



STANDARD PRACTICES - ENGINE - INFORMATION - THRUST REVERSER - TO ANNOUNCE THE
AVAILABILITY OF VARIOUS REPAIR PARTS - CATEGORY CODE 7 - MOD.NAC-70-0090

1. Planning Information

A. EFFECTIVITY

(1) AIRCRAFT: Airbus A320

(2) NACELLE: V2500-A1

B. REASON

To announce the availability of newly released various repair parts for the thrust reverser.

C. COMPLIANCE

Category code 7

Accomplish when the supply of superseded parts has been depleted.

D. APPROVAL

(1) The part number transaction shown under the "MATERIAL INFORMATION" portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Nacell Model listed.

E. REFERENCES

(1) Internal Reference Nos.

87VN502

87VN507

88VN019

88VN503

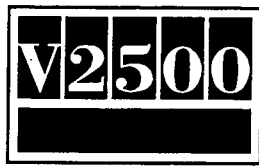
88VN505

88VN508

88VN511

88VN514

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88VN515
88VN519
88VN521
88VN526
88VN528
89VN506
89VN507
89VN508
89VN510
89VN527
89VN531
89VN531A
89VN536
89VN540
89VN542
89VN543
89VN543A
89VN545
90VN506
90VN510B

F. GENERAL INFORMATION

- (1) The Material Information portion of this bulletin provides the latest information concerning repair parts for the thrust reverser and the common nozzle assembly.
- (2) The new repair schemes being introduced into the V2500 Engine Manual are:

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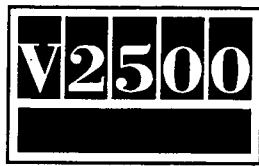
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ATA REF. NO	REPAIR SCHEME NO.	TITTLE
78-11-11	VRS2050	Side Strut; Skin Renewal, Common Nozzle Assembly
	VRS2055	Seal Replacement - Outer Duct Common Nozzle Assembly
	VRS2059	Seal and Retainer Replacement Inner Annulus - Common Nozzle
	VRS2060	Lower Seal Replacement Common Nozzle Assembly
	VRS2062	Common Nozzle Assembly; Pressure Seal Replacement
	VRS2140	Rubbing Block replacement; Common Nozzle Assembly
	VRS2277	Titanium Patch; Common Nozzle Assembly
78-30-10	VRS2064	Seal Replacement, Forward Crossover Beam
	VRS2136	Retainer Replacement Forward Crossover Beam
	VRS2137	Fireshield Replacement Forward Crossover Beam
78-32-40	VRS2069	Nutplate Replacement; L/H Aft Cascade Ring
78-32-42	VRS2087	L/H Blocker Flap Link, Bearing Renewal
78-32-46	VRS2039	DynaRohr Acoustic Panel; Repair Partial Penetration, Left Hand Translating Sleeve
	VRS2041	DynaRohr Acoustic Panel; Repair Partial Penetration, Left Hand Translating Sleeve
78-32-46	VRS2071	Seal Replacement; L/H Translating Sleeve

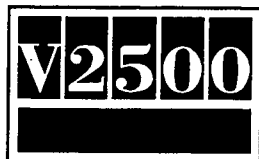
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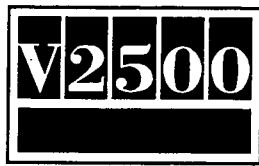
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78-32-46	VRS2089	Hinge Renewal, Blocker Door Left Hand Translating Sleeve
	VRS2158	Nutplate Replacement; L/H Translating Sleeve
	VRS2275	Lower Forward Hoist Point, Insert Repair; L/H Translating Sleeve
78-32-47	VRS2133	Wire Replacement; Left Thrust Reverser Electrical Harness
	VRS2134	Wire Replacement Right Thrust Reverser Electrical Harness
78-38-49	VRS2007	DynaRohr Acoustic; Repair Partial Penetration, Left Hand Fixed Duct Assembly
	VRS2023	Aluminum Skin/Honeycomb; Repair Partial Penetration, left fixed Duct Assembly
	VRS2053	Seal/Retainer Renewal, Lower Track, L/H Thrust Reverser
	VRS2057	Pivot Fitting Renewal, L/H Thrust Reverser Blocker Door
	VRS2065	Nutplate Replacement, Upper Hoist Point: Left Hand Thrust Reverser
	VRS2075	Thrust Reverser Upper Hoist Point Nutplate Replacement
	VRS2077	Translating Sleeve Aft Latch Area Repair
	VRS2079	Plug - Seal Replacement L/H Thrust Reverser
	VRS2093	Left Hand Torque Ring Rub Strip Replacement
78-32-49	VRS2097	Heat Shield Replacement, Large Aft; Right Hand Thrust Reverser
	VRS2099	Heat Shield Replacement, Large Forward; L/H Thrust Reverser

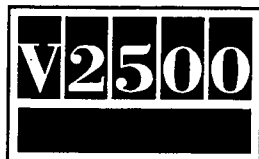


	VRS2101	Heat Shield Replacement Lower Bifurcation; L/H Thrust Reverser
	VRS2103	Heat Shield Replacement Mid-Bottom L/H Thrust Reverser
	VRS2105	Heat Shield Replacement Bottom L/H Thrust Reverser
	VRS2107	Heat Shield Replacement Aft-Bottom L/H Thrust Reverser
	VRS2109	Heat Shield Replacement; Bottom Forward L/H Thrust Reverser
	VRS2111	Heat Shield Replacement; Upper Bifurcation; L/H Thrust Reverser
	VRS2113	Upper Heat Shield Replacement; Expanded Bifurcation; L/H Thrust Reverser
	VRS2115	Heat Shield Replacement Expanded Bifurcation; L/H Thrust Reverser Ring
	VRS2183	Notplate Replacement; L/H Torque
	VRS2191	L/H Lower Track Seal Replacement
	VRS2195	Outer Fairing; Repair Surface Damage, Left Hand Torque Ring
	VRS2199	L/H Lower Track Rubstrip Replacement
78-32-49	VRS2201	L/H Lower Track Teflon Rubstrip Replacement
	VRS2261	Fwd Nutplate Replacement L/H Lower Track
78-32-70	VRS2068	Nutplate Replacement; R/H Aft Cascade Ring
78-32-72	VRS2086	R/H Blocker Flap Link, Bearing Renewal

