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V2500-A1/A5/D5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 1 to Service Bulletin EV2500-70-0938 and the Initial Issue of the Supplement

Document History

Service Bulletin Revision Status
Initial Issue Mar.1/07

Supplement Revision Status

Bulletin Revision 1

Remove	Incorporate	Reason for change
All pages of the	Pages 1 to 4 of the	To revise the Effectivity
Service Bulletin	Service Bulletin	and add the Supplement.

Supplement Initial Issue

Remove	Incorporate	Reason for change
	Page 1	To revise the Effectivity
		and add the Supplement.

V2500-ENG-70-0938

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Customer Data Services, Rolls-Royce plc, Derby, England
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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 to the Bulletin and the Initial Issue of the Supplement are as follows:

<u>Page</u>	<u>Revision Number</u>	<u>Revision Date</u>
Bulletin		
R 1	1	Jun.26/07
R 2	1	Jun.26/07
R 3	1	Jun.26/07
R 4	1	Jun.26/07
Supplement		
1		Jun.26/07

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INFORMATION ENGINE – LP TURBINE ACTIVE CLEARANCE CONTROL (ACC) – INTRODUCTION OF
WASHER WITH CHANGED MATERIAL

1. Planning Information

A. Effectivity

(1) Airbus A319/A320/A321

Boeing Douglas Product Division MD90

(2) Engine

V2500–A1 Engines prior to Serial No. V0362.

R V2522–A5 Engines prior to Serial No. V12650.

R V2524–A5 Engines prior to Serial No. V12650.

R V2527–A5 Engines prior to Serial No. V12650.

R V2527E–A5 Engines prior to Serial No. V12650.

R V2527M–A5 Engines prior to Serial No. V12650.

R V2530–A5 Engines prior to Serial No. V12650.

R V2533–A5 Engines prior to Serial No. V12650.

V2525–D5 Engines prior to Serial No. V20286.

V2528–D5 Engines prior to Serial No. V20286.

B. Reason

Introduction of material change for ACC washer.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number changes and/or part modification described in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA–APPROVED for the Engine Models Listed.

E. General Information

The Material Information Section of this Service Bulletin provides the latest information concerning the affected parts.

F. References

- R (1) Engineering Change No. 06VM013 and 06VM013-01.

2. Material Information

A. The kit required consists of the following parts:

None.

B. New production parts:

See supplement of this Service Bulletin.

C. Parts affected by this Service Bulletin:

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
75-24-49						
02-040	3A2987	3	Washer	—	3A0166	(A)(S1)
03-040	3A2987	3	Washer	—	3A0166	(A)(S1)
04-030	3A2987	1	Washer	—	3A0166	(A)(S1)
04-430	3A2987	1	Washer	—	3A0166	(A)(S1)

D. Instructions disposition codes:

(A) Old part will continue to be supplied until existing stock is exhausted.

(S1) Old and new part is fully interchangeable.

3. Accomplishment Instructions

None.

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R SUPPLEMENT – PRICES AND AVAILABILITY

R The prices are for estimating purposes only and as such are given in good faith,
R without commercial liability for advanced planning purposes only. Refer to IAE
R Spares and/or current price catalogue for current prices.

R 1. Modification Kit

R Not applicable, part supplied as single line items.

R 2. New Production Parts:

R			Unit Price
R	Part No.	Description	US Dollars
R	3A2987	Washer	54.10