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V2500-A1/A5/D5 SERIES PROPULSION SYSTEMS NON-MODIFICATION SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 2 to Non-Modification Service Bulletin
V2500-ENG-72-0396.

Cancellation of Non-Modification Service Bulletin

SUBJECT:

The intent of Non-Modification Service Bulletin V2500-ENG-72-0396 is hereby cancelled (NON-MODIFICATION SERVICE BULLETIN - ENGINE - INSPECTION OF HIGH PRESSURE COMPRESSOR STAGE 3 TO 8 DRUM DAMPER WIRE RELEASE). For record purposes, a copy of this notice, attached to a copy of Non-Modification Service Bulletin V2500-ENG-72-0369 should be retained on file.

Document History

Service Bulletin Revision Status

Initial Issue	Feb.18/02
Revision 1	Nov. 7/03

V2500-ENG-72-0396

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Customer Data Services, Rolls-Royce plc, Derby, England
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Non-Modification Service Bulletin Revision 2

Remove	Incorporate	Reason for change
All Pages of the Non-Modification Service Bulletin	Pages 1 to 4 of the Non-Modification Service Bulletin	Cancellation.

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NON-MODIFICATION SERVICE BULLETIN – ENGINE – INSPECTION OF HIGH PRESSURE COMPRESSOR
STAGE 3 TO 8 DRUM DAMPER WIRE RELEASE

1. Planning Information

A. Effectivity

- R (1) All engines of pre mod standard Service Bulletin ENG-72-0289, Service
Bulletin ENG-72-0300, Service Bulletin ENG-72-0304, Service Bulletin
ENG-72-0376 and Service Bulletin ENG-72-0450.

B. Concurrent Requirements

None.

C. Reason

R Since introduction of this Non-Modification Service Bulletin in 2002, a new
R damping wire standard has been introduced via Service Bulletin 72-0472. This
R standard was introduced to reduce the potential for damping wire protrusion and
R is already incorporated into approximately 2000 engines. Detailed investigation
R into the V2500 history has shown only a limited number of unscheduled engine
R removals due to protruded damping wires of the standards addressed by this
R Non-Modification Service Bulletin since 2002.

R NOTE: No unscheduled engine removal due to protruding damping wires has taken
R place since 2006.

R Furthermore, no in-service event (i.e. IFSD) has been attributed to damping
R wire protrusion since 2002. During a fleet wide review carried out in 2008, it
R was found that only a very small number of engines are still affected by the
R Non-Modification Service Bulletin.

R Based on the above and to reduce the maintenance burden, this Non-Modification
R Service Bulletin is cancelled.

R D. Description.

R None – Action withdrawn.

R E. Compliance

R None – Action withdrawn.

F. Approval

R The intent to cancel this Non-Modification Service Bulletin V2500-ENG-72-0396
R have been shown to comply with applicable Federal Aviation Regulations and are
R FAA-APPROVED for the Engine Models Listed.

R G. Manpower

R None – Action withdrawn.

R H. Material, Price and Availability

R Not applicable.

R I. Tooling, Price and Availability

R Not applicable.

R J. References

R (1) Internal Reference No.:

R Engineering Change No. 00VR866A.

2. Material Information

None.

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3. Accomplishment Instructions

R None – Action withdrawn.