

AIR - TO ANNOUNCE THE DELETION OF CERTAIN ACC MANIFOLD SPACERS - CATEGORY CODE 6 -
MOD.ENG-75-0017

1. Planning Information

A. Effectivity

- (1) Aircraft: Airbus A320
- (2) Engine: V2500-A1 Engines prior to serial No. V0162

B. Reason

(1) Condition

The spacers (ATA ref. 75-24-49-01-110 and 75-24-49-01-150) are not longer required for attachment of the LPT ACC Connector Tube on to the ACC support assemblies because of the flexibility of the clamps with ATA ref. 75-24-49-01-090 and 75-24-49-01-130.

(2) Background

Experience on installation of the LPT ACC connector Tube within production have shown that the requirement to use certain spacers can be deleted.

(3) Objective

To ease the procedure of the LP Turbine ACC Connector Tube installation.

(4) Substantiation

Substantiation test was not required.

(5) Effects of Bulletin on Workshop Procedures:

Removal/Installation	Affected (see supplemental information)
Disassembly/Assembly	Not affected
Cleaning	Not affected
Inspection/Check	Not affected
Repair	Not affected
Testing	Not affected

(6) Supplemental Information

The Post Service Bulletin configuration do no longer require use of certain spacers for installation of the LP Turbine ACC Connector Tube onto the support assemblies.

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**SERVICE BULLETIN****C. Description**

The Pre Service Bulletin configuration required use of the spacers with ATA ref. 75-24-49-01-110 and 75-24-49-01-150 as required. The requirement to use these spacers is now deleted.

D. Approval

The Part Number Changes and/or part modifications described in Section 2 and 3 of this Service Bulletin have been shown to comply the applicable Federal Aviation Regulations and are FAA approved for the engine model listed.

E. Compliance

Category 6

Accomplish when subassembly (i.e. modules, accessories components, build groups) is disassembled sufficiently to afford access to the affected parts and to all affected spare parts.

F. Manpower

Manpower data are not affected by the intend of this Service Bulletin.

G. Material – Price Availability

Not applicable

H. Tooling – Price and Availability

Special tools are not required

I. Weight and Balance

(1) Weight change	None
(2) Moment arm	No effect
(3) Datum	Engine front mount centerline (Powerplant Station(PPS)100)

J. Electrical Load Data

This Service Bulletin has no effect on the aircraft electrical load.

K. References

(1) Internal Reference No.

89VM007

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(2) Other references

Engineering Change No.89VM007

V2500 Engine Illustrated Parts Catalog

V2500 Engine Manual

A320 Aircraft Maintenance Manual

L. Other Publications Affected

- (1) Illustrated Parts Catalog, Chapter/Section 75-24-49 Figure 01.
- (2) A320 Aircraft Maintenance Manual, Chapter/Section 75-24-49 Removal/Installation, will be revised to show the change being introduced by this bulletin.
- (3) V2500 Engine Manual, Chapter/Section 72-00-50 Removal 01 and Installation 07, will be revised to show the change being introduced by this bulletin.

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International Aero Engines

SERVICE BULLETIN

2. Accomplishment Instructions

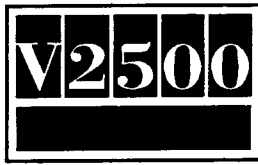
A. Rework Instructions for this bulletin are not required.

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3. Material Information

Applicability: For each V2500 Engine to incorporate this Bulletin

A. Kits associated with this Bulletin:

None

B. Parts affected by this Bulletin:

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Instructions Disposition
-- (75-24-49)	0	--	Spacer	3A0582 (01-110)	(A) (1D)
-- (75-24-49)	0	--	Spacer	3A0213 (01-150)	(B)(1) (1D)

C. Instruction/Disposition Code Statements:

(A) Old Part No. is no longer available for sale

(B) Old Part No. will continue to be available for sale

(1) Old Part No. will continue to be used at ATA location 75-24-49-01-070.

(1D) Quantity of Part Number decreased from maximum 5 to 0.

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