



400 MAIN STREET, MAIL STOP 121-10
EAST HARTFORD, CT 06108, USA.
TELEPHONE:- 860 565 5515
FAX:- 860 565 0600

DATE: Jun.13/05

P.O. BOX 31, DERBY
TELEGRAMS - 'ROYCAR' DERBY
TELEX - 37645
TELEPHONE:- 44 (0) 1332 242424
FAX:- 44 (0) 1332 249936

V2500-A1/A5 SERIES NACELLE SERVICE BULLETIN

Printed in Great Britain

This document transmits the Initial Issue of Service Bulletin NV2500-70-0737 and the Initial Issue of the Supplement

Bulletin Initial Issue

Remove	Incorporate	Reason for change
	Page 1 and 2 of the	Initial issue
	Service Bulletin	

Supplement Initial Issue

Remove	Incorporate	Reason for change
	Page 1	Initial issue

V2500-NAC-70-0737

Transmittal - Page 1 of 2

CHECK THAT ALL PREVIOUS TRANSMITTALS HAVE BEEN INCORPORATED
If any have not been received please advise Publication Services, Rolls-Royce plc, Derby, England
© Rolls-Royce plc (date as above) Printed in Great Britain

LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin are as follows:

<u>Page</u>	<u>Revision Number</u>	<u>Revision Date</u>
-------------	------------------------	----------------------

Bulletin		
----------	--	--

1		
---	--	--

		Jun.13/05
--	--	-----------

2		
---	--	--

		Jun.13/05
--	--	-----------

Supplement		
------------	--	--

1		
---	--	--

		Jun.13/05
--	--	-----------

Printed in Great Britain

V2500-NAC-70-0737
Transmittal - Page 2

INFORMATION – NACELLE – TO ANNOUNCE THE AVAILABILITY OF A NEW HINGE ASSEMBLY FOR THE
L/H OIL FILLER ACCESS DOOR

1. Planning Information

A. Effectivity

- (1) Airbus A319
V2522-A5, V2524-A5, V2527M-A5 Engines.
- (2) Airbus A320
V2500-A1 Engines.
V2527-A5, V2527E-A5 Engines.
- (3) Airbus A321
V2530-A5, V2533-A5 Engines.

B. Reason

To announce the availability of a new hinge assembly for the oil filler access door to prevent fouling on the left hand fan cowl door backing tray ramp.

C. Compliance

Category 7

Accomplish when the supply of superseded parts has been depleted.

D. Approval

The technical content of this Service Bulletin has been approved under the authority of the EASA Design Organisation Approval No. EASA.21J.031. The authorising IAE document is EC 02VN756.

E. General Information

- (1) IAE Engineering Change No. – 02VN756.
- (2) ATA Locator – 71-13-00 (CMM), 71-13-14.
- (3) Publications affected
 - (a) The Engine Illustrated Parts Catalog will be revised to include the new parts

(b) The V2500 Fan Cowl Component Maintenance Manual (CMM-FC V2500 1IA) will be revised to include the new parts.

2. Material Information

A. Parts affected by this Service Bulletin

71-13-00 (CMM)

Applicability: For V2500-A1 and V2500-A5 Nacelles

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
13-160	740-4086-505	1	..Hinge, Assy	-	740-4086-503	(A)(S1)

71-13-14

FIG ITEM NO.	NEW PART NO.	QTY	PART TITLE	MAT	OLD PART NO.	INSTR DISP
01-110	740-4086-505	1	..Hinge, Assy	-	740-4086-503	(A)(S1)

B. Instructions disposition codes:

(A) New part is currently available.

(S1) New part coded (S1) is fully and freely interchangeable with old part coded (S1).

3. Accomplishment Instructions

None.

INFORMATION – NACELLE – TO ANNOUNCE THE AVAILABILITY OF A NEW HINGE ASSEMBLY FOR THE
L/H OIL FILLER ACCESS DOOR

SUPPLEMENT – PRICES AND AVAILABILITY

The prices (if shown) are for estimating purposes only and as such are given in good faith, without commercial liability for advanced planning purposes only. Refer to IAE Spares and/or current price catalogue for current prices.

1. Modification Kit:

Not applicable, parts supplied as single line items.

2. Parts Required:

Part No.	Description	Unit Price US Dollars
740-4086-505	Hinge Assy	4,586.00