

International Aero Engines

SERVICE BULLETIN

<u>ENGINE - LP TURBINE ROTOR AND STATOR ASSEMBLY - INCORPORATE REVISIONS TO THE MODULE</u> <u>IDENTIFICATION PLATE - CATEGORY CODE 5 - MOD.ENG-72-0061</u>

1. Planning Information

A. Effectivity

(1) Aircraft: Airbus A320

(2) Engine: V2500-A1 Engines prior to S/N V0086.

B. Reason

(1) Condition

The engine S/N's listed above have an LP Turbine Module identification plate with a wrong LP Turbine Module part number.

(2) Objective

The instructions given in Section 2 of this Service Bulletin are to correct the part number on the LP Turbine Module identification plate.

(3) Substantiation

Not applicable

(4) Effects of Bulletin on the following shop functions

Removal/Installation	Not	${\it affected}$
Disassembly/Assembly	Not	${\it affected}$
Cleaning	Not	${\it affected}$
Inspection Check	Not	${\it affected}$
Repair	Not	${\it affected}$
Testing	Not	${\it affected}$

C. Approval

The requirements specified in Section 2 of this Service Bulletin have been shown to comply with the applicable Federal Aviaiton Regulations and are FAA-APPROVED for the engine model listed.

D. <u>Compliance</u>

Category 5

Accomplish when the engine is disassembled sufficiently to afford access to the affected subassembly (ie Modules, accessories, compoments, build groups and to all affected spare subassemblies.

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E. Manpower

TBD (RR)

F. Material - Price and Availability

Not applicable

G. Tooling - Price and Availability

Not applicable

H. Weight and Balance

Not applicable

I. Electrical Load Data

Not applicable

- K. References
 - (1) Internal Reference No.

EC89VM001

(2) Other References

V2500 Engine Illustrated Parts Catalog

V2500 Standard Practice/Processes Manual



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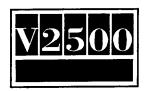
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2. Accomplishment Instructions

- A. Identify the LP Turbine Module identification plate with the ATA reference 72-50-10-01-010.
- B. Read the part number marked on the identification plate.

NOTE: The LP TUrbine model part number should be 4W6013.

- C. If the part number on the plate is not 4W6013, change the part number as follows:
 - (1) Cross out the part number. Use the vibropeening method. Refer to the V2500 Standard Processes Manual (SPM), TASK 70-09-00.
 - (2) Vibropeen the part number 4W6013 adjacent to the old part number. Refer to the V2500 SPM TASK 70-09-00.



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3. <u>Material Information</u>

Not applicable.