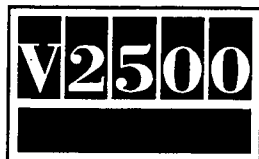


78-32-76	VRS2040	DynaRohr Acoustic Panel; Repair Full Penetration, Right Hand Translating Sleeve
	VRS2042	DynaRohr Acoustic Panel; Repair Partial Penetration, Right Hand Translating Sleeve
	VRS2070	Seal Replacement R/H Translating Sleeve
	VRS2088	Hinge Replacement, Blocker Door Right Hand Translating Sleeve
	VRS2159	Nutplate replacement; R/H Translating Sleeve
	VRS2276	Lower Forward Hoist Point, Insert Repair; R/H Translating Sleeve
78-32-79	VRS2008	DynaRohr Acoustic Panel; Repair Partial Penetration, Right Hand Fixed Duct Assembly
	VRS2010	DynaRohr Acoustic Panel; Repair Full Penetration, Right Hand Fixed duct Assembly
	VRS2024	Aluminum Skin/Honeycomb; Repair Partial Penetration, Right Hand Fixed Duct Assembly
78-32-79	VRS2052	Pivot Fitting Renewal, R/H Trust Reverser Blocker Door
	VRS2054	Seal/Retainer Renewal, Lower Track, R/H Thrust Reverser
	VRS2074	Nutplate Replacement, Upper Hinge Access Panel; R/H Thrust Reverser
	VRS2076	Pressure Seal Replacement R/H Fixed Duct
	VRS2078	Plug - Seal Replacement L/H Thrust Reverser
	VRS2085	Nutplate Replacement, Upper Hoist Point: Right Hand Thrust Reverser

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	VRS2092	Right Hand Torque Ring Rub Strip Replacement
	VRS2098	Heat Shield Replacement, Large Aft; Left Hand Thrust Reverser
	VRS2100	Heat Shield Replacement, Large Forward; R/H Thrust Reverser
	VRS2102	Heat Shield Replacement Lower Bifurcation; R/H Thrust Reverser
	VRS2104	Heat Shield Replacement Mid-Bottom R/H Thrust Reverser
	VRS2106	Heat Shield Replacement Bottom; R/H Thrust Reverser
	VRS2108	Heat Shield Replacement Aft-Bottom R/H Thrust Reverser
	VRS2110	Heat Shield Replacement; Bottom Forward R/H Thrust Reverser
	VRS2112	Heat Shield Replacement; Upper Bifurcation; R/H Thrust Reverser
78-32-79	VRS2114	Upper Heat Shield Replacement; Expanded Bifurcation R/H THrust Reverser
	VRS2116	Heat Shield Replacement; Expanded Bifurcation, R/H Thrust Reverser
	VRS2117	Heat Shield Renewal, Pan Down; R/H Thrust Reverser
	VRS2184	Nutplate Replacement; R/H Torque Ring
	VRS2192	R/H Lower Track Seal Replacement
	VRS2196	Outer Fairing; Repair Surface Damage, Right Hand Torque Ring
	VRS2200	R/H Lower Track Bushing Replacement
	VRS2202	R/H Lower Track Teflon Rubstrip Replacement



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	VRS2203	R/H Lower Track; Lanyard Bracket Replacement
	VRS2260	FWD Nutplate Replacement R/H Lower Track
78-32-80	VRS2051	Rub Strip Renewal Thrust Reverser Pressure Relief Door
	VRS2084	Seal and Retainer Renewal Thrust Reverser Pressure Relief Door

G. MATERIAL INFORMATION

New Part No. (ATA No.)	Qty	Est'd Unit Price (\$)	Keyword	Old Part No. (IPC No.)	Supply Status
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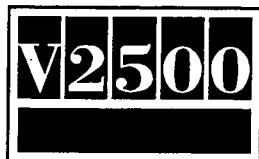
- (1) The following repair parts are required to accomplish Repair Scheme VRS2050.

740-1106-503 (78-11-11) (78-11-11) AN960C416L (78-11-11) (78-11-11) CSR922-5-14 (78-11-11) (78-11-11) CSR922-5-16 (78-11-11) (78-11-11) CSR922-5-8 (78-11-11) (78-11-11) CSR925-8-15 (78-11-11) (78-11-11) CSR942-6-18 (78-11-11) (78-11-11)	2 16 6 2 8 8 16	5882.00 2.00 2.00 2.00 2.00 2.00 2.00	Strut Ay Washer Rivet Rivet Rivet Rivet Rivet	- (01-610) (01-659) - (01-614) (01-663) - (01-633) (01-677) - (01-639) (01-683) - (01-637) (01-681) - (01-612) (01-661) - (01-635) (01-679)	(A) (A) (A) (A) (A) (A) (A)
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* Repair part for 740-1106-501 and 740-1106-502

- (2) The following repair parts are required to accomplish repairs for Repair Scheme VRS2055.

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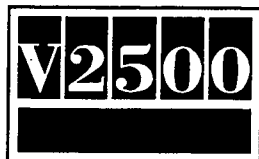


740-1077-3	2	58.00	Plug	-	(A)
(78-11-11)				(01-221)	
740-1118-1	2	415.00	Plug	-	(A)
(78-11-11)				(01-224)	

- (3) The following repair parts are required to accomplish repairs for Repair Schemes VRS2059.

740-1014-3	2	22.00	Plug	-	(A)
(78-11-11)				(01-189)	
(78-11-11)				(01-204)	
740-1014-501	1	RQ*	Seal	-	(A)
(78-11-11)				(01-193)	
740-1014-502	1	RQ*	Seal	-	(A)
(78-11-11)				(01-208)	
740-1021-10	1	RQ*	Seal	-	(A)
(78-11-11)				(01-206)	
740-1021-11	1	RQ*	Seal	-	(A)
(78-11-11)				(01-187)	
740-1021-12	1	RQ*	Seal	-	(A)
(78-11-11)				(01-202)	
740-1021-503	1	RQ*	Seal Ay	-	(A)
(78-11-11)				(01-185)	
740-1021-504	1	RQ*	Seal Ay	-	(A)
(78-11-11)				(01-200)	
740-1021-7	1	RQ*	Seal	-	(A)
(78-11-11)				(01-195)	
740-1021-8	1	RQ*	Seal	-	(A)
(78-11-11)				(01-210)	
740-1021-9	1	RQ*	Seal	-	(A)
(78-11-11)				(01-191)	
740-1023-503	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-145)	
749-1023-504	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-150)	
740-1119-501	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-160)	
740-1119-502	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-165)	
740-1119-503	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-135)	
740-1119-504	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-140)	
740-1119-505	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-115)	
740-1119-506	1	RQ*	Retainer	-	(A)
(78-11-11)				(01-120)	
MS20470AD4-5	116	4.00	Rivet	-	(A)
(78-11-11)				(01-116)	
(78-11-11)				(01-121)	
(78-11-11)				(01-136)	

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(78-11-11)				(01-141)	
MS20470AD4-5	116	4.00	Rivet	-	(A)
(78-11-11)				(01-146)	
(78-11-11)				(01-151)	
(78-11-11)				(01-161)	
(78-11-11)				(01-166)	

- (4) The following repair parts are required to accomplish repairs for Repair Scheme VRS2060.

