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DATE ~~R~~ Apr. 3/03**V2500-A1/A5 SERIES NACELLE SERVICE BULLETIN**

Printed in Great Britain

This document transmits Revision 1 to Service Bulletin NV2500-70-0736

Document History

Service Bulletin Revision Status  
 Initial Issue                      Jan.28/03

Supplement Revision Status

Bulletin Revision 1

Remove  
 All pages of the  
 Service Bulletin

Incorporate  
 Pages 1 to 3 of the  
 Service Bulletin

Reason for change  
 To add Compliance Category  
 7 which was inadvertently  
 omitted from Initial issue

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CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED

If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England

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LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin following incorporation of Revision 1 are as follows:

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INFORMATION – NACELLE – TO ANNOUNCE THE AVAILABILITY OF A NEW IDG HARNESS WITH A NEW  
IMPROVED PYLON CONNECTOR

1. Planning Information

A. Effectivity

- (1) Airbus A319
  - (a) V2522-A5, V2524-A5, V2527M-A5 Nacelles.
- (2) Airbus A320
  - (a) V2500-A1 Nacelles.
  - (b) V2527-A5, V2527E-A5 Nacelles.
- (3) Airbus A321
  - (a) V2530-A5, V2533-A5 Nacelles.

B. Reason

To announce the availability of a new IDG Harness with a new improved Pylon Connector.

C. Compliance

R Category 7.

D. Approval

The part number transaction shown under the MATERIAL INFORMATION portion of this Bulletin has been shown to comply with the applicable Federal Aviation Regulations and are FAA-APPROVED for the Engine Model listed.

E. References

- (1) IAE Engineering Change No. – 02VN769.
- (2) Airbus aircraft modification No. 32943.
- (3) ATA Locator 24-21-43.

F. General Information

- (1) The new IDG Harness has been fitted with a new improved Pylon Connector.



- (2) The new Pylon Connector is procured from a new supplier. Experience has shown that on other Aircraft models where similar connectors from the new supplier have been fitted that reliability has improved.
- (3) Publications affected.
  - (a) V2500-A1 Engine Illustrated Parts Catalog will be revised to include the new IDG Harnesses. See Material Information section for ATA Locations.
  - (b) All V2500-A5 Engine Illustrated Parts Catalogs will be revised to include the new IDG Harnesses. See Material Information section for ATA Locations.



## 2. Material Information

### A. Parts affected by this Service Bulletin:

24-21-43

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
01-010	740-5869 -507	1	.IDG Harness	-	740-5869 -505	(A)

### B. Instructions Disposition Codes

(A) New parts are available.

## 3. Accomplishment Instructions

None.

