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DATE ~~R~~ Sep.11/01

Printed in Great Britain

V2500-D5 PROPULSION SYSTEMS SERVICE BULLETIN

This document transmits Revision 1 to Service Bulletin EV2500-73-0085

Document History

Service Bulletin Revision Status
Initial Issue Oct.18/96

Supplement Revision Status

Bulletin Revision 1

Remove

All pages of the
Service Bulletin

Incorporate

Pages 1 to 8 of the
Service Bulletin

Reason for change

Correction to Part Number
in Material Information.

V2500-ENG-73-0085

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED

If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England

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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 are as follows:

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R	7	1	Sep.11/01
R	8	1	Sep.11/01

Printed in Great Britain



ENGINE - FUEL AND CONTROL - FUEL METERING UNIT - INTRODUCTION OF FUEL METERING UNIT
SUPPLIED BY WOODWARD GOVERNOR COMPANY

1. Planning Information

A. Effectivity

(1) Boeing - Longbeach Division MD-90

V2525-D5, V2528-D5 Engines

(2) ATA Locator 73-00-00

B. Concurrent Requirements

None

C. Reason

(1) Condition

There is a requirement to install a fuel metering unit supplied by Woodward Governor Company in place of the unit supplied by Lucas Engine Control Systems Ltd.

(2) Background

As above in (1).

(3) Objective

Incorporation of this Service Bulletin (Modification) is designed to satisfy customer requirements.

(4) Substantiation

The changes introduced by this Service Bulletin have been the subject of satisfactory unit, rig and engine testing.

(5) Effect of bulletin on workshop procedures

(a) Removal/Installation

Not affected

(b) Disassembly/Assembly

Not affected

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(c) Cleaning

Not affected

(d) Inspection/Check

Not affected

(e) Repair

Not affected

(f) Testing

Not affected

(6) Supplemental Information

With incorporation of this Service Bulletin the installation arrangement number located on the engine identification plate is changed from AQ02 to AQ03. See D. Description for effectivity and procedure for recording this change.

D. Description

The current engine fuel and control system utilises a fuel metering unit supplied by Lucas Engine Control System Ltd. This Service Bulletin replaces it with a similar unit supplied by Woodward Governor Company. The unit is located in the same position on the propulsion system and all attaching parts remain unchanged.

The bulletin is accomplished in the field in three parts:

Part 1 Installation of a Woodward Governor FMU in place of a Lucas FMU prior to aircraft delivery.

Part 2 Installation of a Woodward Governor FMU in place of a Lucas FMU in service.

Part 3 Installation of a Lucas FMU in place of a Woodward Governor FMU in service.

E. Approval

The part number changed and/or part modification described in section 2 and 3 of this Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA approved for the engine models listed.

F. Compliance

Category 8



Accomplish based on experience with prior configuration.

G. Manpower

Estimated Manhours to incorporate the full intent of this Bulletin:

(1) In service

(a) To gain access

11 minutes

(b) To replace the FMU

6 hours

(c) To return engine to flyable status

17 minutes

(d) Total 6 hours 28 minutes

(2) At overhaul

No additional time is required to maintain the new configuration

NOTE: The parts affected by this Service Bulletin are accessible at overhaul

H. Material – Price and Availability

(1) Modification kit is not required.

See 'Material Information' section for prices and availability of spares.

I. Tooling – Price and Availability

Special tools are not required.

J. Weight and Balance

(1) Weight Change

None

(2) Moment Arm

No effect



(3) Datum

Engine Front Mount Centreline (Power Plant Station – PPS 100).

K. Electrical Load Data

This Service Bulletin has no effect on the aircraft electrical load.

L. References

(1) Internal Reference No.

95VR007A

(2) The V2500 Engine Illustrated Parts Catalogs.

(3) The MD-90 Aircraft Maintenance Manual

M. Other Publications Affected

(1) The V2500 Engine Illustrated Parts Catalogs.



2. Material Information

A. Kits associated with this Service Bulletin

None

B. Vendor unit affected by this Service Bulletin

Applicability: For each V2500 engine to incorporate this Bulletin

73-22-52

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
01100	8061-626	1	Meter, fuel	-	FMU530MK2	(A)(B) (S1)

C. Instruction Disposition Codes

(A) New part is currently available.

(B) Old part will be discontinued.

