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V2500 A5/D5 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

Printed in Great Britain

This document transmits Revision 2 to Service Bulletin EV2500-72-0488

Document History

Service Bulletin Revision Status	Supplement Revision Status
Initial Issue Jun.14/05	
Revision 1 Sep.29/05	

Bulletin Revision 2

Remove	Incorporate	Reason for change
All pages of the Service Bulletin	Page 1 and 2 of the Service Bulletin	To cancel the Service Bulletin.

V2500-ENG-72-0488

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Customer Data Services, Rolls-Royce plc, Derby, England
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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 2 are as follows:

<u>Page</u>	<u>Revision Number</u>	<u>Revision Date</u>
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	Bulletin		
R	1	2	Feb.23/06
R	2	2	Feb.23/06

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V2500-ENG-72-0488
Transmittal - Page 2

ENGINE – STATIC SEAL – INTRODUCTION OF A REVISED HP COMPRESSOR STAGE 12 REAR SEAL
ASSEMBLY

1. Planning Information

A. Effectivity

(1) Airbus A319

(a) V2522-A5, V2524-A5, V2527M-A5 Engines prior to Serial No. V12250

(2) Airbus A320

(a) V2527-A5, V2527E-A5 Engines prior to Serial No. V12250

(3) Airbus A321

(a) V2530-A5, V2533-A5 Engines prior to Serial No. V12250

(4) Boeing – Longbeach Division MD-90

(a) V2525-D5, V2528-D5 Engines prior to Serial No. V20286

B. Concurrent Requirements

None.

C. Reason

(1) Problem

R To cancel OPTIONAL Service Bulletin 72-0488.

R This Service Bulletin introduced a revised HP Compressor Static Rear Seal
R Assembly.

R Manufacturing problems have significantly delayed production of the new
R seal. As a result this Service Bulletin is now cancelled.

R Parts or engines incorporating modification 72-0488 have not been
R supplied.

R The parts introduced by this Service Bulletin have not been supplied and
R have not been embodied into new engines.

(2) Evidence

See (1) Problem.

(3) Substantiation

The changes introduced by this Service Bulletin have been the subject of extensive engineering and stress analysis.

D. References

- R (1) Internal Reference No. - 04VR002, 04VR002A.
- (2) ATA Locator - 72-42-50.

2. Material Information

A. The kit required consists of the following parts:

None.

B. Parts to be reworked:

None.

C. New production parts:

- R None.

3. Accomplishment Instructions

- R A. None.