



SERVICE BULLETIN

ENGINE - LP COMPRESSOR - CORRECT THE SERIAL NUMBER ON THE REAR RETAINING RING - CATEGORY CODE 6 - MOD.ENG-72-0261

1. Planning Information

A. Effectivity

- (1) Aircraft: (a) Airbus A320
 (b) Airbus A321
- (2) Engine: (a) V2527E-A5 Engine Serial No. V10189.
 (b) V2530-A5 Engine Serial No. V10186 thru V10188.

B. Reason

Inspection revealed that duplicate serial number on the rear retaining ring.

C. Compliance

Category Code 6

Accomplish when the subassembly (i.e. Modules, Accessories, Components, Build Groups) is disassembled sufficiently to afford access to the affected part and to all affected spare parts.

D. Approval

The 'Compliance' statement and the procedures described in paragraph G. of this service bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the engine model listed.

E. References

- (1) Internal Reference No.

96VJ653
- (2) Other References

V2500 Standard Practices/Processes Manual

V2500 Inspection Review Order VIR0-JI-017 (IAE Reference)

F. Manpower

VENUE	EST'D MANHOURS
(1) In Service	Not affected

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(2) In shop

NOTE: The parts affected by this service bulletin are accessible at overhaul.

(a) To inspect and etch the Rear Retaining Ring 5 minutes

Total 5 minutes

G. Action

(1) Check the serial number on 5A0897, Rear Retaining Ring (72-31-12,01-100), if the serial number is JI2A087 or JI2A088 or JI2A089 or JI2A090, do the instruction that follows;

Procedure

Supplementary Information

(a) Make a mark of the suffix "A" to the ending of existing serial number as follows;

See Figure 1.

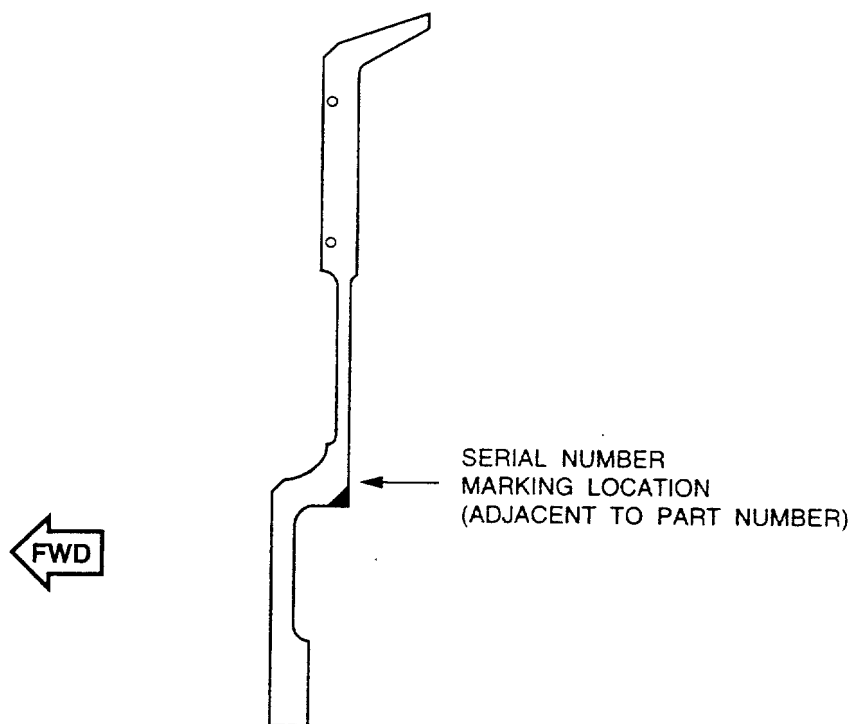
JI2A087A
JI2A088A
JI2A089A
JI2A090A

Use the electrolytic-permanent method.

See Reference (2),
Control No./ TASK No.
70-09-00-400-501,
Marking of Parts.

H. A record of accomplishment is necessary.

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J720261

Location of the Serial Number on the Rear Retaining Ring
Fig.1

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International Aero Engines

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