(S1) Old and new parts are freely and fully interchangeable

NOTE: The estimated unit prices, if shown are provided for planning purposes only and do not constitute a firm quotation. Consult the IAE Price Catalog or contact IAE's Spare Parts Sales Department for information concerning firm prices



3. Accomplishment Instructions

- A. Part 1 Installation of a Woodward Governor FMU in place of a Lucas FMU prior to aircraft delivery.

NOTE: The FMU Removal/Installation procedures are located in the AMM ref. 73-22-52-000-010

- (1) Replacement of the FMU prior to aircraft delivery requires that the demountable power plant number, which is inked to the fan case, is changed. Table 1 indicates the correct number that should be displayed in each case. The numbers should be chosen from the Woodward Governor column. (The Lucas numbers are added for information). The number will be dependent on the engine variant and position.

LUCAS AEROSPACE plc				WOODWARD GOVERNOR	
VARIANT	RATING	LH	RH	LH	RH
15	25K	290-6000-507	290-6001-507	290-6000-515	290-6001-515
20	25/28K	290-6000-511	290-6001-511	290-6000-517	290-6001-517
10	28K	290-6000-513	290-6001-513	290-6000-519	290-6001-519

TABLE 1 (Demountable Power Plant Numbers)

- (2) The number is located just below the TAI duct on the fan case. Use a rubber stamp and Omat 06-073 marking ink to re-identify the demountable power plant.

Refer to the IAE V2500 Standard Practices/Processes Manual Chap. 70-90-00

Existing numbers should be obliterated again using marking ink.

- (3) The engine data plate also equires to be changed to reflect a different installation arrangement number. Table 2 indicates the numbers that should be displayed for the different configurations.

LUCAS AEROSPACE plc	WOODWARD GOVERNOR
AQ02	AQ03

TABLE 2 (installation Arrangement Numbers)

- (a) Obliterate existing Installation Arrangement Number (IAN) using a vibro engraving tool.
- (b) In a space aligned with INSTL ARR on the data plate vibro engrave the correct number taken from Table 2.



- (c) On completion of this change to the data plate, a new data plate should be ordered using the attached proforma. This will ensure any future requirements to alter the IAN can be done without incurring space limitations.

B. Part 2 Installation of a Woodward Governor FMU in place of a Lucas FMU in service

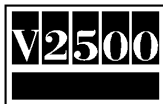
- (1) The engine data plate requires to be changed to reflect a different installation arrangement number. Table 2 indicates the numbers that should be displayed for the different configurations.
 - (a) Obliterate existing Installation Arrangement Number (IAN) using a vibro engraving tool.
 - (b) In a space aligned with INSTL ARR on the data plate vibro engrave the correct number taken from the Woodward Governor column on Table 2.
 - (c) On completion of this change to the data plate, a new data plate should be ordered using the attached proforma. This will ensure any future requirements to alter the IAN can be done without incurring space limitations.

C. Part 3 Installation of a Lucas FMU in place of a Woodward Governor FMU

- (1) The engine data plate requires to be changed to reflect a different installation arrangement number. Table 2 indicates the numbers that should be displayed for the different configurations.
 - (a) Obliterate existing Installation Arrangement Number (IAN) using a vibro engraving tool.
 - (b) In a space aligned with INSTL ARR on the data plate vibro engrave the correct number taken from the Lucas Aerospace column on Table 2.
 - (c) On completion of this change to the data plate, a new data plate should be ordered using the attached proforma. This will ensure any future requirements to alter the IAN can be done without incurring space limitations.

D. Recording Instructions

A record of accomplishment is required



International Aero Engines Ag.	Request For Data Plate Information DATA PLATE NUMBER. 5A9036
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From	Name:	Date: / /
	Dept: International Aero Engines AG	Tel. Ext
	M/S 121-10	

To:		

Present Take Off Rating	Revised Take Off Rating

Present Engine Type And Model	Revised Engine Type And Model

Present Installation Arrangement No	Revised Installation Arrangement No

Present EEC Program Plug	Revised EEC Program Plug

Type Certificate	Production Certificate

Name and Address of present Owner of Engine:	

Name of Previous Owner:	
Date of Transfer of Ownership: / /	

Name and Address of ultimate Owner of Engines:	

Reason for change:	

APPROVED: _____

DATE: _____

Proforma

ded0001063