0821 and  
Revision 1 to the Supplement

### Document History

Service Bulletin Revision Status  
Initial Issue May 7/04

Supplement Revision Status  
Initial Issue May 7/04

### Bulletin Revision 1

Remove  
All pages of the  
Service Bulletin

Incorporate  
Pages 1 to 3 of the  
Service Bulletin

Reason for change  
Material Information  
revised.

### Supplement Revision 1

Remove  
All pages

Incorporate  
Page 1

Reason for change  
Material Information  
revised.

# V2500-ENG-70-0821

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED  
If any have not been received please advise Customer Data Services, Rolls-Royce plc, Derby, England  
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# LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 to the Bulletin and Revision 1 to the Supplement are as follows:

<u>Page</u>		<u>Revision Number</u>	<u>Revision Date</u>
Bulletin			
R	1	1	Feb.17/06
R	2	1	Feb.17/06
R	3	1	Feb.17/06
Supplement			
R	1	1	Feb.17/06

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INFORMATION – ENGINE – CORRECTION OF INTERCHANGE CONTROL NO. OF SELF LOCKING CLINCH  
NUTS (ST1578)

1. Planning Information

A. Effectivity

- (1) Airbus A319/A320/A321  
Boeing Douglas Product Division MD90
- (2) Engine
  - V2500-A1 Engines prior to Serial No. V0292
  - V2522-A5 ALL Engines
  - V2524-A5 ALL Engines
  - V2527-A5 ALL Engines
  - V2527E-A5 ALL Engines
  - V2527M-A5 ALL Engines
  - V2530-A5 ALL Engines
  - V2533-A5 ALL Engines
  - V2525-D5 ALL Engines
  - V2528-D5 ALL Engines

B. Reason

Correction of an erroneous part number for clinch nuts. This has been causing rejections in the engine overhaul shop.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number changes and/or part modification described in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA- APPROVED for the Engine Models Listed.

**E. General Information**

The Material Information Section of this Service Bulletin provides the latest information concerning the affected parts.

**F. References**

- (1) Engineering Change No. 02VM005.
- (2) ATA Locator - 72-50-24, 72-50-25.

## 2. Material Information

### A. The kit required consists of the following parts:

None.

### B. New production parts:

R	Part No.	Qty	Part Title
R	ST1578-10	31	Nut, Clinch

### C. Parts affected by this Bulletin:

72-50-24

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	OLD PART NO.	INSTR DISP
01-130	ST1578-10	29	Nut, Clinch, Self-Locking	ST1578	(A)(B)

72-50-25

01-030	ST1578-10	2	Nut, Clinch, Self-Locking	ST1578	(A)(B)
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### D. Instructions disposition codes:

R	(A) New part is currently available for sale.
	(B) Old part will continue to be supplied until existing stock is exhausted.
R	(S1) Deleted

## 3. Accomplishment Instructions

None.

INFORMATION - ENGINE - CORRECTION OF INTERCHANGE CONTROL NO. OF SELF LOCKING CLINCH NUTS (ST1578)

SUPPLEMENT - PRICES AND AVAILABILITY

The prices (if shown) are for estimating purposes only and as such are given in good faith, without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current price catalogue for current prices.

1. Modification Kit:

Not applicable.

2. Parts required:

	Part No.	Description	Unit Price US Dollars
R	ST1578-10	Nut, Clinch,	22.50
R		Self-Locking	