740-1014-3	2	22.00	Plug	-	(A)
(78-11-11)				(01-189)	
(78-11-11)				(01-204)	
740-1077-3	2	58.00	Plug	-	(A)
(78-11-11)				(01-221)	
740-1119-507	1	43.00	Retainer	-	(A)
(78-11-11)				(01-170)	
740-1119-508	1	58.00	Retainer	-	(A)
(78-11-11)				(01-175)	
MS20470AD4-6	6	RQ*	Rivet	-	(A)
(78-11-11)				(01-217)	
MS20470AD5-8	8	RQ*	Rivet	-	(A)

- (5) The following repair parts are required to accomplish repairs for Repair Scheme VRS2140.

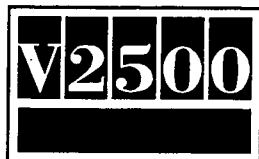
740-1027-501	36	RQ*	Block	-	(A)
(78-11-11)				(01-420)	
S700S0497-90	32	RQ*	Shim	-	(A)
(78-11-11)				(01-426)	
S700S0497-91	4	RQ*	Shim	-	(A)
(78-11-11)				(01-431)	
MS2046AD4-3	72	RQ*	Rivet	-	(A)
(78-11-11)				(01-421)	

- (6) The following repair parts are required to accomplish repairs for Repair Scheme VRS2277.

740-7506-3	1	RQ*	Sheet	-	(A)
(78-11-11)				(01-950)	
NAS1739M5-4	A/R	RQ*	Rivet	-	(A)
(78-11-11)				(01-952)	
NAS1739M5-3	A/R		Rivet	-	(A)
(78-11-11)				(01-953)	
NAS1739C5-4	A/R		Rivet	-	(A)
(78-11-11)				(01-954)	

- (7) The following repair parts are required to accomplish repairs for Repair Scheme VRS2064.

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740-0386-503 (78-30-10)	1	544.00	Seal	- (01-030)	(A)
740-0386-504 (78-30-10)	1	544.00	Seal,	- (01-050)	(A)
HL40-5-4 (78-30-10) (78-30-10)	2	4.00	Pin	- (01-034) (01-054)	(A)
HL94DU5 (78-30-10) (78-30-10)	3	4.00	Collar	- (01-032) (01-052)	(A)

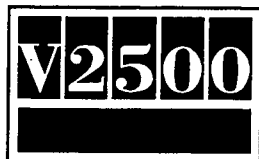
- (8) The following repair parts are required to accomplish repairs for Repair Scheme VRS2136.

740-0237-511 (78-30-10)	1	RQ*	Retainer	- (01-090)	(A)
740-0237-512 (78-30-10)	1	RQ*	Retainer	- (01-100)	(A)
HL40-4-4 (78-30-10) (78-30-00)	2	RQ*	Pin	- (01-094) (01-104)	(A)
HL40-5-4 (78-30-10) (78-30-10)	2	2.00	Pin	- (01-024) (01-044)	(A)
HL94DU4 (78-30-10) (78-30-10)	2	RQ*	Collar	- (01-092) (01-102)	(A)
HL94DU5 (78-30-10) (78-30-10)	2	4.00	Collar	- (01-022) (01-042)	(A)
MS20615-4M (78-30-10)	4	RQ*	Rivet	- (01-106)	(A)

- (9) The following repair parts are required to accomplish repairs for Repair Scheme VRS2137.

740-0480-503 (78-30-10)	1	225.00	Shield	- (01-020)	(A)
740-0480-504 (78-30-10)	1	274.00	Shield	- (01-040)	(A)
740-0483-503 (78-30-10)	2	36.00	Shield	- (01-060)	(A)
HL40-5-4 (78-30-10) (78-30-10)	2	4.00	Pin	- (01-024) (01-044)	(A)
HL94DU5 (78-30-10) (78-30-10)	2	4.00	Collar	- (01-022) (01-042)	(A)
MS20615-4M (78-30-10) (78-30-10)	12	RQ*	Rivet	- (01-026) (01-046)	(A)

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(78-30-10)

(01-062)
(01-096)

- (10) The following repair parts are required to accomplish repairs for Repair Scheme VRS2069.

MS21060-4 (78-32-40)	32	RQ*	Nut	- (01-320)	(A)
NAS463XDD416H (78-32-40)	32	RQ*	Spacer	- (01-340)	(A)
MS20426AD3-7 (78-32-40)	64	RQ*	Rivet	- (01-330)	(A)

- (11) The following repair parts are required to accomplish repairs for Repair Scheme VRS2087.

HT3V (78-32-42)	5	RQ*	Bearing	- (01-080)	(A)
03-825-04E005 (78-32-42)	5	RQ*	Bearing	- (01-090)	(A)

- (12) The following repair parts are required to accomplish repairs for Repair Scheme VRS2039 and VRS2041.

740-7502-501 (78-32-46)	1	RQ*	Panel	- (01-200)	(A)
740-7502-503 (78-32-46)	1	RQ*	Panel	- (01-210)	(A)
NAS1738C5-2 (78-32-46) (78-32-46)	A/R	RQ*	Rivet	- (01-202) (01-212)	(A)

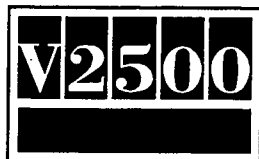
- (13) The following repair parts are required to accomplish repairs for Repair Scheme VRS2071.

740-0035-3 (78-32-46)	1	780.00	Seal	- (03-040)	(A)
740-0035-9 (78-32-46)	1	1139.00	Seal Ay	- (03-010)	(A)
740-0217-501 (78-32-46)	1	78.00	Seal Ay	- (03-020)	(A)
740-0416-505 (78-32-46)	1	193.00	Plug, End	- (03-030)	(A)
NAS623-3-2 (78-32-46)	1	4.00	Screw	- (03-012)	(A)

- (14) The following repair parts are required to accomplish repairs for Repair Scheme VRS2089.

