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DATE ~~R~~ May. 1/03

V2500-A1/A5/D5 SERIES PROPULSION SYSTEM INFORMATION SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 2 to Service Bulletin EV2500-70-0822

Document History

Service Bulletin Revision Status	Supplement Revision Status
Initial Issue Oct.15/02	
Revision 1 Jan.31/03	

Bulletin Revision 2

Remove	Incorporate	Reason for change
All pages of the Service Bulletin	Pages 1 to 7 of the Service Bulletin	To update Engine Effectivity.

V2500-ENG-70-0822

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England
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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 2 are as follows:

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INFORMATION – ENGINE – PROVIDE OVERSIZED PISTON SEAL RING FOR NO. 3 BEARING HOUSING

Printed in Great Britain

1. Planning Information

A. Effectivity

(1) Airbus A319

Engine Models Applicable

R V2522-A5, V2524-A5, V2527M-A5 Engines Serial No.V10001 thru V11538

(2) Airbus A320

Engine Models Applicable

V2500-A1 Engines Serial No.V0001 thru V0361

R V2527-A5, V2527E-A5 Engines Serial No.V10001 thru V11538

(3) Airbus A321

Engine Models Applicable

R V2530-A5, V2533-A5 Engines Serial No.V10001 thru V11538

(4) Boeing MD-90

Engine Models Applicable

V2525-D5, V2528-D5 Engines Serial No.V20001 thru V20285

B. Concurrent Requirements

There are no concurrent requirements.

C. Reason

(1) Problem: The No. 3 bearing damper housing repair authorizes the machining of the piston ring groove to an oversize thickness to eliminate wear and to refurbish the sealing surfaces. However, oversize piston rings are not available and thus the current repair cannot be performed.

(2) Background: There was not an engineering change written to introduce the oversized piston rings to the Engine Bill of Material and to Engine Manual.

(3) Objective: Design oversized piston rings to accommodate the approved repair by providing P10, P20, P30 oversizes.

(4) Substantiation: Substantiation is demonstrated by similarity to other Pratt and Whitney Engines.

(5) Effects of Bulletin on:

Removal/Installation: Not affected.

Disassembly/Assembly: Not affected..

Cleaning: Not affected..

Inspection/Check: Not affected..

Repair: Not affected..

Testing: Not affected..

(6) Supplemental Information

None.

D. Description

Provide a new Seal Ring with P10, P20, and P30 oversizes.

E. Compliance

Category 7

Accomplish when supply of superseded parts has been depleted.

F. Approval Data

The part number changes and/or part modifications specified in the Accomplishment Instructions and Material Information sections of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model(s) given.

The 'compliance' statement and the procedures described in this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

G. Manpower

Estimated man-hours to incorporate the full intent of this Bulletin:

Venue	Estimated Manhours
In Service	Not Applicable
At Overhaul	Not Applicable

H. Weight and Balance

Weight Change	None
Moment	No Effect
Datum	Engine Front Mount Centerline (Power Plant Station (PPS) 100)

I. Electrical Load Data

This Service Bulletin has no effect on the aircraft electrical load.

J. Software Accomplishment Summary

Not Applicable.

K. References

1. V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA, S-V2500-2IA, S-V2500-2IB, S-V2500-3IA, S-V2500-3IB, S-V2500-5IA, S-V2500-5IB, S-V2500-6IA, S-V2500-6IB, S-V2500-7IA, and S-V2500-7IB), Chapter/Section 72-32-21 Figure 01 Items 010, 011, 012, and 013.
2. V2500 Engine Manual (E-V2500-1IA), Chapter/Section 72-32-21.
3. V2500 Engine Manual (E-V2500-3IA), Chapter/Section 72-32-21.
- R 4. Internal Reference Nos. - 98VC019A, 98VC019A-01, 98VC019A-03, 98VC019A-04.
5. ATA Locator - 72-32-00.

L. Other Publications Affected

1. V2500 Engine Illustrated Parts Catalogs (S-V2500-1IA, S-V2500-2IA, S-V2500-2IB, S-V2500-3IA, S-V2500-3IB, S-V2500-5IA, S-V2500-5IB, S-V2500-6IA, S-V2500-6IB, S-V2500-7IA, and S-V2500-7IB), Chapter/Section 72-32-21 Figure 01 Items 010, 011, 012, and 013.
2. V2500 Engine Manuals (E-V2500-1IA and E-V2500-3IA), Chapter/Section 72-32-00 Cleaning, Inspection and Repair, to add the new part.

M. Interchangeability of Parts

Old and new parts are directly interchangeable.

N. Information in the Appendix

Alternate Accomplishment Instructions (No)



Progression Charts (No)

Added Data (No)

Revision to Table of Limits (No)

Inspection Procedures (No)

0. General Information

The Material Information section of this Service Bulletin provides the latest information concerning the availability of the affected parts.

For additional information see EM 72-32-21-300-005 No. 3 Bearing Piston Ring Groove Repair, Repair 005 (VRS3007).



2. Material Information

A. Material – Price and Availability

1. The estimated price of new material to do this Service Bulletin using new replacement parts is \$352.00.
2. There is no kit provided to do this Service Bulletin.
3. Part availability information is provided in material data Instructions – Disposition.

B. Industry Support Program

Not Applicable.

C. The material data that follows is for each engine.

NOTE: The prices shown are for estimating purposes only and as such are given in good faith without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current Price Catalog for current prices.

For V2500-A1, V2522-A5, V2524-A5, V2527-A5, V2527E-A5, V2527M-A5, V2530-A5, V2533-A5, V2525-D5, V2528-D5 Engines:

New PN	Qty	Estimate of Unit Price (\$)	Keyword	Old PN (ATA/Figure/Item)	Instructions – Disposition
2A3803	2	176.00	.Seal, Ring	2A0425 (72-32-21-01-010)	(2)(A) (N)(I)
			OR		
2A3803P10	2	176.00	.Seal, Ring	(72-32-21-01-011)	(2)(A)
			OR		
2A3803P20	2	176.00	.Seal, Ring	(72-32-21-01-012)	(2)(A)
			OR		
2A3803P30	2	176.00	.Seal, Ring	(72-32-21-01-013)	(2)(A)

D. Instructions/Disposition Code Statements:

Parts Modification Conditions

(2) The new part is a replacement part only, and cannot be obtained by modification of the old part.

Spare Parts Availability



(A) The new part will be available approximately March, 2003.

(N) The old part is not available.

Cleaning, Inspection and Repair Information

(I) The cleaning, inspection and repair requirements are the same for the old and new part. The applicable engine manuals will be revised.

E. Tooling – Price and Availability

Special tools are not required to accomplish this Service Bulletin.

F. Reidentified Parts

Not Applicable.

G. Other Material Information Data

Not Applicable.



3. Accomplishment Instructions

A. None

(1) Recording Instructions not required.

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