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## V2500-A1/A5/D5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits the Initial Issue of Service Bulletin EV2500-70-0941

### Bulletin Initial Issue

Remove

Incorporate  
Pages 1 to 4 of the  
Service Bulletin

Reason for change  
Initial Issue

# V2500-ENG-70-0941

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CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED  
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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin are as follows:

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INFORMATION ENGINE – LP TURBINE ACTIVE CLEARANCE CONTROL (ACC) – INTRODUCTION OF A  
NEW ACC CONNECTOR TUBE WITH CHANGED MATERIAL FOR THE END FERRULES

1. Planning Information

A. Effectivity

(1) Airbus A319/A320/A321

Boeing Douglas Product Division MD90

(2) Engine

V2500-A1 Engines prior to Serial No. V0362.

V2522-A5 Engines prior to Serial No. V12630.

V2524-A5 Engines prior to Serial No. V12630.

V2527-A5 Engines prior to Serial No. V12630.

V2527E-A5 Engines prior to Serial No. V12630.

V2527M-A5 Engines prior to Serial No. V12630.

V2530-A5 Engines prior to Serial No. V12630.

V2533-A5 Engines prior to Serial No. V12630.

V2525-D5 Engines prior to Serial No. V20286.

V2528-D5 Engines prior to Serial No. V20286.

B. Reason

Introduction of material change for the ACC connector tube.

C. Compliance

Category Code 7

Accomplish when supply of superseded parts has been depleted.

D. Approval

The part number changes and/or part modification described in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA- APPROVED for the Engine Models Listed.

**E. General Information**

The Material Information Section of this Service Bulletin provides the latest information concerning the affected parts.

**F. References**

- (1) Engineering Change No. 06VM015 and 06VM015-01.

## 2. Material Information

### A. The kit required consists of the following parts:

None.

### B. New production parts:

None.

### C. Parts affected by this Bulletin:

75-24-49

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
A1/A5 Engines						
01-010	3A2988	1	Connector, A/O Tube	-	3A2181	(A)(S1)
D5 Engines						
01-010	3A2991	1	Connector, A/O Tube	-	3A2198	(A)(S1)

### D. Instructions disposition codes:

(A) Old part will continue to be supplied until existing stock is exhausted.

(S1) Old and new part is fully interchangeable.

**3. Accomplishment Instructions**

None.