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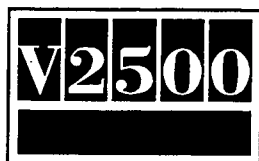
740-0041-507 (78-32-46)	5	640.00	Hinge	-	(A)
				(02-010)	
740-0041-509 (78-32-46)	5	640.00	Hinge	-	(A)
				(02-030)	
(78-32-46)				(02-050)	
HL10V6-13 (78-32-46)	2	11.00	Pin		(A)
				(02-058)	
HL10V6-32 (78-32-46)	18	RQ*	Pin	-	(A)
				(02-016)	
(78-32-46)				(02-036)	
HL10V6-8 (78-32-46)	20	4.00	Pin	-	(A)
				(02-014)	
(78-32-46)				(02-034)	
(78-32-46)				(02-054)	
HL70-6 (78-32-46)	38	4.00	Collar	-	(A)
				(02-012)	
(78-32-46)				(02-032)	
(78-32-46)				(02-052)	
HL89DU6ADW (78-32-46)	2	24.00	Collar	-	(A)
				(02-056)	

(15) The following repair parts are required to accomplish repairs for Repair Scheme VRS2158.

MS21060L4 (78-32-46)	4	RQ*	Nut	-	(A)
				(01-140)	
(78-32-46)				(01-148)	
MS21059L3 (78-32-46)	4	RQ*	Nutplate	-	(A)
				(01-170)	
MS21059L4 (78-32-46)	6	RQ*	Nutplate	-	(A)
				(01-180)	
MS21055L5 (78-32-46)	1	RQ*	Nutplate	-	(A)
				(01-210)	
CCR264C53-7 (78-32-46)	4	RQ*	Rivet	-	(A)
				(01-135)	
MS20426AD3-4 (78-32-46)	8	RQ*	Rivet	-	(A)
				(01-165)	
MS20427M3-4 (78-32-46)	12	RQ*	Rivet	-	(A)
				(01-175)	
MS20427M3-7 (78-32-46)	4	RQ*	Rivet	-	(A)
				(01-145)	
MS20427M4-7 (78-32-46)	2	RQ*	Rivet	-	(A)
				(01-206)	

(16) The following repair parts are required to accomplish repairs for Repair Scheme VRS2275.

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NAS1081C4A4 (78-32-46)	2	RQ*	Setscrew	- (01-115)	(A)
465HF428-08 (78-32-46)	2	RQ*	Insert	- (01-120)	(A)

(17) The following repair parts are required to accomplish Repair Scheme VRS2133 and VRS2134.

31E5-52-777 (78-32-47) (78-32-77)	7	RQ*	Wire	- (01-302) (01-302)	(A)
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(18) The following repair parts are required to accomplish repairs for Repair Scheme VRS2007.

740-7500-501 (78-32-49)	1	RQ*	Panel	- (01-689)	(A)
CR3253-5-2 (78-32-49)	A/R	2.00	Rivet	- (01-690)	(A)

(19) The following repair parts are required to accomplish repairs for Repair Scheme VRS2023.

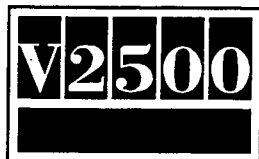
740-7501-501 (78-32-49)	1	RQ*	Panel	- (01-689)	(A)
CR3253-5-2 (78-32-49)	A/R	2.00	Rivet	- (01-690)	(A)

(20) The following repair parts are required to accomplish repairs for Repair Scheme VRS2053.

740-0412-1 (78-32-49)	1	22.00	Seal	- (10-460)	(A)
740-0412-11 (78-32-49)	1	83.00	Retainer	- (10-265)	(A)
740-0412-3 (78-32-49)	1	66.00	Seal	- (10-245)	(A)
740-0412-5 (78-32-49)	1	375.00	Seal	- (10-250)	(A)
740-0412-53 (78-32-49)	1	47.00	Retainer	- (10-275)	(A)
740-0412-57 (78-32-49)	1	47.00	Retainer	- (10-285)	(A)
740-0412-7 (78-32-49)	1	47.00	Retainer	- (10-445)	(A)
740-0412-9 (78-32-49)	1	58.00	Retainer	- (10-255)	(A)
MS20470AD4 (78-32-49) (78-32-49) (78-32-49)	29	RQ*	Rivet	- (10-260) (10-270) (10-280)	(A)

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(78-32-49)
(78-32-49)

(10-290)
(10-450)

(21) The following repair parts are required to accomplish repairs for Repair Scheme VRS2057.

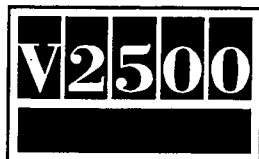
740-0179-505 (78-32-49)	4	RQ*	Fitting	- (02-010)	(A)
740-0365-503 (78-32-49)	1	RQ*	Fitting	- (02-080)	(A)
2ASPF6DT6-7 (78-32-49) (78-32-49)	6	20.00	Pin	- (02-070) (02-130)	(A)
ASPF6DT6 (78-32-49) (78-32-49)	6	14.00	Sleeve	- (02-040) (02-110)	(A)
ASPLC2AC6 (78-32-49) (78-32-49)	6	4.00	Collar	- (02-030) (02-100)	(A)
HL11V6-24 (78-32-49)	2	21.00	Pin	- (02-120)	(A)
HL11V6-26 (78-32-49)	8	25.00	Pin	- (02-050)	(A)
HL11V6-7 (78-32-49)	6	4.00	Pin	- (02-060)	(A)
HL70-6 (78-32-49) (78-32-49)	16	4.00	Collar	- (02-020) (02-090)	(A)

(22) The Following repair parts are required to accomplish Repair Scheme VRS2065.

63605-048Q (78-32-49)	2	57.00	Nutplate	- (15-180)	(A)
CR3222-5-3 (78-32-49)	18	4.00	Rivet	- (15-184)	(A)
MS20427M4C6 (78-32-49)	4	RQ*	Rivet	- (15-182)	(A)

(23) The following repair parts are required to accomplish repairs for Repair Scheme VRS2075.

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MS21062-4 (78-32-49)	6	RQ*	Nut	- (25-030)	(A)
MS21076-4 (78-32-49)	5	RQ*	Nutplate	- (25-036)	(A)
MS20426AD3-4 (78-32-49) (78-32-49)	22	RQ*	Rivet	- (25-034) (25-039)	(A)

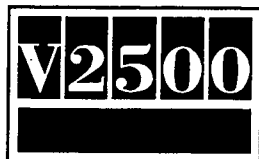
(24) The following repair parts are required to accomplish repairs for Repair Scheme VRS2077.

