



SERVICE BULLETIN

ENGINE - LP TURBINE ROTOR AND STATOR ASSEMBLY - INCORPORATE REVISIONS TO THE MODULE IDENTIFICATION PLATE - CATEGORY CODE 5 - MOD.ENG-72-0061

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320
- (2) Engine: V2500-A1 Engines prior to S/N V0086.

B. Reason

(1) Condition

The engine S/N's listed above have an LP Turbine Module identification plate with a wrong LP Turbine Module part number.

(2) Objective

The instructions given in Section 2 of this Service Bulletin are to correct the part number on the LP Turbine Module identification plate.

(3) Substantiation

Not applicable

(4) Effects of Bulletin on the following shop functions

Removal/Installation	Not affected
Disassembly/Assembly	Not affected
Cleaning	Not affected
Inspection Check	Not affected
Repair	Not affected
Testing	Not affected

C. Approval

The requirements specified in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

D. Compliance

Category 5

Accomplish when the engine is disassembled sufficiently to afford access to the affected subassembly (ie Modules, accessories, components, build groups and to all affected spare subassemblies.

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E. Manpower

TBD (RR)

F. Material – Price and Availability

Not applicable

G. Tooling – Price and Availability

Not applicable

H. Weight and Balance

Not applicable

I. Electrical Load Data

Not applicable

K. References

(1) Internal Reference No.

EC89VM001

(2) Other References

V2500 Engine Illustrated Parts Catalog

V2500 Standard Practice/Processes Manual

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2. Accomplishment Instructions

A. Identify the LP Turbine Module identification plate with the ATA reference 72-50-10-01-010.

B. Read the part number marked on the identification plate.

NOTE: The LP Turbine model part number should be 4W6013.

C. If the part number on the plate is not 4W6013, change the part number as follows:

(1) Cross out the part number. Use the vibropeening method. Refer to the V2500 Standard Processes Manual (SPM), TASK 70-09-00.

(2) Vibropeen the part number 4W6013 adjacent to the old part number. Refer to the V2500 SPM TASK 70-09-00.



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3. Material Information

Not applicable.

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