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Printed in Great Britain

V2500-A1 SERIES PROPULSION SYSTEMS SERVICE BULLETIN

This document transmits the Revision 1 of Service Bulletin V2500-NAC-70-0239

Document History

Service Bulletin Revision Status

Initial Issue May 31/93

Service Bulletin Revision 1

Remove	Incorporate	Reason for change
All pages of the Service Bulletin.	Pages 1 to 4 of the Service Bulletin.	To introduce a new part number.

V2500-NAC-70-0239

Transmittal - Page 1 of 1

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED

If any have not been received please advise Customer Data Services, Rolls-Royce plc, Derby, England

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INFORMATION – NACALLE – PROVIDE A REVISED SOURCE FOR FORWARD ENGINE MOUNT BOLT

Printed in Great Britain

1. Planning InformationA. Effectivity

(1) Airbus A320

(a) V2500-A1 Nacelles.

B. Reason

To announce the availability of substitute forward engine mount bolts to provide multiple source selection of bolts, facilitate corporate inventory reduction and to demonstrate part control of high strength bolts.

C. Compliance

Category Code 7.

Accomplish when supply of superseded parts has been depleted.

D. Approval

R The technical content of this Service Bulletin has been approved under the
R authority of the EASA Design Organisation Approval No EASA.21J.031.

R The authorising IAE document is EC 92VN077E.

R The part number changes and/or part modification described in Section 2 of this
R Service Bulletin have been shown to comply with the applicable Federal Aviation
R Regulations and are FAA-APPROVED for the Engine Model listed.

E. General Information

R (1) Part number changed due to the availability of substitute forward engine
mount bolts.

R (2) The Material Information portion of this Service Bulletin provides the
latest information concerning the availability of substitute forward
engine mount bolts.

(3) Publications affected:

(a) The V2500 Forward Engine Mount Component Maintenance Manual
(CMM-FM-V2500-1IA) will be revised to include the new part. Refer to
Section 2. "Material Information" for ATA locations.



- (b) The V2500-A1 Engine Illustrated Parts Catalog (S-V2500-1IA) will be revised to include the new part. Refer to Section 2. "Material Information" for ATA Locations.
- (c) The Airbus A320 Aircraft Illustrated Parts Catalog will be revised to include the new part. Refer to Section 2. "Material Information" for ATA Locations.

2. Material Information

A. Part Prices:

Not applicable.

B. Parts affected by this Service Bulletin:

Applicability: For each V2500-A1 Forward Engine Mount.

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
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R 71-21-12

R	01-020	83769H	1	.Bolt	-	83769 (A)
R	(CMM)	14-74				-14-74 (S1)
R	01-085					
R	(EIPC)					
R	01-200					
R	(AIPC)					

C. Instruction/Disposition Codes:

(A) New part is currently available.

(S1) Old part number may be used as a replacement only where old part number was installed. New part number is acceptable replacement for the old or new part number.

3. Accomplishment Instructions

None.