740-0076-503 (78-32-49)	1	37.00	Seal	- (35-200)	(A)
740-0082-503 (78-32-49)	1	248.00	Seal	- (35-220)	(A)
740-0082-504 (78-32-49)	1	225.00	Seal	- (35-230)	(A)
740-0087-505 (78-32-49)	1	440.00	Seal Ay	- (35-070)	(A)
740-0194-505 (78-32-49)	1	83.00	Seal	- (35-100)	(A)
740-0437-501 (78-32-49)	1	RQ*	Block Ay	- (35-040)	(A)
740-0438-501 (78-32-49)	1	RQ*	Block Ay	- (35-010)	(A)
740-0226-1 (78-32-49)	1	264.00	Seal	- (35-240)	(A)
740-0226-13 (78-32-49)	1	83.00	Seal	- (35-270)	(A)
740-0226-3 (78-32-49)	1	47.00	Seal	- (35-250)	(A)
740-0226-5 (78-32-49)	1	47.00	Seal	- (35-260)	(A)
740-0226-7 (78-32-49)	2	29.00	Plug	- (35-280)	(A)
740-0226-9 (78-32-49)	2	62.00	Plug	- (35-290)	(A)
AN960PD10 (78-32-49) (78-32-49)	4	2.00	Washer	- (35-030) (35-060)	(A)
NAS6803-4 (78-32-49) (78-32-49)	4	65.00	Bolt	- (35-020) (35-050)	(A)
NAS8603-9 (78-32-49)	2	16.00	Screw	- (35-080)	(A)

(25) The following repair parts are required to accomplish Repair Scheme VRS2079.

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740-0379-501 (78-32-49)	1	226.00	Seal	- (01-950)	(A)
NAS1200M5-3 (78-32-49)	3	RQ*	Rivet	- (01-952)	(A)

(26) The Following repair parts are required to accomplish Repair Scheme VRS2093.

740-0011-3 (78-32-49)	1	296.00	Strip	- (20-140)	(A)
CR3524-4-2 (78-32-49)	56	RQ*	Rivet	- (20-142)	(A)
NAS1200M4-4 (78-32-49)	4	RQ*	Rivet	- (20-144)	(A)

(27) The following repair parts are required to accomplish Repair Scheme VRS2097.

740-0220-201 (78-32-49)	1	1879.00	Shield	- (30-220)	(A)
CR3523-4-2 (78-32-49)	27	2.00	Rivet	- (30-060)	(A)
(78-32-49)				(30-375)	
(78-32-49)				(30-385)	
(78-32-49)				(30-440)	

(28) The following repair parts are required to accomplish Repair Scheme VRS2099.

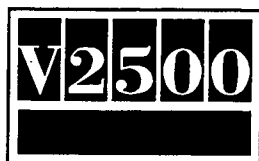
740-0220-203 (78-32-49)	1	1819.00	Shield	- (30-230)	(A)
CR3523-4-1 (78-32-49)	6	8.00	Rivet	- (30-250)	(A)
CR3523-4-2 (78-32-49)	34	2.00	Rivet	- (30-340)	(A)
(78-32-49)				(30-360)	
(78-32-49)				(30-400)	
(78-32-49)				(30-420)	
CR3523-4-4 (78-32-49)	3	2.00	Rivet	- (03-142)	(A)

(29) The following repair parts are required to accomplish Repair Scheme VRS2101.

740-0220-205 (78-32-49)	1	643.00	Shield	- (30-490)	(A)
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(30) The following repair parts are required to accomplish Repair Scheme VRS2103.

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740-0220-207 (78-32-49)	1	83.00	Shield	- (30-550)	(A)
CR3523-4-1 (78-32-49)	7	8.00	Rivet	- (30-552)	(A)

(31) The following repair parts are required to accomplish Repair Scheme VRS2105.

740-0220-209 (78-32-49)	1	83.00	Shield	- (30-530)	(A)
CR3523-4-1 (78-32-49)	7	8.00	Rivet	- (30-532)	(A)
CR3523-4-2 (78-32-49)	2	2.00	Rivet	- (30-534)	(A)

(32) The following repair parts are required to accomplish Repair Scheme VRS2107.

740-0220-11 (78-32-49)	1	323.00	Shield	- (30-500)	(A)
CR3523-4-3 (78-32-49)	5	2.00	Rivet	- (30-502)	(A)
CR3523-4-2 (78-32-49)	6	2.00	Rivet	- (30-504)	(A)

(33) The following repair parts are required to accomplish Repair Scheme VRS2109.

740-0220-21 (78-32-49)	1	80.00	Shield	- (30-570)	(A)
CR3523-4-1 (78-32-49)	4	8.00	Rivet	- (30-572)	(A)

(34) The following repair parts are required to accomplish Repair Scheme VRS2111.

740-0220-91 (78-32-49)	1	291.00	Shield	- (30-320)	(A)
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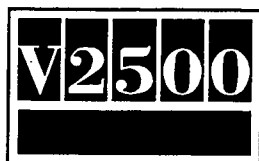
(35) The following repair parts are required to accomplish Repair Scheme VRS2113.

740-0220-119 (78-32-49)	1	272.00	Shield	- (30-690)	(A)
CR3523-4-1 (78-32-49)	2	8.00	Rivet	- (30-692)	(A)

(36) The following repair parts are required to accomplish Repair Scheme VRS2115.

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740-0220-121 (78-32-49)	1	68.00	Shield	- (30-710)	(A)
CR3523-4-2 (78-32-49)	4	2.00	Rivet	- (30-712)	(A)
CR3523-4-4 (78-32-49)	4	2.00	Rivet	- (30-714)	(A)

(37) The following repair parts are required to accomplish repairs for Repair Scheme VRS2194.

MS21062-4 (78-32-49)	1	RQ*	Nut	- (20-600)	(A)
MS21076-4 (78-32-49)	33	RQ*	Nutplate	- (20-640)	(A)
MS21073L3 (78-32-49)	1	RQ*	Nutplate	- (20-850)	(A)
MS20426D3-4 (78-32-49)	2	RQ*	Rivet	- (20-860)	(A)
MS20427M3-12 (78-32-49)	68	RQ*	Rivet	- (20-610) (20-650)	(A)

(38) The following repair parts are required to accomplish Repair Scheme VRS2191.

740-0362-505 (78-32-49)	1	446.00	Seal	- (10-320)	(A)
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(39) The following repair parts are required to accomplish Repair Scheme VRS2195.

