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## V2500-A5/D5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits the Initial Issue of Service Bulletin EV2500-70-0894 and the Initial Issue of the Supplement

### Bulletin Initial Issue

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### Supplement Initial Issue

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LIST OF EFFECTIVE PAGES

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INFORMATION – ANNOUNCEMENT OF PARTS FOR REPAIR OF LP COMPRESSOR BLEED SLAVE ACTUATOR  
BRACKET ASSEMBLY TO REPLACE DAMMAGED/MISSING THIN WALL INSERTS, FLANGED LOCATION  
DOWELS

1. Planning Information

A. Effectivity

- (1) Airbus A319
  - (a) V2522-A5, V2524-A5, V2527M-A5 Engines.
- (2) Airbus A320
  - (a) V2527-A5, V2527E-A5 Engines.
- (3) Airbus A321
  - (a) V2530-A5, V2533-A5 Engines.
- (4) Boeing – Longbeach Division MD-90
  - (a) V2525-D5, V2528-D5 Engines.

B. Reason

To announce the availability of newly released repair parts.

C. Compliance

For information only.

D. Approval

The part number transactions shown under the 'Material Information' section of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Models listed.

E. References

- (1) IAE Engineering Change No. ET753143A.
- (2) ATA Locator – 75-31-43.

F. Other Publications Affected

None.

**G. General Information**

- (1) The Material Information section of this Bulletin provides the latest information concerning the availability of the affected parts.
- (2) New repair schemes being introduced into the V2500 Engine Manual which require special spare parts for their accomplishment.

ATA Ref No.	Repair Scheme	Title
75-31-43	VRS6668	LP Compressor Bleed Slave Actuator Bracket Assembly - Repair by Replacement of Damaged /Missing Thin Wall Inserts and Flanged Location Dowels.

## 2. Material Information

### A. The following special repair parts are required to accomplish repair VRS6888:

75-31-43

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	OLD PART NO.	INSTR DISP
01-230	AS52761	3	..Insert, screw thread (0.250 dia)	-	(A)(B)
01-232	AS44806	1	..Pin, shoulder, headless	-	(A)
01-235	AS44806	1	..Pin, shoulder, headless	-	(A)

### B. Instruction Disposition Codes

(A) New part is currently available for repair of LP Compressor Bleed Slave Actuator Bracket Assembly.

(B) Part quantity is a maximum, select as required.

## 3. Accomplishment Instructions

None.

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DOWELS

SUPPLEMENT – PRICES AND AVAILABILITY

The prices (if shown) are for estimating purposes only and as such are given in good faith, without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current price catalogue for current prices.

1. Modification Kit:

Not applicable.

2. Parts required:

Part No.	Description	Unit Price US Dollars
AS52761	Insert, screw thread (0.250 dia)	27.60
AS44806	Pin, shoulder, headless	31.80

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