



628 Hebron Avenue, Suite 400
Glastonbury, CT 06033, USA.
Tel: +1 (860) 368-3823
Fax: +1 (860) 755-6876

DATE: Mar.28/13

V2500-A5 SERIES PROPULSION SYSTEMS NON-MODIFICATION SERVICE BULLETIN

This document transmits the Revision 1 of Non-Modification Service Bulletin V2500-ENG-80-0023.

Cancellation of Non-Modification Service Bulletin

The intent of Non-Modification Service Bulletin V2500-ENG-80-0023 is hereby cancelled (NON-MODIFICATION SERVICE BULLETIN - STARTING - PNEUMATIC STARTER - REPLACEMENT OF NON CONFORMANCE PNEUMATIC STARTER UNITS). For record purposes, a copy of this notice, attached to a copy of Non-Modification Service Bulletin V2500-ENG-80-0023 should be retained on file.

Document History

Non-Modification Service Bulletin Revision Status

Initial Issue Jan.16/12.

Non-Modification Service Bulletin Revision 1

Remove	Incorporate	Reason for change
All pages of the Non-Modification Service Bulletin.	Pages 1 to 5 of the Non-Modification Service Bulletin.	Cancellation.

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Transmittal - Page 1 of 1

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise IAE International Aero Engines AG

NON-MODIFICATION SERVICE BULLETIN – STARTING – PNEUMATIC STARTER – REPLACEMENT OF NON
CONFORMANCE PNEUMATIC STARTER UNITS

1. Planning Information

A. Effectivity

(1) Airbus A319/320/321

R (a) V2500-A5 Engines

(i) Pneumatic Starter (80-13-41, 01-200), P/N 790425A6 initially installed on the following delivered production engines:

Engine Serial Number	Starter Serial Number
V15931	A14848
V15937	A15024
V15939	A13594
V15940	A15125
V15941	A15123
V15942	A15142
V15943	A15753
V15944	A15050
V15945	A15101
V15946	A15145
V15947	A15016
V15948	A15143
V15949	A15129
V15951	A15137
V15952	A15156
V15954	A15104
V15956	A15161
V15957	A15106
V15958	A14792
V15959	A14745
V15962	A15170

B. Concurrent Requirements

None.

C. Reason

(1) Condition

A number of suspect non-conformance cluster gear assemblies were installed in new pneumatic starter units.

R These suspect non-conformance pneumatic starters (80-13-41, 01-200), P/N 790425A6 were installed on production engines and the respective customers were informed.

(2) Objective

R The non-conforming parts have been replaced and this Non-Modification
R Service Bulletin V2500-ENG-80-0023 is cancelled.

D. Description

R None – Action withdrawn.

E. Compliance

R None – Action withdrawn.

F. Approval

R The intent to cancel this Non-Modification Service Bulletin V2500-ENG-80-0023
R has been shown to comply with the applicable Federal Aviation Regulations and
R are FAA APPROVED for the engines and specific starter parts listed.

G. Manpower

R None – Action withdrawn.

H. Material Price and Availability

R Not applicable.

I. Tooling Price and Availability

R Not applicable.

J. Industry Support Information

Not applicable.

K. Weight and Balance**(1) Weight Change**

None.

(2) Moment Arm

No effect.

(3) Datum

Engine front mount centerline (Power Plant Station (PPS) 100).

L. Electrical Load Data

This Service Bulletin has no effect on the aircraft electrical load.

M. Software Accomplishment Summary

Not applicable.

N. References

(1) Pneumatic starter EIPC reference (80-13-41, 01-200), P/N 790425A6.

(2) Internal Reference No.

R Engineering Change No. 11VR777A.

(3) Aircraft Maintenance Manual, Chapters 71-13-00 Opening/Closing and 80-13-41, Removal/Installation.

O. Other Publications Affected

None.

P. Interchangeability of Parts

Not affected.

2. Material Information**A. The kit required consists of the following parts:**

None.

B. Parts to be reworked:

None.

C. New production parts:

None.

D. Redundant parts:

None.

E. Instruction disposition codes:

None.

3. Accomplishment Instructions

R None – Action withdrawn.



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