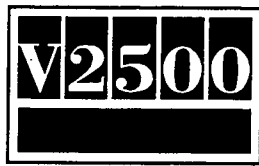
740-0422-505 (78-32-49)	3	RQ*	Retainer	740-0422-503 (10-370)	(A)(1)
NAS1189-06P8 (78-32-49)	3	RQ*	Screw	122555-8 (10-375)	(A)(1)
BB360-632-2 (78-32-49)	3	RQ*	Blindnut	MS21062L3 (10-585)	(A)(1)

(40) The following repair parts are required to accomplish Repair Scheme VRS2199.

740-0412-103 (78-32-49)	2	RQ*	Rubstrip	- (10-395)	(A)
MS20427M3-5 (78-32-49)	4	RQ*	Rivet	- (10-397)	(A)

(41) The following repair parts are required to accomplish Repair Scheme VRS2201.

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740-0412-51 (78-32-49)	1	RQ*	Rubstrip	- (10-390)	(A)
MS20426AD5-5 (78-32-49)	3	RQ*	Rivet	- (10-392)	(A)

(42) The following repair parts are required to accomplish Repair Scheme VRS2261.

MS21062L3 (78-32-49)	1	RQ*	Nut	- (10-395)	(A)
MS20426AD3-5 (78-32-49)	3	RQ*	Rivet	- (10-397)	(A)

(43) The following repair parts are required to accomplish repairs for Repair Scheme VRS2068.

MS21060-4 (78-32-70)	32	RQ*	Nut	- (01-330)	(A)
NAS463XDD416H (78-32-70)	32	RQ*	Spacer	- (01-350)	(A)
MS20426AD3-7 (78-32-70)	64	RQ*	Rivet	- (01-340)	(A)

(44) The following repair parts are required to accomplish repairs for Repair Scheme VRS2086.

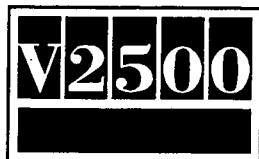
HT3V (78-32-42)	5	RQ*	Bearing	- (01-080)	(A)
03-825-04E005 (78-32-42)	5	RQ*	Bearing	- (01-090)	(A)

(45) The following repair parts are required to accomplish repairs for Repair Scheme VRS2040 and VRS2042.

740-7502-501 (78-32-76)	1	RQ*	Panel	- (01-200)	(A)
740-7502-503 (78-32-76)	1	RQ*	Panel	- (01-210)	(A)
NAS1738C5-2 (78-32-76) (78-32-76)	A/R	RQ*	Rivet	- (01-202) (01-212)	(A)

(46) The following repair parts are required to accomplish repairs for Repair Scheme VRS2070.

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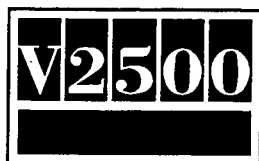
740-0035-10 (78-32-76)	1	1139.00	Seal Ay	- (03-010)	(A)
740-0035-13 (78-32-76)	1	643.00	Seal	- (03-100)	(A)
740-0035-15 (78-32-76)	1	RQ*	Retainer	- (03-110)	(A)
740-0035-4 (78-32-76)	1	780.00	Seal	- (03-040)	(A)
740-0217-502 (78-32-76)	1	301.00	Seal Ay	- (03-020)	(A)
740-0416-505 (78-32-76)	1	193.00	Plug	- (03-030)	(A)

(47) The following repair parts are required to accomplish repairs for Repair Scheme VRS2088.

740-0041-508 (78-32-76)	5	640.00	Hinge	- (02-010)	(A)
740-0041-510 (78-32-76)	5	640.00	Hinge	- (02-030)	(A)
(78-32-76)				(02-050)	
HL10V6-13 (78-32-76)	2	11.00	Pin	- (02-058)	(A)
HL10V6-32 (78-32-76)	18	RQ*	Pin	- (02-016)	(A)
(78-32-76)				(02-036)	
HL10V6-8 (78-32-76)	20	4.00	Pin	- (02-014)	(A)
(78-32-76)				(02-034)	
(78-32-76)				(02-054)	
HL70-6 (78-32-76)	38	4.00	Collar	- (02-012)	(A)
(78-32-76)				(02-032)	
(78-32-76)				(02-052)	
HL89DU6ADW (78-32-76)	2	24.00	Collar	- (02-056)	(A)

(48) The following repair parts are required to accomplish repairs for Repair Scheme VRS2158.

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MS21060L4 (78-32-76) (78-32-76)	4	RQ*	Nut	- (01-140) (01-148)	(A)
MS21059L3 (78-32-76)	4	RQ*	Nutplate	- (01-170)	(A)
MS21059L4 (78-32-76)	6	RQ*	Nutplate	- (01-180)	(A)
MS21055L5 (78-32-76)	1	RQ*	Nutplate	- (01-210)	(A)
CCR264C53-7 (78-32-76)	4	RQ*	Rivet	- (01-135)	(A)
MS20426AD3-4 (78-32-76)	8	RQ*	Rivet	- (01-165)	(A)
MS20427M3-4 (78-32-76)	12	RQ*	Rivet	- (01-175)	(A)
MS20427M3-7 (78-32-76)	4	RQ*	Rivet	- (01-145)	(A)
MS20427M4-7 (78-32-76)	2	RQ*	Rivet	- (01-206)	(A)

(49) The following repair parts are required to accomplish repairs for Repair Scheme VRS2276.

NAS1081C4A4 (78-32-76)	2	RQ*	Setscrew	- (01-115)	(A)
465HF428-08 (78-32-76)	2	RQ*	Insert	- (01-120)	(A)

(50) The following Special Repair Parts are required for repair of the C Duct Assembly when accomplishing Repair Scheme VRS2008 and VRS2010.

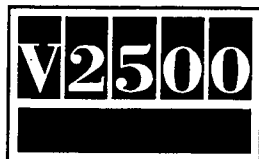
740-7500-501 (78-32-79)	1	RQ*	Panel	- (01-654)	(A)
CR3253-5-2 (78-32-79)	A/R	2.00	Rivet	- (01-655)	(A)

(51) The following Special Repair Parts are required for repair of the C Duct Assembly when accomplishing Repair Scheme VRS2024.

740-7501-501 (78-32-79)	1	RQ*	Panel	- (01-661)	(A)
CR3253-5-2 (78-32-79)	A/R	2.00	Rivet	- (01-662)	(A)

(52) The following repair parts are required to accomplish Repair Scheme VRS2052.

