

**International
Aero Engines**

V2500 Propulsion System — Nacelle

SERVICE BULLETIN

Date: January 12, 2000

Subject: Transmittal of Revision 1 to Service Bulletin Number V2500-NAC-70-0173

Service Bulletin Revision History:

<u>Event</u>	<u>Date</u>
Basic Issue	Dec. 09/91
Revision 1	Jan. 12/00

Reasons for issuance of Revision:

- (1) To add information from canceled service bulletin V2500-NAC-70-0753.
- (2) To add information from revised service bulletin V2500-NAC-78-0047.

Effect on Past Compliance:

None.

List of Effective Pages

<u>Page No.</u>	<u>Rev No.</u>	<u>Date</u>
1 thru 3	1	Jan. 12/00

V2500-NAC-70-0173

Transmittal

Page 1



International
Aero Engines

V2500 Propulsion System — Nacelle General

INFORMATION BULLETIN

R INFORMATION - NACELLE - TO ANNOUNCE THE AVAILABILITY OF A
R MACHINED BLOCKER DOOR (WITH REVISED
R RIB CONFIGURATION).
R TO ANNOUNCE THE AVAILABILITY OF A NEW
R TRANSLATING SLEEVE ASSEMBLY.
R TO ANNOUNCE THE AVAILABILITY OF A NEW
R COMMON NOZZLE ASSEMBLY.

MODEL APPLICATION

V2500-A1

BULLETIN INDEX LOCATOR

78-32-00

COMPLIANCE CATEGORY CODE

7

INTERNAL REFERENCE NO.

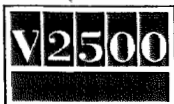
JG 87VN016A/88VN174E

October 21, 1999

Revision 1 - January 12, 2000

V2500-NAC-70-0173

Page 1 of 3



INFORMATION - NACELLE TO ANNOUNCE THE AVAILABILITY OF A
MACHINED BLOCKER DOOR (WITH REVISED
RIB CONFIGURATION).
TO ANNOUNCE THE AVAILABILITY OF A NEW
TRANSLATING SLEEVE ASSEMBLY.
TO ANNOUNCE THE AVAILABILITY OF A NEW
COMMON NOZZLE ASSEMBLY.

A. EFFECTIVITY

(1) Aircraft:

(a) Airbus A320

(2) Nacelle:

(a) V2500-A1

B. REASON

(1) To announce the availability of new improved machined blocker door.

(2) To announce the availability of a new translating sleeve assembly.

(3) To announce the availability of a new common nozzle assembly.

C. COMPLIANCE

Category Code 7

Accomplish when the supply of superseded parts has been depleted.

D. APPROVAL

The part number transaction shown under the " MATERIAL INFORMATION" portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model(s) listed.

E. REFERENCES

(1) IAE Engineering Change Nos. 87VN016A and 88VN174E.

F. GENERAL INFORMATION

(1) The Material Information portion of this bulletin provides the latest information concerning the availability of a new blocker doors and translating sleeve assemblies.



International
Aero Engines

V2500 Propulsion System — Nacelle General

INFORMATION BULLETIN

(2) Other publications affected:

(a) The V2500 Engine Illustrated Parts Catalog will be revised to include the new parts. See "Material Information" section for ATA Locations.

R (b) The V2500 Component Maintenance Manual will be revised to
R include the new parts. See "Material Information" section
R for ATA Locations.

G. MATERIAL INFORMATION

Applicability: For each V2500 Nacelle to incorporate this bulletin.

New Part No (ATA No)	Qty	Est'd Unit Price (\$)	(B) Keyword	Old Part No (IPC No)	Supply Status
740-0043-523 (78-32-45) (78-32-75)	6		Door	740-0043-519 (01-010) (01-010)	(A) (1)
740-0043-525 (78-32-45)	1		Door	740-0043-521 (01-170)	(A) (1)
740-0043-526 (78-32-75)	1		Door	740-0043-522 (01-170)	(A) (1)
740-0042-513 (78-32-45)	1		Door	740-0042-511 (01-340)	(A) (1)
740-0042-514 (78-32-75)	1		Door	740-0042-512 (01-340)	(A) (1)
740-0050-505 (78-32-45) (78-32-45) (78-32-45) (78-32-75) (78-32-75) (78-32-75)	10		Spring	740-0050-503 (01-070) (01-240) (01-410) (01-070) (01-240) (01-410)	(A) (1)
R 740-0006-145 R (78-32-46)	Ref		Translating Sleeve Assembly (LH)	740-0006-121 (01-010)	(A) (1)
R 740-0006-147 R (78-32-76)	Ref		Translating Sleeve Assembly (RH)	740-0006-123 (01-010)	(A) (1)
R 740-1094-509 R (78-11-11)	1		Common Nozzle Assembly	740-1094-507 (01-010)	(A) (1)

(A) New parts are currently available.

(1) Old and new parts are freely and fully interchangeable.

October 21, 1999

Revision 1 - January 12, 2000

V2500-NAC-70-0173

Page 3 of 3