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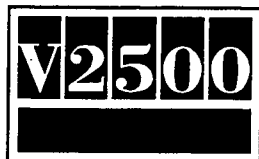
740-0179-505 (78-32-79)	5	RQ*	Fitting	- (02-010)	(A)
2ASPF6DT6-15 (78-32-79)	6	RQ*	Pin	- (02-070)	(A)
ASPF6DT6 (78-32-79)	6	14.00	Sleeve	- (02-040)	(A)
ASPLC2AC6 (78-32-79)	6	4.00	Collar	- (02-030)	(A)
HL11V6-17 (78-32-79)	12	16.00	Pin	- (02-060)	(A)
HL11V6-24 (78-32-79)	2	21.00	Pin	- (02-050)	(A)
HL70-6 (78-32-79)	14	4.00	Collar	- (02-020)	(A)

(53) The following repair parts are required to accomplish Repair Scheme VRS2054.

740-0412-1 (78-32-79)	1	22.00	Seal	- (10-440)	(A)
740-0412-11 (78-32-79)	1	83.00	Retainer	- (10-200)	(A)
740-0412-21 (78-32-79)	1	94.00	Seal	- (10-415)	(A)
740-0412-23 (78-32-79)	1	114.00	Shim	- (10-420)	(A)
740-0412-3 (78-32-79)	1	66.00	Seal	- (10-180)	(A)
740-0412-5 (78-32-79)	1	375.00	Seal	- (10-185)	(A)
740-0412-53 (78-32-79)	1	47.00	Retainer	- (10-210)	(A)
740-0412-57 (78-32-79)	1	47.00	Retainer	- (10-220)	(A)
740-0412-8 (78-32-79)	1	13.00	Retainer	- (10-430)	(A)
740-0412-9 (78-32-79)	1	58.00	Retainer	- (10-190)	(A)
MS20470AD4 (78-32-79)	29	RQ*	Rivet	- (10-195)	(A)
(78-32-79)				(10-205)	
(78-32-79)				(10-215)	
(78-32-79)				(10-225)	
(78-32-79)				(10-435)	

(54) The following repair parts are required to accomplish Repair Scheme VRS2074.

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MS21062-4 (78-32-79)	6	RQ*	Nut	- (25-030)	(A)
MS21076-4 (78-32-79)	5	RQ*	Nutplate	- (25-036)	(A)
MS20426AD3-4 (78-32-79) (78-32-79)	22	RQ*	Rivet	- (25-034) (25-039)	(A)

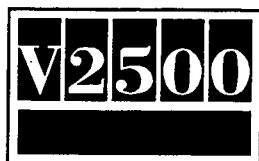
(55) The following repair parts are required to accomplish Repair Scheme VRS2076.

740-0076-503 (78-32-79)	1	37.00	Seal	- (35-200)	(A)
740-0082-503 (78-32-79)	1	248.00	Seal	- (35-220)	(A)
740-0082-504 (78-32-79)	1	225.00	Seal	- (35-230)	(A)
740-0087-506 (78-32-79)	1	495.00	Seal	- (35-070)	(A)
740-0194-506 (78-32-79)	1	83.00	Seal	- (35-100)	(A)
740-0226-1 (78-32-79)	1	264.00	Seal	- (35-240)	(A)
740-0226-13 (78-32-79)	1	83.00	Seal	- (35-270)	(A)
740-0226-3 (78-32-79)	1	47.00	Seal	- (35-250)	(A)
740-0226-5 (78-32-79)	1	47.00	Seal	- (35-260)	(A)
740-0226-7 (78-32-79)	2	29.00	Plug	- (35-280)	(A)
740-0226-9 (78-32-79)	2	62.00	Plug	- (35-290)	(A)
740-0437-502 (78-32-79)	1	RQ*	Block Ay	- (35-040)	(A)
740-0438-502 (78-32-79)	1	RQ*	Block Ay	- (35-010)	(A)
AN960PD10 (78-32-79) (78-32-79)	4	2.00	Washer	- (35-030) (35-060)	(A)
NAS6803-4 (78-32-79) (78-32-79)	4	65.00	Bolt	- (35-020) (35-050)	(A)
NAS8603-9 (78-32-79)	2	16.00	Screw	- (35-080)	(A)

(56) The following repair parts are required to accomplish Repair Scheme VRS2078.

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740-0379-502 (78-32-79)	1	225.00	Seal	- (01-950)	(A)
NAS1200M5-3 (78-32-79)	3	RQ*	Rivet	- (01-952)	(A)

(57) The following repair parts are required to accomplish Repair Scheme VRS2085.

63605-048Q (78-32-79)	2	57.00	Nutplate	- (15-180)	(A)
CR3222-5-3 (78-32-79)	18	4.00	Rivet	- (15-184)	(A)
MS20427M4C6 (78-32-79)	4	RQ*	Rivet	- (15-182)	(A)

(58) The following repair parts are required to accomplish Repair Scheme VRS2092.

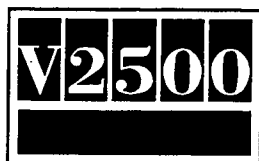
740-0011-3 (78-32-79)	1	296.00	Strip	- (20-140)	(A)
CR3524-4-2 (78-32-79)	56	RQ*	Rivet	- (20-142)	(A)
NAS1200M4-4 (78-32-79)	4	RQ*	Rivet	- (20-144)	(A)

(59) The following repair parts are required to accomplish Repair Scheme VRS2098.

740-0220-223 (78-32-79)	1	1879.00	Shield	- (30-220)	(A)
CR3523-4-2 (78-32-79)	23	2.00	Rivet	- (30-060)	(A)
(78-32-79)				(30-335)	
(78-32-79)				(30-345)	
(78-32-79)				(30-480)	

(60) The following repair parts are required to accomplish Repair Scheme VRS2100.

740-0220-225 (78-32-79)	1	1819.00	Shield	- (30-230)	(A)
CR3523-4-1 (78-32-79)	6	8.00	Rivet	- (30-250)	(A)
CR3523-4-2 (78-32-79)	36	2.00	Rivet	- (30-360)	(A)
(78-32-79)				(30-380)	
(78-32-79)				(30-400)	
(78-32-79)				(30-420)	
(78-32-79)				(30-435)	
(78-32-79)				(30-435)	



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(61) The following repair parts are required to accomplish Repair Scheme VRS2102.

740-0220-215 (78-32-79)	1	643.00	Shield	- (30-530)	(A)
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(62) The following repair parts are required to accomplish Repair Scheme VRS2104.

740-0220-17 (78-32-79)	1	83.00	Shield	- (30-650)	(A)
CR3523-4-3 (78-32-79)	7	2.00	Rivet	- (30-652)	(A)

(63) The following repair parts are required to accomplish Repair Scheme VRS2106.

740-0220-19 (78-32-79)	1	83.00	Shield	- (30-630)	(A)
CR3523-4-3 (78-32-79)	7	2.00	Rivet	- (30-632)	(A)

(64) The following repair parts are required to accomplish Repair Scheme VRS2108.

740-0220-21 (78-32-79)	1	80.00	Shield	- (30-540)	(A)
CR3523-4-3 (78-32-79)	5	2.00	Rivet	- (30-542)	(A)
CR3523-4-2 (78-32-79)	6	2.00	Rivet	- (30-544)	(A)

(65) The following repair parts are required to accomplish Repair Scheme VRS2110.

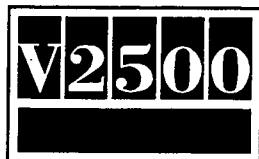
740-0220-15 (78-32-79)	1	35.00	Shield	- (30-670)	(A)
CR3523-4-3 (78-32-79)	4	2.00	Rivet	- (30-672)	(A)

(66) The following repair parts are required to accomplish Repair Scheme VRS2112.

740-0220-92 (78-32-79)	1	237.00	Shield	- (30-320)	(A)
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(67) The following repair parts are required to accomplish Repair Scheme VRS2114.

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740-0220-120 (78-32-79)	1	272.00	Shield	- (30-770)	(A)
CR3523-4-1 (78-32-79)	2	8.00	Rivet	- (30-772)	(A)

(68) The following repair parts are required to accomplish Repair Scheme VRS2116.

740-0220-122 (78-32-79)	1	68.00	Shield	- (30-790)	(A)
CR3523-4-2 (78-32-79)	44	2.00	Rivet	- (30-792)	(A)
CR3523-4-4 (78-32-79)	4	2.00	Rivet	- (30-794)	(A)

(69) The following repair parts are required to accomplish Repair Scheme VRS2117.

740-0220-111 (78-32-79)	1	190.00	Shield	- (30-450)	(A)
CR3523-4-2 (78-32-79)	30	2.00	Rivet	- (30-360)	(A)
(78-32-79)				(30-380)	
(78-32-79)				(30-400)	
(78-32-79)				(30-420)	
(78-32-79)				(30-435)	

(70) The following repair parts are required to accomplish repairs for Repair Scheme VRS2183.

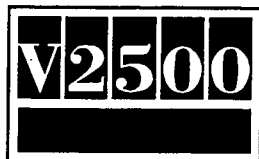
MS21062-4 (78-32-79)	1	RQ*	Nut	- (20-600)	(A)
MS21076-4 (78-32-79)	33	RQ*	Nutplate	- (20-640)	(A)
MS21073L3 (78-32-79)	1	RQ*	Nutplate	- (20-850)	(A)
MS20426D3-4 (78-32-79)	2	RQ*	Rivet	- (20-860)	(A)
MS20427M3-12 (78-32-79)	68	RQ*	Rivet	- (20-610)	(A)
(78-32-79)				(20-650)	

(71) The following repair parts are required to accomplish Repair Scheme VRS2192.

740-0362-506 (78-32-79)	1	434.00	Seal	- (10-320)	(A)
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(72) The following repair parts are required to accomplish Repair Scheme VRS2196.

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740-0422-505 (78-32-79)	3	RQ*	Retainer	740-0422-503 (10-340)	(A)(1)
NAS1189-06P8 (78-32-79)	3	RQ*	Screw	122555-8 (10-345)	(A)(1)
BB360-632-2 (78-32-79)	3	RQ*	Blindnut	MS21062L3 (10-585)	(A)(1)

(73) The following repair parts are required to accomplish Repair Scheme VRS2200.

S700B0455-3A028 (78-32-79)	3	RQ*	Bushing	- (10-635)	(A)
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(74) The following repair parts are required to accomplish Repair Scheme VRS2202.

740-0412-51 (78-32-79)	1	RQ*	Rubstrip	- (10-390)	(A)
MS20426AD5-5 (78-32-49)	3	RQ*	Rivet	- (10-392)	(A)

(75) The following repair parts are required to accomplish Repair Scheme VRS2203.

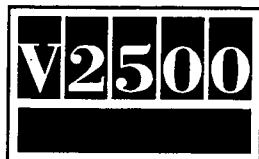
740-0412-79 (78-32-79)	1	RQ*	Bracket	- (10-230)	(A)
HL11VAZ6-26 (78-32-79)	1	RQ*	Pin	- (10-234)	(A)
HL11VAZ6-32 (78-32-79)	1	RQ*	Pin	- (10-236)	(A)
HL94LP6 (78-32-79)	2	RQ*	Collar	- (10-232)	(A)

(76) The following repair parts are required to accomplish Repair Scheme VRS2260.

MS21062L3 (78-32-79)	1	RQ*	Nut	- (10-590)	(A)
MS20426AD3-5 (78-32-79)	2	2.00	Rivet	- (10-592)	(A)

(77) The following repair parts are required to accomplish Repair Scheme VRS2051.

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740-0377-39 (78-32-80)	1	176.00	Strip	- (01-360)	(A)
NAS1097B3-4-6 (78-32-80)	13	3.00	Rivet	- (01-370)	(A)

(78) The following repair parts are required to accomplish Repair Scheme VRS2084.

740-0377-37 (78-32-80)	1	71.00	Seal	- (01-350)	(A)
740-0377-41* (78-32-80)	1	230.00	Retainer	- (01-330)	(A)
MS20426A3-5 (78-32-80)	6	2.00	Rivet	- (01-340)	(A)

* Repair part for 740-0377-33

(79) The following spareable parts are being introduced.

740-0496-501 (78-32-49)	1	181.00	Bracket	- (01-456)	(A)
740-0496-502 (78-32-79)	1	181.00	Bracket	- (01-412)	(A)
NAS1398C5-3 (78-30-10) (78-30-10)	3	9.00	Rivet	- (01-458) (01-414)	(A)

RQ* = Quote Basis Only

(A) New parts numbers are currently available

(1) New parts are only required after Repair Schemes VRS2195 and VRS2196 have been accomplished.

NOTE: The estimated 1991 unite prices shown are provided for planning purposes only and do not constitute a firm quotation. Consult Rohr Price Catalog or contact Rohr's Spare Parts Sales Department for information concerning firm prices.

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